ICS 17.040.01 SLOVENSKÁ TECHNICKÁ NORMA Október 2022

STN	**Geometrické špecifikácie výrobkov (GPS) Normalizovaná referenčná teplota na špecifikáciu geometrických a rozmerových vlastností (ISO 1: 2022)**	**STN EN ISO 1** 25 0051

Geometrical product specifications (GPS) - Standard reference temperature for the specification of geometrical and dimensional properties (ISO 1:2022)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/22

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Oznámením tejto normy sa ruší
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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 1

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ICS 17.040.01

Supersedes EN ISO 1:2016

English Version

Geometrical product specifications (GPS) - Standard reference temperature for the specification of geometrical and dimensional properties (ISO 1:2022)

Spécification géométrique des produits (GPS) - Température normale de référence pour la spécification des propriétés géométriques et dimensionnelles (ISO 1:2022)

Geometrische Produktspezifikation (GPS) - Standardreferenztemperatur für die Spezifikation der geometrischen und maßlichen Eigenschaften (ISO 1:2022)

This European Standard was approved by CEN on 19 June 2022.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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Ref. No. EN ISO 1:2022 E

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European foreword

This document (EN ISO 1:2022) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 “Dimensional and geometrical product specification and verification” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2022, and conflicting national standards shall be withdrawn at the latest by December 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 1:2022 has been approved by CEN as EN ISO 1:2022 without any modification.

INTERNATIONAL STANDARD

ISO 1

Fourth edition
2022-06

Geometrical product specifications (GPS) — Standard reference temperature for the specification of geometrical and dimensional properties

Spécification géométrique des produits (GPS) — Température normale de référence pour la spécification des propriétés géométriques et dimensionnelles

Reference number
ISO 1:2022(E)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 213, *Dimensional and geometrical product specifications and verification*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 290, *Dimensional and geometrical product specification and verification*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 1:2016), which has been technically revised.

The main changes are as follows:

— clarification that the standard reference temperature value of 20 °C is of the International Scale according to the ITS-90, the *International Temperature Scale of 1990*,[5] which does not imply any change in the value;

— addition of Annex B to introduce the International Temperature according to the ITS-90 and to illustrate the implications of this document compared with the previous edition;

— removal of the references to other fundamental ISO GPS standards in the Introduction and in the ISO GPS matrix annex, Annex C.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document is a geometrical product specification (GPS) standard and is to be regarded as a fundamental GPS standard (see ISO 14638).

More detailed information on the relation of this document to other standards and the GPS matrix model can be found in Annex C.

The definitions of the units, including those of length and temperature, are adopted by the General Conference of Weights and Measures (CGPM) under the authority of the Convention of the Metre. These definitions are maintained in the SI brochure[4].

The unit of length, the metre, is independent of temperature. The current definition of the metre is based on the distance light travels in a vacuum during a unit of time. However, a physical object is subject to thermal expansion and, consequently, its geometrical and dimensional properties are dependent on its temperature. Specifying a reference temperature allows the geometrical and dimensional properties of a physical object to be unambiguously stated.

INTERNATIONAL STANDARD ISO 1:2022(E)

Geometrical product specifications (GPS) — Standard reference temperature for the specification of geometrical and dimensional properties

1 Scope

This document defines the concepts of a reference temperature and the standard reference temperature and specifies the standard reference temperature value for the specification of geometrical and dimensional properties of an object. Some examples of geometrical and dimensional properties include size, location, orientation (including angle), form and surface texture of a workpiece.

This document is also applicable to the definition of the measurand used in verification or calibration.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC Guide 99:2007, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*