

STN	Skúšanie požiarneho nebezpečenstva Časť 5-1: Korózne poškodenie splodinami horenia Všeobecný návod	STN EN IEC 60695-5-1
		34 5630

Fire hazard testing - Part 5-1: Corrosion damage effects of fire effluent - General guidance

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/22

Obsahuje: EN IEC 60695-5-1:2021, IEC 60695-5-1:2021

Oznámením tejto normy sa od 02.12.2024 ruší
STN EN 60695-5-1 (34 5630) z februára 2004

134383

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 60695-5-1

December 2021

ICS 29.020

Supersedes EN 60695-5-1:2003 and all of its
amendments and corrigenda (if any)

English Version

**Fire hazard testing - Part 5-1: Corrosion damage effects of fire
effluent - General guidance
(IEC 60695-5-1:2021)**

Essais relatifs aux risques du feu - Partie 5-1: Effets des
dommages de corrosion des effluents du feu -
Recommandations générales
(IEC 60695-5-1:2021)

Prüfungen zur Beurteilung der Brandgefahr - Teil 5-1:
Korrosionsschädigung durch Rauch und/oder Brandgase -
Allgemeiner Leitfaden
(IEC 60695-5-1:2021)

This European Standard was approved by CENELEC on 2021-12-02. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60695-5-1:2021 (E)**European foreword**

The text of document 89/1539/FDIS, future edition 3 of IEC 60695-5-1, prepared by IEC/TC 89 "Fire hazard testing" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60695-5-1:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-09-02
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2024-12-02

This document supersedes EN 60695-5-1:2003 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 60695-5-1:2021 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60695-1-12 NOTE Harmonized as EN IEC 60695-1-12

IEC 60754-1 NOTE Harmonized as EN 60754-1

IEC 60754-2 NOTE Harmonized as EN 60754-2

IEC 60754-3 NOTE Harmonized as EN IEC 60754-3

ISO 7384 NOTE Harmonized as EN ISO 7384

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60695-1-10	-	Fire hazard testing - Part 1–10: Guidance for assessing the fire hazard of electrotechnical products - General guidelines	EN 60695-1-10	-
IEC 60695-1-11	-	Fire hazard testing - Part 1–11: Guidance for assessing the fire hazard of electrotechnical products - Fire hazard assessment	EN 60695-1-11	-
IEC/TS 60695-5-2		Fire hazard testing - Part 5–2: Corrosion damage effects of fire effluent - Summary and relevance of test methods	-	-
IEC Guide 104	-	The preparation of safety publications and the use of basic safety publications and group safety publications	-	-
ISO/IEC Guide 51		Safety aspects - Guidelines for their inclusion in standards	-	-
ISO 11907-1	2019	Plastics - Smoke generation - Determination of the corrosivity of fire effluents - Part 1: General concepts and applicability	-	-
ISO 13943	2017	Fire safety - Vocabulary	EN ISO 13943	2017
ISO 19706	2011	Guidelines for assessing the fire threat to people	-	-



IEC 60695-5-1

Edition 3.0 2021-10

INTERNATIONAL STANDARD

NORME INTERNATIONALE

HORIZONTAL PUBLICATION
PUBLICATION HORIZONTALE

**Fire hazard testing –
Part 5-1: Corrosion damage effects of fire effluent – General guidance**

**Essais relatifs aux risques du feu –
Partie 5-1: Effets des dommages de corrosion des effluents du feu –
Recommandations générales**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
 3, rue de Varembé
 CH-1211 Geneva 20
 Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform
 The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished
 Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc
 If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC online collection - oc.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

HORIZONTAL PUBLICATION
PUBLICATION HORIZONTALE

**Fire hazard testing –
Part 5-1: Corrosion damage effects of fire effluent – General guidance**

**Essais relatifs aux risques du feu –
Partie 5-1: Effets des dommages de corrosion des effluents du feu –
Recommandations générales**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	3
INTRODUCTION	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Fire scenarios and physical fire models	9
5 General aspects of the corrosivity of fire effluent	10
5.1 Corrosion damage scenarios	10
5.2 Types of corrosion damage effects	12
5.2.1 Introduction	12
5.2.2 Metal loss	12
5.2.3 Moving parts becoming immobile	12
5.2.4 Bridging of conductor circuits	12
5.2.5 Formation of a non-conducting layer on contact surfaces	12
5.3 Factors affecting corrosivity	13
5.3.1 Introduction	13
5.3.2 The nature of fire effluent	13
5.3.3 The corrosion environment	14
6 Principles of corrosion damage measurement	14
6.1 Introduction	14
6.2 Generation of the fire effluent	14
6.2.1 General	14
6.2.2 Selection of the test specimen to be burned	15
6.2.3 Selection of the physical fire model	15
6.3 Assessment of corrosive potential	15
6.3.1 General	15
6.3.2 Indirect assessment	15
6.3.3 Simulated product testing	16
6.3.4 Product testing	16
6.4 Consideration of corrosivity test methods	16
7 Relevance of data to hazard assessment	18
Bibliography	19
Figure 1 – Different stages in the development of a fire within a compartment	10
Figure 2 – Evaluation and consideration of corrosion damage test methods	17
Table 1 – Characteristics of fire stages (from Table 1 of ISO 19706:2011)	11
Table 2 – Summary of corrosivity test methods	16

INTERNATIONAL ELECTROTECHNICAL COMMISSION**FIRE HAZARD TESTING –****Part 5-1: Corrosion damage effects of fire effluent –
General guidance****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60695-5-1 has been prepared by IEC technical committee 89: Fire hazard testing.

This third edition cancels and replaces the second edition, published in 2002, and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) References to IEC TS 60695-5-3 (withdrawn in 2014) have been removed.
- b) References to IEC 60695-1-1 are now to its replacements: IEC 60695-1-10 and IEC 60695-1-11.
- c) ISO/TR 9122-1 has been revised by ISO 19706.
- d) Table 1 has been updated.

- e) References to ISO 11907-2 and ISO 11907-3 have been removed.
- f) Terms and definitions have been updated.
- g) Text in 6.4 has been updated.
- h) Bibliographic references have been updated.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
89/1539/FDIS	89/1543/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

It has the status of a basic safety publication in accordance with IEC Guide 104 and ISO/IEC Guide 51.

In this standard, the following print types are used:

Arial **bold**: terms referred to in Clause 2

This standard is to be read in conjunction with IEC TS 60695-5-2.

A list of all parts in the IEC 60695 series, published under the general title *Fire hazard testing*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

In the design of an electrotechnical product the risk of fire and the potential hazards associated with fire need to be considered. In this respect the objective of component, circuit and equipment design, as well as the choice of materials, is to reduce the risk of fire to a tolerable level even in the event of reasonably foreseeable (mis)use, malfunction or failure.

IEC 60695-1-10, IEC 60695-1-11, and IEC 60695-1-12 [1]¹ provide guidance on how this is to be accomplished.

Fires involving electrotechnical products can also be initiated from external non-electrical sources. Considerations of this nature are dealt with in an overall fire hazard assessment.

The aim of the IEC 60695 series is to save lives and property by reducing the number of fires or reducing the consequences of the fire. This can be accomplished by:

- trying to prevent ignition caused by an electrically energised component part and, in the event of ignition, to confine any resulting fire within the bounds of the enclosure of the electrotechnical product.
- trying to minimise flame spread beyond the product's enclosure and to minimise the harmful effects of **fire effluents** including heat, **smoke**, and toxic or corrosive combustion products.

All **fire effluent** is corrosive to some degree and the level of potential to corrode depends on the nature of the fire, the combination of combustible materials involved in the fire, the nature of the substrate under attack, and the temperature and relative humidity of the environment in which the **corrosion damage** is taking place. There is no evidence that **fire effluent** from electrotechnical products offers greater risk of **corrosion damage** than the **fire effluent** from other products such as furnishings or building materials.

The performance of electrical and electronic components can be adversely affected by **corrosion damage** when subjected to **fire effluent**. A wide variety of combinations of small quantities of effluent gases, **smoke** particles, moisture and temperature may provide conditions for electrical component or system failures from breakage, overheating or shorting.

Evaluation of potential **corrosion damage** is particularly important for high value and safety-related electrotechnical products and installations.

Technical committees responsible for products will choose the test(s) and specify the level of severity.

The study of **corrosion damage** requires an interdisciplinary approach involving chemistry, electricity, physics, mechanical engineering, metallurgy and electrochemistry. In the preparation of this part of IEC 60695-5, all of the above have been considered.

IEC 60695-5-1 defines the scope of the guidance and indicates the field of application.

IEC TS 60695-5-2 provides a summary of test methods including relevance and usefulness.

¹ Numbers in square brackets refer to the bibliography.

FIRE HAZARD TESTING –

Part 5-1: Corrosion damage effects of fire effluent – General guidance

1 Scope

This part of IEC 60695 provides guidance on the following:

- a) general aspects of **corrosion damage** test methods;
- b) methods of measurement of **corrosion damage**;
- c) consideration of test methods;
- d) relevance of **corrosion damage** data to hazard assessment.

This basic safety publication is primarily intended for use by technical committees in the preparation of standards in accordance with the principles laid down in IEC Guide 104 and ISO/IEC Guide 51. It is not intended for use by manufacturers or certification bodies.

One of the responsibilities of a technical committee is, wherever applicable, to make use of basic safety publications in the preparation of its publications. The requirements, test methods or test conditions of this basic safety publication will not apply unless specifically referred to or included in the relevant publications.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60695-1-10, *Fire hazard testing – Part 1-10: Guidance for assessing the fire hazard of electrotechnical products – General guidelines*

IEC 60695-1-11, *Fire hazard testing – Part 1-11: Guidance for assessing the fire hazard of electrotechnical products – Fire hazard assessment*

IEC TS 60695-5-2, *Fire hazard testing – Part 5-2: Corrosion damage effects of fire effluent – Summary and relevance of test methods*

IEC GUIDE 104, *The preparation of safety publications and the use of basic safety publications and group safety publications*

ISO/IEC Guide 51, *Safety aspects – Guidelines for their inclusion in standards*

ISO 11907-1:2019, *Plastics – Smoke generation – Determination of the corrosivity of fire effluents – Part 1: General concepts and applicability*

ISO 13943:2017, *Fire safety – Vocabulary*

ISO 19706:2011, *Guidelines for assessing the fire threat to people*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN