

<b>STN</b>	<b>Nedeštruktívne skúšanie Skúšanie ultrazvukom Skúšanie úbytku hrúbky v dôsledku erózie a/alebo korózie pomocou techniky TOFD</b>	<b>STN EN 17290</b>  01 5046
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Non-destructive testing - Ultrasonic testing - Examination for loss of thickness due to erosion and/or corrosion using the TOFD technique

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/21

Obsahuje: EN 17290:2021

**134048**



EUROPEAN STANDARD

**EN 17290**

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2021

ICS 19.100

English Version

## Non-destructive testing - Ultrasonic testing - Examination for loss of thickness due to erosion and/or corrosion using the TOFD technique

Essais non destructifs - Contrôle par ultrasons -  
Examen de la perte d'épaisseur due à l'érosion et/ou à  
la corrosion par la technique TOFD

Zerstörungsfreie Prüfung - Ultraschallprüfung -  
Prüfung für den Verlust der Dicke aufgrund von  
Erosion und/oder Korrosion unter Anwendung der  
Beugungslaufzeittechnik (TOFD)

This European Standard was approved by CEN on 5 March 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 17290:2021 (E)**

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## **European foreword**

This document (EN 17290:2021) has been prepared by Technical Committee CEN/TC 138 “Non-destructive testing”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2022, and conflicting national standards shall be withdrawn at the latest by April 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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## EN 17290:2021 (E)

### 1 Scope

This document specifies the application of the time-of-flight diffraction (TOFD) technique in testing of metals for quantifying loss of thickness due to erosion and/or corrosion.

This document applies to all types of corrosion and/or erosion damage, particularly those defined in EN ISO 16809.

This document applies to unalloyed or low-alloyed steels.

It applies to components with a nominal thickness  $\geq 6$  mm. For smaller thicknesses, feasibility tests are performed to validate the test technique.

For other materials, feasibility tests are essential, too.

The TOFD technique can be used as a stand-alone technique or in combination with other non-destructive testing techniques, for in-service testing, in order to detect material loss caused by erosion and/or corrosion.

This technique is based on analysis of TOFD images using reflected and/or diffracted ultrasonic signals.

This document does not specify acceptance levels.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 5577, *Non-destructive testing — Ultrasonic testing — Vocabulary (ISO 5577)*

EN ISO 9712, *Non-destructive testing — Qualification and certification of NDT personnel (ISO 9712)*

EN ISO 10863:2020, *Non-destructive testing of welds — Ultrasonic testing — Use of time-of-flight diffraction technique (TOFD) (ISO 10863:2020)*

EN ISO 16828:2014, *Non-destructive testing — Ultrasonic testing — Time-of-flight diffraction technique as a method for detection and sizing of discontinuities (ISO 16828:2012)*

EN ISO 17659, *Welding — Multilingual terms for welded joints with illustrations (ISO 17659)*

EN ISO 22232-1, *Non-destructive testing — Characterization and verification of ultrasonic test equipment — Part 1: Instruments (ISO 22232-1)*

EN ISO 22232-2, *Non-destructive testing — Characterization and verification of ultrasonic test equipment — Part 2: Probes (ISO 22232-2)*

EN ISO 22232-3, *Non-destructive testing — Characterization and verification of ultrasonic test equipment — Part 3: Combined equipment (ISO 22232-3)*

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