

<b>STN</b>	<b>Skúšky na stanovenie mechanických a fyzikálnych vlastností kameniva</b> <b>Časť 6: Stanovenie objemovej hmotnosti zrn a nasiakavosti</b>	<b>STN</b> <b>EN 1097-6</b>  72 1187
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Tests for mechanical and physical properties of aggregates - Part 6: Determination of particle density and water absorption

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

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## Tests for mechanical and physical properties of aggregates - Part 6: Determination of particle density and water absorption

Essais pour déterminer les caractéristiques  
mécaniques et physiques des granulats - Partie 6 :  
Détermination de la masse volumique et du coefficient  
d'absorption d'eau

Prüfverfahren für mechanische und physikalische  
Eigenschaften von Gesteinskörnungen - Teil 6:  
Bestimmung der Korndichte und der Wasseraufnahme

This European Standard was approved by CEN on 12 December 2021.

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**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 1097-6:2022 (E)**

<b>Contents</b>	Page
European foreword.....	6
<b>1 Scope .....</b>	<b>8</b>
<b>2 Normative references .....</b>	<b>9</b>
<b>3 Terms and definitions .....</b>	<b>9</b>
<b>4 Principle .....</b>	<b>11</b>
<b>5 Materials.....</b>	<b>11</b>
<b>6 Apparatus.....</b>	<b>11</b>
<b>7 Wire basket method for aggregate particles passing the 63 mm sieve and retained on the 31,5 mm sieve .....</b>	<b>15</b>
<b>7.1 General .....</b>	<b>15</b>
<b>7.2 Preparation of test portion .....</b>	<b>15</b>
<b>7.3 Test procedure .....</b>	<b>15</b>
<b>7.4 Calculation and expression of results .....</b>	<b>16</b>
<b>8 Pyknometer method for aggregate particles passing the 31,5 mm sieve and retained on the 4 mm sieve .....</b>	<b>17</b>
<b>8.1 General .....</b>	<b>17</b>
<b>8.2 Preparation of test portion .....</b>	<b>17</b>
<b>8.3 Test procedure .....</b>	<b>18</b>
<b>8.4 Calculation and expression of results .....</b>	<b>18</b>
<b>9 Pyknometer method for aggregate particles passing the 4 mm sieve and retained on the 0,063 mm sieve.....</b>	<b>19</b>
<b>9.1 General .....</b>	<b>19</b>
<b>9.2 Preparation of test portion .....</b>	<b>19</b>
<b>9.3 Test procedure .....</b>	<b>19</b>
<b>9.4 Calculation and expression of results.....</b>	<b>20</b>
<b>10 Test report .....</b>	<b>21</b>
<b>10.1 Required data .....</b>	<b>21</b>
<b>10.2 Optional data.....</b>	<b>22</b>
<b>Annex A (normative) Determination of pre-dried particle density of aggregates passing the 63 mm sieve (excluding the 0/0,063 mm size fraction) .....</b>	<b>23</b>
<b>A.1 General .....</b>	<b>23</b>
<b>A.2 Principle .....</b>	<b>23</b>
<b>A.3 Wire basket method for aggregate particles passing the 63 mm sieve and retained on the 31,5 mm sieve .....</b>	<b>23</b>
<b>A.3.1 Preparation of test portion .....</b>	<b>23</b>
<b>A.3.2 Test procedure .....</b>	<b>23</b>
<b>A.3.3 Calculation and expression of results.....</b>	<b>24</b>

<b>A.4</b>	<b>Pyknometer method for aggregate particles passing the 31,5 mm sieve and retained on the 0,063 mm sieve .....</b>	<b>24</b>
<b>A.4.1</b>	<b>Preparation of test specimens .....</b>	<b>24</b>
<b>A.4.2</b>	<b>Determination of the pyknometer volume .....</b>	<b>25</b>
<b>A.4.3</b>	<b>Test procedure .....</b>	<b>25</b>
<b>A.4.4</b>	<b>Calculation and expression of results .....</b>	<b>26</b>
<b>A.5</b>	<b>Test report .....</b>	<b>26</b>
<b>A.5.1</b>	<b>Required data.....</b>	<b>26</b>
<b>A.5.2</b>	<b>Optional data.....</b>	<b>27</b>
<b>Annex B (normative)</b>	<b>Determination of particle density and water absorption of coarse aggregates saturated to constant mass .....</b>	<b>28</b>
<b>B.1</b>	<b>General .....</b>	<b>28</b>
<b>B.2</b>	<b>Preparation of test portion .....</b>	<b>28</b>
<b>B.2.1</b>	<b>Sample reduction.....</b>	<b>28</b>
<b>B.2.2</b>	<b>Single particles of aggregate.....</b>	<b>28</b>
<b>B.2.3</b>	<b>Railway ballast.....</b>	<b>28</b>
<b>B.3</b>	<b>Test procedure .....</b>	<b>28</b>
<b>B.4</b>	<b>Calculation and expression of results .....</b>	<b>29</b>
<b>B.5</b>	<b>Test report .....</b>	<b>29</b>
<b>B.5.1</b>	<b>Required data.....</b>	<b>29</b>
<b>B.5.2</b>	<b>Optional data.....</b>	<b>30</b>
<b>Annex C (normative)</b>	<b>Determination of particle density and water absorption of coarse lightweight aggregates.....</b>	<b>31</b>
<b>C.1</b>	<b>General .....</b>	<b>31</b>
<b>C.2</b>	<b>Preparation of test specimens .....</b>	<b>31</b>
<b>C.3</b>	<b>Determination of the pyknometer volume .....</b>	<b>31</b>
<b>C.4</b>	<b>Test procedure .....</b>	<b>32</b>
<b>C.5</b>	<b>Calculation and expression of results .....</b>	<b>32</b>
<b>C.6</b>	<b>Test report .....</b>	<b>34</b>
<b>C.6.1</b>	<b>Required data.....</b>	<b>34</b>
<b>C.6.2</b>	<b>Optional data.....</b>	<b>34</b>
<b>Annex D (normative)</b>	<b>Determination of particle density and water absorption of fine lightweight aggregates.....</b>	<b>35</b>
<b>D.1</b>	<b>General .....</b>	<b>35</b>
<b>D.2</b>	<b>Principle.....</b>	<b>35</b>
<b>D.3</b>	<b>Preparation of test specimens .....</b>	<b>35</b>
<b>D.4</b>	<b>Test procedure .....</b>	<b>35</b>
<b>D.4.1</b>	<b>Water absorption.....</b>	<b>35</b>

**EN 1097-6:2022 (E)**

<b>D.4.2</b>	<b>Particle density .....</b>	<b>36</b>
<b>D.5</b>	<b>Calculation and expression of results .....</b>	<b>36</b>
<b>D.5.1</b>	<b>Water absorption .....</b>	<b>36</b>
<b>D.5.2</b>	<b>Particle density .....</b>	<b>37</b>
<b>D.6</b>	<b>Test report .....</b>	<b>38</b>
<b>D.6.1</b>	<b>Required data .....</b>	<b>38</b>
<b>D.6.2</b>	<b>Optional data .....</b>	<b>38</b>
<b>Annex E</b>	<b>(normative) Quick method for determination of apparent particle density of coarse lightweight aggregates .....</b>	<b>39</b>
<b>E.1</b>	<b>General .....</b>	<b>39</b>
<b>E.2</b>	<b>Preparation of test specimens .....</b>	<b>39</b>
<b>E.3</b>	<b>Procedure .....</b>	<b>39</b>
<b>E.4</b>	<b>Calculation and expression of results .....</b>	<b>40</b>
<b>E.5</b>	<b>Test report .....</b>	<b>40</b>
<b>E.5.1</b>	<b>Required data .....</b>	<b>40</b>
<b>E.5.2</b>	<b>Optional data .....</b>	<b>40</b>
<b>Annex F</b>	<b>(informative) Determination of the particle density and water absorption of aggregates passing the 4 mm sieve .....</b>	<b>42</b>
<b>F.1</b>	<b>General .....</b>	<b>42</b>
<b>F.2</b>	<b>Preparation of test portion .....</b>	<b>42</b>
<b>F.3</b>	<b>Procedure .....</b>	<b>43</b>
<b>F.4</b>	<b>Calculation and expression of results .....</b>	<b>44</b>
<b>F.5</b>	<b>Test report .....</b>	<b>45</b>
<b>F.5.1</b>	<b>Required data .....</b>	<b>45</b>
<b>F.5.2</b>	<b>Optional data .....</b>	<b>45</b>
<b>Annex G</b>	<b>(normative) Density of water .....</b>	<b>46</b>
<b>Annex H</b>	<b>(normative) Determination of the pre-dried particle density of aggregates passing the 31,5 mm sieve .....</b>	<b>47</b>
<b>H.1</b>	<b>General .....</b>	<b>47</b>
<b>H.2</b>	<b>Principle .....</b>	<b>47</b>
<b>H.3</b>	<b>Preparation of test specimens .....</b>	<b>47</b>
<b>H.4</b>	<b>Test procedure .....</b>	<b>48</b>
<b>H.5</b>	<b>Determination of the pycnometer volume .....</b>	<b>48</b>
<b>H.6</b>	<b>Calculation and expression of results .....</b>	<b>49</b>
<b>H.7</b>	<b>Test report .....</b>	<b>49</b>
<b>H.7.1</b>	<b>Required data .....</b>	<b>49</b>
<b>H.7.2</b>	<b>Optional data .....</b>	<b>50</b>

<b>Annex I (informative) Guidance on the significance and use of various particle density parameters and water absorption .....</b>	<b>51</b>
<b>I.1 General .....</b>	<b>51</b>
<b>I.2 Characteristics of the reference methods for normal weight aggregates according to Clauses 7, 8 and 9 and Annex B.....</b>	<b>52</b>
<b>I.3 Characteristics of the reference method for coarse lightweight aggregates, specified in Annex C.....</b>	<b>53</b>
<b>I.4 Characteristics of the methods for determination of the pre-dried particle density of normal weight aggregates, specified in Annex A and Annex H.....</b>	<b>54</b>
<b>I.5 Selection of the appropriate particle density parameter .....</b>	<b>55</b>
<b>I.6 Applicability of and test conditions for the various test methods in EN 1097-6. 55</b>	<b>55</b>
<b>I.7 Relationships between different particle density parameters (notations according to the main methods, specified in Clauses 7, 8 and 9) .....</b>	<b>57</b>
<b>Annex J (informative) Precision .....</b>	<b>58</b>
<b>J.1 Data from National Standards.....</b>	<b>58</b>
<b>J.2 Data from cross testing experiments .....</b>	<b>59</b>
<b>Bibliography .....</b>	<b>61</b>

**EN 1097-6:2022 (E)****European foreword**

This document (EN 1097-6:2022) has been prepared by Technical Committee CEN/TC 154 "Aggregates", the secretariat of which is held by BSI.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2022, and conflicting national standards shall be withdrawn at the latest by August 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1097-6:2013.

In comparison with the previous edition, the following technical modifications have been made:

- a) Normative references has been extended with EN 1097-5 (used in Annex D). EN 932-1 has been deleted from the clause since sampling is out of the scope, as for other standards;
- b) the definitions of laboratory sample and subsample have been added in Clause 3;
- c) the glass funnel in 6.4.4 has been deleted since it is part of the pyknometer in 6.5.1. The minimum volume of the pyknometer in 6.5.1 has been changed from 250 ml to 500 ml. New 6.8 and 6.10 have been added and describe special apparatus referenced in new Annexes D and F;
- d) Clause 9 has been extended with an illustration of the surface-dry state assessment using the cone test;
- e) the possibility to remove air from the pyknometer by applying a vacuum has been added in A.4.3;
- f) in Annex B, the test portion mass for single aggregates (B.2.2) and the temperature requirement in B.3 have been clarified. In addition, the time needed for achieving constant mass during suction has been clarified;
- g) the Note in C.1 has been revised to say that the method can also be used for aggregate particles passing the 4 mm sieve and retained on the 1 mm sieve. Soaking times for the water absorption determination have been added in C.1. A new paragraph has been added in C.1, saying that for concrete applications the water absorption of coarse lightweight aggregate shall be determined in the as-used moisture state instead of the oven-dry state. In C.4, a Note about using vibrating table as a vibration means has been added. Precision of individual values has been defined in C.5;
- h) a new normative Annex D has been designed to determine the particle density and water absorption of fine lightweight aggregates. Consequently, Annex C has been retitled to only apply to coarse lightweight aggregates;
- i) the title of Annex E has been shortened. The Note in E.1 has been revised to say that the method can also be used for aggregate particles passing the 2 mm sieve and retained on the 1 mm sieve. Precision of individual values has been defined in E.4;
- j) Annex F has been replaced by a new informative annex designed to determine the particle density and water absorption of aggregates passing the 4 mm sieve;



- k) the procedure in Annex H has been extended to specify double determination. In addition, the recommended volume which the test portion should occupy to enable the release of entrapped air, has been changed from one third to one half of the pycnometer volume, in consistency with other clauses;
- l) all annexes have been reordered to collect the annexes about lightweight aggregates. Annex D Density of water has been moved to Annex G and Annex J List of main changes has been deleted.

Furthermore, the whole standard has been updated according to the current rules and to reflect the changes. The text has been clarified and the Bibliography has been supplemented.

This document forms a part of a series of tests for mechanical and physical properties of aggregates. Test methods for other properties of aggregates are covered by the following European standards:

- EN 932 (all parts), *Tests for general properties of aggregates*
- EN 933 (all parts), *Tests for geometrical properties of aggregates*
- EN 1367 (all parts), *Tests for thermal and weathering properties of aggregates*
- EN 1744 (all parts), *Tests for chemical properties of aggregates*
- EN 13179 (all parts), *Tests for filler aggregate used in bituminous mixtures*

The other parts of EN 1097 include:

- *Part 1: Determination of the resistance to wear (micro-Deval)*
- *Part 2: Methods for the determination of resistance to fragmentation*
- *Part 3: Determination of loose bulk density and voids*
- *Part 4: Determination of the voids of dry compacted filler*
- *Part 5: Determination of the water content by drying in a ventilated oven*
- *Part 7: Determination of the particle density of filler — Pycnometer method*
- *Part 8: Determination of the polished stone value*
- *Part 9: Determination of the resistance to wear by abrasion from studded tyres — Nordic test*
- *Part 10: Determination of water suction height*

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 1097-6:2022 (E)****1 Scope**

This document specifies the reference methods used for type testing and in case of dispute, for the determination of particle density and water absorption of normal weight and lightweight aggregates. Other methods can be used for other purposes, such as factory production control, provided that an appropriate working relationship with the reference method has been established. For convenience, some of these other methods are also described in this document.

**The reference methods for normal weight aggregates are:**

- a wire basket method for aggregate particles retained on the 31,5 mm sieve (Clause 7, except for railway ballast which uses Annex B);
- a pycnometer method for aggregate particles passing the 31,5 mm sieve and retained on the 4 mm sieve (Clause 8);
- a pycnometer method for aggregate particles passing the 4 mm sieve and retained on the 0,063 mm sieve (Clause 9).

In Clauses 7, 8 and 9, three different particle densities (oven-dried particle density, saturated and surface-dried particle density and apparent particle density) and water absorption are determined after a soaking period of 24 h. In Annex B, the oven-dried particle density is determined after soaking in water to constant mass.

For aggregate particles passing the 31,5 mm sieve and retained on the 4 mm sieve, the wire basket method in Clause 7 can be used as an alternative to the pycnometer method in Clause 8.

NOTE 1 The wire basket method can also be used for single aggregate particles retained on the 63 mm sieve.

NOTE 2 The pycnometer method described in Clause 8 can be used as an alternative for aggregates passing the 4 mm sieve and retained on the 2 mm sieve.

**The reference methods for lightweight aggregates are:**

- a pycnometer method for aggregate particles passing the 31,5 mm sieve and retained on the 4 mm sieve (Annex C). Three different particle densities (oven-dried; saturated and surface-dried; apparent) and water absorption are determined after pre-drying and a soaking period of 24 h;
- a method, using a Büchner funnel, for aggregate particles passing the 4 mm sieve (Annex D). The three particle densities and water absorption are determined using a vacuum in the range of 50 mbar to 100 mbar for at least five minutes.

**Three other methods for normal weight aggregates** can be used to determine the pre-dried particle density, as specified in normative Annexes A and H:

- a wire basket method for aggregate particles passing the 63 mm sieve and retained on the 31,5 mm sieve (A.3);
- a pycnometer method for aggregate particles passing the 31,5 mm sieve and retained on the 0,063 mm sieve (A.4);
- a pycnometer method for aggregate particles passing the 31,5 mm sieve, including the 0/0,063 mm size fraction (Annex H).

NOTE 3 If water absorption is less than about 1,5 %, the apparent particle density can be assessed using the pre-dried particle density method as defined in Annex A.

The quick method in normative Annex E can be used in factory production control to determine the apparent particle density of lightweight aggregates.

The method in informative Annex F can be used to determine the particle density and water absorption of aggregate particles passing the 4 mm sieve.

Data on the density of water at various temperatures is specified in normative Annex G.

Guidance on the significance and use of the various density and water absorption parameters is given in informative Annex I.

Precision data are presented in informative Annex J.

## **2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 932-2, *Tests for general properties of aggregates — Part 2: Methods for reducing laboratory samples*

EN 932-5, *Tests for general properties of aggregates — Part 5: Common equipment and calibration*

EN 933-2, *Tests for geometrical properties of aggregates — Part 2: Determination of particle size distribution — Test sieves, nominal size of apertures*

EN 1097-5, *Tests for mechanical and physical properties of aggregates — Part 5: Determination of the water content by drying in a ventilated oven*

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