

<b>STN</b>	<b>Fľaše na plyny</b> <b>Navrhovanie, konštrukcia a skúšanie</b> <b>znovuplniteľných bezšvových ocelových fliaš</b> <b>na plyny a túb</b> <b>Časť 4: Tlakové fľaše z nehrdzavejúcej ocele</b> <b>s hodnotou <math>R_m</math> menšou ako 1 100 MPa</b> <b>(ISO 9809-4: 2021)</b>	<b>STN</b> <b>EN ISO 9809-4</b>  07 8521
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Gas cylinders - Design, construction and testing of refillable seamless steel gas cylinders and tubes - Part 4: Stainless steel cylinders with an  $R_m$  value of less than 1 100 MPa (ISO 9809-4:2021)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/23

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EUROPEAN STANDARD

EN ISO 9809-4

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English Version

Gas cylinders - Design, construction and testing of  
refillable seamless steel gas cylinders and tubes - Part 4:  
Stainless steel cylinders with an Rm value of less than 1  
100 MPa (ISO 9809-4:2021)

Bouteilles à gaz - Conception, construction et essais des  
bouteilles à gaz et des tubes rechargeables en acier  
sans soudure - Partie 4: Bouteilles en acier inoxydable  
ayant une valeur de Rm inférieure à 1 100 MPa (ISO  
9809-4:2021)

Gasflaschen - Auslegung, Herstellung und Prüfung von  
wiederbefüllbaren nahtlosen Gasflaschen aus Stahl -  
Teil 4: Flaschen aus Edelstahl mit einem Rm-Wert von  
weniger als 1 100 MPa (ISO 9809-4:2021)

This European Standard was approved by CEN on 11 December 2022.

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**EN ISO 9809-4:2022 (E)**

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## **European foreword**

The text of ISO 9809-4:2021 has been prepared by Technical Committee ISO/TC 58 "Gas cylinders" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 9809-4:2022 by Technical Committee CEN/TC 23 "Transportable gas cylinders" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by June 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## **Endorsement notice**

The text of ISO 9809-4:2021 has been approved by CEN as EN ISO 9809-4:2022 without any modification.



# INTERNATIONAL STANDARD

# ISO 9809-4

Second edition  
2021-11

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## Gas cylinders — Design, construction and testing of refillable seamless steel gas cylinders and tubes —

### Part 4: Stainless steel cylinders with an $R_m$ value of less than 1 100 MPa

*Bouteilles à gaz — Conception, construction et essais des bouteilles à gaz et des tubes rechargeables en acier sans soudure —*

*Partie 4: Bouteilles en acier inoxydable avec une valeur  $R_m$  inférieure à 1 100 MPa*



Reference number  
ISO 9809-4:2021(E)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 3, *Cylinder design*.

This second edition cancels and replaces the first edition (ISO 9809-4:2014), which has been technically revised. The main changes compared with the previous edition are as follows:

- update of [Clause 5](#);
- clarification of [Figure 3](#);
- clarification of [8.9](#);
- modification of [9.1](#), [9.2](#), [9.2.4](#) and [Annex A](#);
- new subclause [9.2.5](#) for parallel threads;
- new subclause [9.4](#) for cylinders ordered in small quantities.

A list of all parts in the ISO 9809 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## ISO 9809-4:2021(E)

### Introduction

This document provides a specification for the design, manufacture, inspection and testing of a seamless stainless steel cylinder. The objective is to balance the design and economic efficiency against international acceptance and universal utility.

ISO 9809 (all parts) aims to eliminate the concern about climate, duplicate inspections and restrictions because of the lack of definitive International Standards.

This document has been written so that it is suitable to be referenced in the UN Model Regulations<sup>[1]</sup>.

# Gas cylinders — Design, construction and testing of refillable seamless steel gas cylinders and tubes —

## Part 4:

# Stainless steel cylinders with an $R_m$ value of less than 1 100 MPa

## 1 Scope

This document specifies the minimum requirements for the materials, design, construction and workmanship, manufacturing processes, examinations and testing at time of manufacture for refillable, seamless, stainless steel gas cylinders with water capacities up to and including 150 l.

It is applicable to cylinders for compressed, liquefied and dissolved gases with a maximum actual tensile strength,  $R_{ma}$ , of less than 1 100 MPa.

NOTE If so desired, cylinders of water capacity between 150 l and 450 l can be manufactured to be in full conformance to this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 148-1, *Metallic materials — Charpy pendulum impact test — Part 1: Test method*

ISO 3651-2, *Determination of resistance to intergranular corrosion of stainless steels — Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels — Corrosion test in media containing sulfuric acid*

ISO 6506-1, *Metallic materials — Brinell hardness test — Part 1: Test method*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method*

ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 9328-1, *Steel flat products for pressure purposes — Technical delivery conditions — Part 1: General requirements*

ISO 9329-4, *Seamless steel tubes for pressure purposes — Technical delivery conditions — Part 4: Austenitic stainless steels*

ISO 9712, *Non-destructive testing — Qualification and certification of NDT personnel*

ISO 10286, *Gas cylinders — Vocabulary*

ISO 13341, *Gas cylinders — Fitting of valves to gas cylinders*

ISO 13769, *Gas cylinders — Stamp marking*

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