Zariadenia a príslušenstvo na LPG Ukazovateľ stavu naplnenia tlakových nádob na skvapalnené ropné plyny (LPG) STN EN 13799 07 9145

LPG equipment and accessories - Contents gauges for Liquefied Petroleum Gas (LPG) pressure vessels

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/22

Obsahuje: EN 13799:2022

Oznámením tejto normy sa ruší STN EN 13799 (07 9145) zo septembra 2012

EUROPEAN STANDARD NORME EUROPÉENNE

EN 13799

EUROPÄISCHE NORM

October 2022

ICS 23.020.01

Supersedes EN 13799:2012

English Version

LPG equipment and accessories - Contents gauges for Liquefied Petroleum Gas (LPG) pressure vessels

Equipements pour GPL et leurs accessoires - Jauges de niveau pour les réservoirs de gaz de pétrole liquéfié (GPL)

Flüssiggas-Geräte und Ausrüstungsteile -Füllstandsanzeiger für Druckbehälter für Flüssiggas (LPG)

This European Standard was approved by CEN on 8 August 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Page

EN 13799:2022 (E)

Contents

Europ	oean foreword	4
Intro	duction	5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Operating conditions	9
5	Materials	9
5.1	General	
5.2	Metallic materials	
5.3	Non-metallic components	
5.4	Lubricants, sealants and adhesives	
6	Design - General requirements	
6.1	General	
6.2	Seals	
6.3	Springs	
6.4	Threads	
6.5	Flanges	12
7	Design - Specific requirements	12
7.1	Contents gauge	12
7.1.1	Float gauge	
7.1.2	Rotary gauge	
7.1.3	Fixed liquid level gauge	
7.1.4	Slip tube gauge	
7.2	Dials for contents gauges	
7.3	Telemetry	
7.3.1	General	
7.3.2	Specific requirements	
7.3.3	Interchangeability	
8	Design type testing	
8.1	General	
8.2	Over-torquing deformation test	
8.3	External tightness test	
8.4	Internal tightness test	
8.5	Accuracy test	
8.5.1	General	
8.5.2	Float gauges	
8.6	Endurance test	
8.7	Gauge repeatability	
8.8	Pressure strength test	
8.9 8.9.1	Stress cracking testGeneral	
	Mercurous nitrate immersion test	20 21

EN 13799:2022 (E)

8.9.3	Moist ammonia air stress cracking test	21
8.10	Float pressure test	21
8.11	Dimensional inspection	21
8.12	Function test	21
8.13	Vacuum test	21
8.14	Float test	21
	Resistance to gas	
	Resistance to condensate/liquid phase of combustible gases	
8.15	Dial insert pressure test	22
9	Production testing and inspection	23
10	Marking	23
11	Documentation	23
Annex	A (normative) Float gauge flange and gasket nominal dimensions	24
Annex	B (normative) Special low temperature requirements	27
Annex	C (normative) Production testing and inspection	28
C.1	General	28
C.2	Production testing	28
C.3	Batch testing	28
C.4	Rejection criteria	28
C.5	Finishing operations	29
Annex	D (informative) Vibration testing	30
D.1	General	30
D.2	Test samples	30
D.3	Test method	30
D.4	Criteria for passing the test	30
Annex	ZA (informative) Relationship between this European Standard and the essential requirements of EU Directive 2014/68/EU aimed to be covered	21
	requirements of Eo Directive 2014/00/EU affiled to be covered	31
Bibling	Riblingranhy	

EN 13799:2022 (E)

European foreword

This document (EN 13799:2022) has been prepared by Technical Committee CEN/TC 286 "Liquefied petroleum gas equipment and accessories", the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2023, and conflicting national standards shall be withdrawn at the latest by April 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13799:2012.

The main changes compared to the previous edition include:

- revision to operational conditions;
- introduction of requirements for rubber material;
- introduction of telemetry requirements;
- introduction of an accuracy test;
- introduction of gauge repeatability requirements.

This document has been submitted for reference in:

- the RID [2]; and
- the technical annexes of the ADR [3].

NOTE These regulations take precedence over any clause of this document. It is emphasized that RID/ADR are being revised regularly at intervals of two years which might lead to temporary non-compliances with the clauses of this document.

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s) / Regulation(s).

For relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

For the purposes of this document, contents gauges are considered a pressure accessory in accordance with the Pressure Equipment Directive 2014/68/EU [1] in that they have a function additional to that of containing pressure.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

Provisions are restricted to a general guidance. Limit values are specified in national laws. It is recommended that companies using this document develop an environmental management policy. For guidance see the ISO 14000 series.

Protection of the environment is a key political issue in Europe and elsewhere. For TC 286 this is covered in CEN/TS 16765 [4] *LPG equipment and accessories - Environmental considerations for CEN/TC 286 standards*, and this Technical Specification should be read in conjunction with this document. This Technical Specification provides guidance on the environmental aspects to be considered regarding equipment and accessories produced for the LPG industry and the following is addressed:

- a) design;
- b) manufacture;
- c) packaging;
- d) use and operation; and
- e) disposal.

In this document the unit bar is used, due to its universal use in the field of technical gases. It should, however, be noted that bar is not an SI unit, and that the corresponding SI unit for pressure is Pa $(1 \text{ bar} = 10^5 \text{ Pa} = 10^5 \text{ N/m}^2)$.

NOTE Pressure values given in this document are given as gauge pressure (pressure exceeding atmospheric pressure) unless otherwise stated.

EN 13799:2022 (E)

1 Scope

This document specifies minimum requirements for design and testing of contents gauges, which are directly connected to LPG transportable pressure vessels, LPG drums, LPG cylinders and static LPG pressure vessels above 0,5 l water capacity excluding those used for automotive containers.

This document includes minimum requirements for the safe interchangeability of telemetry equipment, which is either integral in or additional to the contents gauge.

This document does not apply to refineries or other process plants.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 549:2019, Rubber materials for seals and diaphragms for gas appliances and gas equipment

EN 751-1:1996, Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 1: Anaerobic jointing compounds

EN 751-2:1996, Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 2: Non-hardening jointing compounds

EN 751-3:1996, Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 3: Unsintered PTFE tapes

EN 1092-1:2018, Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, PN designated — Part 1: Steel flanges

EN 1563:2018, Founding — Spheroidal graphite cast irons

EN 1774:1997, Zinc and zinc alloys — Alloys for foundry purposes — Ingot and liquid

EN 12164:2016, Copper and copper alloys — Rod for free machining purposes

EN 12165:2016, Copper and copper alloys — Wrought and unwrought forging stock

EN 12420:2014, Copper and copper alloys — Forgings

EN 12516-1:2014+A1:2018, Industrial valves — Shell design strength — Part 1: Tabulation method for steel valve shells

EN 12516-4:2014+A1:2018, Industrial valves — Shell design strength — Part 4: Calculation method for valve shells manufactured in metallic materials other than steel

EN 13445-2:2021, Unfired pressure vessels — Part 2: Materials

EN 13906-1:2013, Cylindrical helical springs made from round wire and bar — Calculation and design — Part 1: Compression springs

EN IEC 60079-0:2018, 1 Explosive atmospheres — Part 0: Equipment — General requirements (IEC 60079-0:2017/COR1:2020)

EN ISO 7049:2011, Cross-recessed pan head tapping screws (ISO/FDIS 7049:2011)

EN ISO 11114-1:2020, Gas cylinders — Compatibility of cylinder and valve materials with gas contents — Part 1: Metallic materials (ISO 11114-1:2020)

EN ISO 11114-2:2021, Gas cylinders — Compatibility of cylinder and valve materials with gas contents — Part 2: Non-metallic materials (ISO 11114-2:2021)

ISO 301:2006, Zinc alloy ingots intended for castings

ISO 1817:2015, Rubber, vulcanized or thermoplastic — Determination of the effect of liquids

ISO 2859-1:1999, Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

ISO 6957:1988, Copper alloys — Ammonia test for stress corrosion resistance

ANSI/ASME B1.20.1 - 2013, Pipe threads, general purpose (inch); issued by American National Standards Institute in 2013

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

_

¹ This document is impacted by EN IEC 60079-0:2018/AC:2020-02.