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Cathodic protection of offshore wind structures (ISO 24656:2022)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/22

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**Cathodic protection of offshore wind structures (ISO  
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offshore (ISO 24656:2022)Kathodischer Korrosionsschutz von Offshore-  
Windparkstrukturen (ISO 24656:2022)

This European Standard was approved by CEN on 6 May 2022.

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**EN ISO 24656:2022 (E)**

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## **European foreword**

This document (EN ISO 24656:2022) has been prepared by Technical Committee ISO/TC 156 "Corrosion of metals and alloys" in collaboration with Technical Committee CEN/TC 219 "Cathodic protection" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2022, and conflicting national standards shall be withdrawn at the latest by December 2022.

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**INTERNATIONAL  
STANDARD**

**ISO  
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**Cathodic protection of offshore wind  
structures**

*Protection cathodique des structures éoliennes en mer*



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ISO 24656:2022(E)

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### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 156, *Corrosion of metals and alloys*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 219, *Cathodic protection*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

Cathodic protection (CP), possibly together with protective coating, is applied to protect the immersed external surfaces of offshore wind farm structures and appurtenances from corrosion due to seawater or seabed environments.

CP, possibly together with protective coating, can be applied to protect the internal flooded and seabed and sediment exposed surfaces from corrosion.

The general principles of CP in seawater are detailed in ISO 12473.

CP involves the supply of sufficient direct current to the surfaces of the structure in order to reduce the steel to electrolyte potential to values where corrosion is considered insignificant or acceptably low.

CP is designed to protect the submerged and buried areas of the structure from corrosion. The parts that are not permanently immersed will not be permanently protected by the CP system.

This document introduces guidance for the use of available metocean data to

- assess the CP demand of immersed and frequently wetted areas
- determine seawater flow velocities to assess the CP design parameters

This is in addition to the primary use of the metocean data in structural design.

This document does not require the CP designer to be expert in metocean data; it gives guidance on data which should be available from metocean specialists and which is required in the CP design process.

# Cathodic protection of offshore wind structures

## 1 Scope

This document specifies the requirements for the external and internal cathodic protection for offshore wind farm structures. It is applicable for structures and appurtenances in contact with seawater or seabed environments. This document addresses:

- design and implementation of cathodic protection systems for new steel structures;
- assessment of residual life of existing cathodic protection systems;
- design and implementation of retrofit cathodic protection systems for improvement of the protection level or for life extension of the protection;
- inspection and performance monitoring of cathodic protection systems installed on existing structures, and
- guidance on cathodic protection of reinforced concrete structures.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8501-1, *Preparation of steel substrates before application of paints and related products — Visual assessment of surface cleanliness — Part 1: Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings*

ISO 12473, *General principles of cathodic protection in seawater*

EN 12496, *Galvanic anodes for cathodic protection in seawater and saline mud*

ISO 12696, *Cathodic protection of steel in concrete*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

EN 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 61000-1-2, *Electromagnetic compatibility (EMC) — Part 1-2: General — Methodology for the achievement of functional safety of electrical and electronic systems including equipment with regard to electromagnetic phenomena*

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