

<b>TNI</b>	<b>Kozmická technika Príručka pre tepelnotechnický návrh Časť 11: Elektrické ohrievanie</b>	<b>TNI CEN/CLC/TR 17603-31-11</b>
		31 0540

Space engineering - Thermal design handbook - Part 11: Electrical Heating

Táto technická normalizačná informácia obsahuje anglickú verziu CEN/CLC/TR 17603-31-11:2021.  
This Technical standard information includes the English version of CEN/CLC/TR 17603-31-11:2021.

Táto technická normalizačná informácia bola oznámená vo Vestníku ÚNMS SR č. 12/21

**134175**



TECHNICAL REPORT  
RAPPORT TECHNIQUE  
TECHNISCHER BERICHT

**CEN/CLC/TR 17603-31-**  
**11**

August 2021

ICS 49.140

English version

**Space engineering - Thermal design handbook - Part 11:  
Electrical Heating**

Ingénierie spatiale - Manuel de conception thermique -  
Partie 11 : Chauffage électrique

Raumfahrttechnik - Handbuch für thermisches Design -  
Teil 11: Elektrisches Heizen

This Technical Report was approved by CEN on 21 June 2021. It has been drawn up by the Technical Committee CEN/CLC/JTC 5.

CEN and CENELEC members are the national standards bodies and national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



**CEN-CENELEC Management Centre:  
Rue de la Science 23, B-1040 Brussels**

**CEN/CLC/TR 17603-31-11:2021 (E)****Table of contents**

<b>European Foreword.....</b>	<b>6</b>
<b>1 Scope.....</b>	<b>7</b>
<b>2 References .....</b>	<b>8</b>
<b>3 Terms, definitions and symbols .....</b>	<b>9</b>
3.1    Terms and definitions .....	9
3.2    Symbols.....	9
<b>4 Electrical heating .....</b>	<b>11</b>
4.1    General.....	11
4.1.1    Conductive element .....	11
4.1.2    Electrical terminations .....	11
4.1.3    Electrical insulation .....	12
4.1.4    Outgassing.....	13
4.2    Space applications.....	14
4.2.1    Viking spacecraft.....	14
4.2.2    Fltsatcom spacecraft.....	14
4.2.3    OTS .....	14
4.2.4    SPOT .....	15
4.2.5    Miscellaneous utilization .....	15
4.3    Power requirement estimation .....	15
4.3.1    Simplification assumptions .....	16
4.3.2    Conduction losses.....	16
4.3.3    Radiation losses.....	16
4.3.4    Process heat requirements .....	16
4.3.5    Operating heat requirements.....	16
4.3.6    Warm-up heat requirements.....	17
4.4    Regulation of electrical heaters.....	17
4.4.1    Temperature sensor.....	18
4.4.2    Temperature controller.....	18
4.5    Existing systems.....	19

---

4.5.1	Minco Products Inc.....	19
4.5.2	Isopad Limited.....	28
<b>5 Electrical cooling .....</b>	<b>35</b>	
5.1	General.....	35
5.1.1	Description.....	35
5.1.2	Advantages of use .....	35
5.1.3	Physical phenomena.....	35
5.1.4	Multi-stage thermoelectric devices .....	36
5.1.5	Heat dissipation .....	37
5.1.6	Performance characteristics.....	38
5.2	Theory .....	39
5.2.1	Seebeck effect .....	39
5.2.2	Peltier effect.....	40
5.2.3	Thomson effect .....	40
5.2.4	Joule effect .....	40
5.2.5	Fourier effect.....	40
5.3	Space applications.....	40
5.3.1	Electro-optics applications.....	41
5.3.2	Fluid refrigeration .....	41
5.3.3	Cooling of electronic equipment .....	42
5.4	Existing systems .....	42
5.4.2	Marlow Industries, Inc. ....	42
5.4.3	Melcor .....	45
<b>Bibliography.....</b>	<b>49</b>	

## Figures

Figure 4-1: Temperature range of thermofoil heaters depending on insulation. From MINCO (1989a) [6]. a) Kapton/FEP, b) Kapton/FEP Al backing, c) Nomex, d) Silicone Rubber, e) Mica, f) Kapton/WA, g) Polyimide Glass, h) Polyester, i) Scrim. ....	13
Figure 4-2: Outgassing in a vacuum environment. Weight loss versus time. Temperature 473 K, pressure $4 \times 10^{-4}$ Pa, preconditioning 50 % RH. From MINCO (1973) [5]. — : Cross-linked polyalkane; —— : Silicone rubber, MIL-W-16878/7; -·- : MIL-W-81044/1; -··- : Kapton, Type HF. ....	14
Figure 4-3: On/Off control. Temperature versus Time. From MINCO (1989a) [6].....	18
Figure 4-4: Simple proportional control. Temperature versus Time. From MINCO (1989a) [6].....	19
Figure 4-5: Pattern of MINCO Standard. Thermofoil heaters. From MINCO (1989a) [6]. ....	22

**CEN/CLC/TR 17603-31-11:2021 (E)**

Figure 4-6: Pattern of MINCO Mica Thermofoil heaters. Dimensions in mm. From MINCO (1989a) [6] .....	22
Figure 4-7: Pattern of MINCO. Heater Kit HK913. From MINCO (1989a) [6] .....	22
Figure 4-8: Clamping attachment of a MINCO Mica Thermofoil heater. From MINCO (1989a) [6] .....	24
Figure 4-9: Standard ISOPAD products. (a) ISOTAPE, (b) ISOTRACE and (c) UNITRACE. From ISOPAD (1990) [2] .....	33
Figure 5-1: Schematic of a thermoelectric cooling element. From Scott (1974) [10] .....	36
Figure 5-2: Schematic of a typical thermoelectric module assembly. Elements electrically in series and thermally in parallel. From Scott (1974) [10] .....	36
Figure 5-3: Maximum temperature difference versus number of stages in a module. From MARLOW (1988) [3] .....	37
Figure 5-4: Temperature distribution through a thermoelectric cooling unit. From Scott (1974) [10] .....	38
Figure 5-5: Temperature difference across a typical thermoelectric cooling unit versus heat pumped. From Scott (1974) [10] .....	39
Figure 5-6: Spacecraft thermal control using thermoelectric devices (TEDs). From Chapter & Johnsen (1973) [1] .....	41
Figure 5-7: MELCOR Thermoelectric Heat Pump Module configurations. From MELCOR (1987) [4] .....	47

**Tables**

Table 4-1: Characteristics of MINCO Thermofoil Heaters. From MINCO (1989a) [6] .....	20
Table 4-2: MINCO Standard Thermofoil Heaters. Kapton, silicone rubber and Nomex insulations. From MINCO (1989a) [6] .....	21
Table 4-3: MINCO Standard Thermofoil Heaters. Mica Insulation. From MINCO (1989a) [6] .....	21
Table 4-4: Area and Electrical Resistance of the Heaters Contained in Minco Heater Kit HK913. From MINCO (1989a) [6] .....	23
Table 4-5: Characteristics of Adhesives Recommended by MINCO. From MINCO (1989c) [8] .....	25
Table 4-6: Specifications of MINCO Thermofoil Heaters. From MINCO (1989a) [6] .....	27
Table 4-7: Characteristics of MINCO Lead wires Mounted in Kapton, Nomex and Silicone Rubber Heaters. From MINCO (1989a) [6] .....	28
Table 4-8: Characteristics of MINCO Lead wires mounted in Mica Heaters. From MINCO (1989a) [6] .....	28
Table 4-9: Specifications of ISOPAD electrical heaters. From ISOPAD (1990) .....	30
Table 5-1: Performance characteristics and dimensions of MARLOW Standard Thermoelectric Coolers. From MARLOW (1988) [3] .....	44
Table 5-2: MELCOR Thermoelectric Heat Pump Module Specifications. FC Series. From MELCOR (1987) [4] .....	46
Table 5-3: MELCOR Thermoelectric Heat Pump Module Specifications. CP Series. From MELCOR (1987) [4] .....	47

---

Table 5-4: MELCOR Wire Standards. From MELCOR (1987) [4] .....48

**CEN/CLC/TR 17603-31-11:2021 (E)**

## **European Foreword**

---

This document (CEN/CLC/TR 17603-31-11:2021) has been prepared by Technical Committee CEN/CLC/JTC 5 "Space", the secretariat of which is held by DIN.

It is highlighted that this technical report does not contain any requirement but only collection of data or descriptions and guidelines about how to organize and perform the work in support of EN 16603-31.

This Technical report (TR 17603-31-11:2021) originates from ECSS-E-HB-31-01 Part 11A .

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been developed to cover specifically space systems and has therefore precedence over any TR covering the same scope but with a wider domain of applicability (e.g.: aerospace).

---

**1****Scope**

---

In this Part 11, the use of electrical heaters and electrical coolers in spacecraft systems are described.

Electrical thermal control is an efficient and reliable method for attaining and maintaining temperatures. Solid state systems provide for flexibility in control of thermal regulation, they are resistant to shock and vibration and can operate in extreme physical conditions such as high and zero gravity levels. They are also easy to integrate into spacecraft subsystems.

The Thermal design handbook is published in 16 Parts

TR 17603-31-01	Thermal design handbook – Part 1: View factors
TR 17603-31-02	Thermal design handbook – Part 2: Holes, Grooves and Cavities
TR 17603-31-03	Thermal design handbook – Part 3: Spacecraft Surface Temperature
TR 17603-31-04	Thermal design handbook – Part 4: Conductive Heat Transfer
TR 17603-31-05	Thermal design handbook – Part 5: Structural Materials: Metallic and Composite
TR 17603-31-06	Thermal design handbook – Part 6: Thermal Control Surfaces
TR 17603-31-07	Thermal design handbook – Part 7: Insulations
TR 17603-31-08	Thermal design handbook – Part 8: Heat Pipes
TR 17603-31-09	Thermal design handbook – Part 9: Radiators
TR 17603-31-10	Thermal design handbook – Part 10: Phase – Change Capacitors
TR 17603-31-11	Thermal design handbook – Part 11: Electrical Heating
TR 17603-31-12	Thermal design handbook – Part 12: Louvers
TR 17603-31-13	Thermal design handbook – Part 13: Fluid Loops
TR 17603-31-14	Thermal design handbook – Part 14: Cryogenic Cooling
TR 17603-31-15	Thermal design handbook – Part 15: Existing Satellites
TR 17603-31-16	Thermal design handbook – Part 16: Thermal Protection System

**CEN/CLC/TR 17603-31-11:2021 (E)****2**  
**References**

---

<b>EN Reference</b>	<b>Reference in text</b>	<b>Title</b>
EN 16601-00-01	ECSS-S-ST-00-01	ECSS System - Glossary of terms
EN 16603-31-15	ECSS-E-HB-31-01 Part 15	Thermal design handbook – Part 15: Existing Satellites

All other references made to publications in this Part are listed, alphabetically, in the **Bibliography**.

koniec náhľadu – text d'alej pokračuje v platenej verzii STN