

<b>STN</b>	<b>Skúšky prírodného kameňa</b> <b>Stanovenie pevnosti v ohybe pod sústredeným</b> <b>zaťažením</b>	<b>STN</b> <b>EN 12372</b>  72 1164
------------	---	--

Natural stone test methods - Determination of flexural strength under concentrated load

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/22

Obsahuje: EN 12372:2022

Oznámením tejto normy sa ruší  
STN EN 12372 (72 1164) z júna 2007

**134777**

EUROPEAN STANDARD

**EN 12372**

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2022

ICS 91.100.15

Supersedes EN 12372:2006

English Version

## Natural stone test methods - Determination of flexural strength under concentrated load

Méthodes d'essai pour pierres naturelles -  
Détermination de la résistance à la flexion sous charge  
centrée

Prüfverfahren für Naturstein - Bestimmung der  
Biegefestigkeit unter Mittellinienlast

This European Standard was approved by CEN on 10 January 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

## EN 12372:2022 (E)

<b>Contents</b>		<b>Page</b>
<b>European foreword</b> .....		<b>3</b>
<b>1</b>	<b>Scope</b> .....	<b>4</b>
<b>2</b>	<b>Normative references</b> .....	<b>4</b>
<b>3</b>	<b>Terms, definitions and symbols</b> .....	<b>4</b>
<b>3.1</b>	<b>Terms and definitions</b> .....	<b>4</b>
<b>3.2</b>	<b>Symbols</b> .....	<b>4</b>
<b>4</b>	<b>Principle</b> .....	<b>4</b>
<b>5</b>	<b>Apparatus</b> .....	<b>4</b>
<b>5.1</b>	<b>Balance</b> .....	<b>4</b>
<b>5.2</b>	<b>Ventilated oven</b> .....	<b>5</b>
<b>5.3</b>	<b>Linear measuring device</b> .....	<b>5</b>
<b>5.4</b>	<b>Testing machine</b> .....	<b>5</b>
<b>5.5</b>	<b>Device for applying loads on the specimen by a three-point load</b> .....	<b>5</b>
<b>5.6</b>	<b>Room</b> .....	<b>5</b>
<b>6</b>	<b>Preparation of the specimens</b> .....	<b>5</b>
<b>6.1</b>	<b>Sampling</b> .....	<b>5</b>
<b>6.2</b>	<b>Test specimens</b> .....	<b>5</b>
<b>6.2.1</b>	<b>Surface finish</b> .....	<b>5</b>
<b>6.2.2</b>	<b>Technological test</b> .....	<b>5</b>
<b>6.2.3</b>	<b>Dimensions</b> .....	<b>5</b>
<b>6.2.4</b>	<b>Tolerance</b> .....	<b>6</b>
<b>6.2.5</b>	<b>Planes of anisotropy</b> .....	<b>6</b>
<b>6.2.6</b>	<b>Conditioning before testing</b> .....	<b>6</b>
<b>7</b>	<b>Test procedure</b> .....	<b>6</b>
<b>8</b>	<b>Expression of the results</b> .....	<b>7</b>
<b>9</b>	<b>Test report</b> .....	<b>7</b>
<b>Annex A (normative) Statistical evaluation of the test results</b> .....		<b>13</b>
<b>A.1</b>	<b>General</b> .....	<b>13</b>
<b>A.2</b>	<b>Symbols</b> .....	<b>13</b>
<b>A.3</b>	<b>Statistical evaluation of test results</b> .....	<b>13</b>
<b>Annex B (informative) Calculation of flexural strength for off-centre specimen fracture</b> .....		<b>16</b>
<b>Bibliography</b> .....		<b>18</b>

## **European foreword**

This document (EN 12372:2022) has been prepared by Technical Committee CEN/TC 246 “Natural stones”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2022, and conflicting national standards shall be withdrawn at the latest by September 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12372:2006.

In comparison with the previous edition, the following technical modifications have been made:

- inclusion of an informative annex (Annex B) presenting an alternative method for calculation of flexural strength for off-centre specimen fracture.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 12372:2022 (E)****1 Scope**

This document specifies a test method for determination of flexural strength under a concentrated load for natural stone. Both an identification and a technological product testing procedure are included.

**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12390-4, *Testing hardened concrete - Part 4: Compressive strength - Specification for testing machines*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**