

<b>STN</b>	<b>Magnetické materiály</b> <b>Časť 3: Metódy merania magnetických vlastností</b> <b>oceľových pásov a plechov pre elektrotechniku</b> <b>pomocou jednoduchej skúšky plechu</b>	<b>STN</b> <b>EN IEC 60404-3</b>  34 5884
------------	--	--

Magnetic materials - Part 3: Methods of measurement of the magnetic properties of electrical steel strip and sheet by means of a single sheet tester

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/23

Obsahuje: EN IEC 60404-3:2022, IEC 60404-3:2022

**136432**

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN IEC 60404-3**

December 2022

ICS 29.030; 17.220.20

English Version

**Magnetic materials - Part 3: Methods of measurement of the  
magnetic properties of electrical steel strip and sheet by means  
of a single sheet tester  
(IEC 60404-3:2022)**

Matériaux magnétiques - Partie 3: Méthodes de mesure des  
caractéristiques magnétiques des bandes et tôles  
magnétiques en acier à l'aide de l'essai sur tôle unique  
(IEC 60404-3:2022)

Magnetische Werkstoffe - Teil 3: Verfahren zur Bestimmung  
der magnetischen Eigenschaften von Elektroband und -  
blech mit Hilfe eines Tafelmessgerätes  
(IEC 60404-3:2022)

This European Standard was approved by CENELEC on 2022-12-13. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN IEC 60404-3:2022 (E)****European foreword**

The text of document 68/699/CDV, future edition 3 of IEC 60404-3, prepared by IEC/TC 68 "Magnetic alloys and steels" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60404-3:2022.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2023-09-13
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2025-12-13

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

**Endorsement notice**

The text of the International Standard IEC 60404-3:2022 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 60404-8-7:2020      NOTE      Harmonized as EN 10107:2022 (modified)

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-121	-	International Electrotechnical Vocabulary - Part 121: Electromagnetism	-	-
IEC 60050-221	-	International Electrotechnical Vocabulary. Chapter 221: Magnetic materials and components	-	-
IEC 60404-13	-	Magnetic materials - Part 13: Methods of measurement of resistivity, density and stacking factor of electrical steel strip and sheet	EN IEC 60404-13	-



IEC 60404-3

Edition 3.0 2022-11

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Magnetic materials –**

**Part 3: Methods of measurement of the magnetic properties of electrical steel strip and sheet by means of a single sheet tester**

**Matériaux magnétiques –**

**Partie 3: Méthodes de mesure des caractéristiques magnétiques des bandes et tôles magnétiques en acier à l'aide de l'essai sur tôle unique**



**THIS PUBLICATION IS COPYRIGHT PROTECTED**  
**Copyright © 2022 IEC, Geneva, Switzerland**

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

#### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [sales@iec.ch](mailto:sales@iec.ch).

#### IEC Products & Services Portal - [products.iec.ch](http://products.iec.ch)

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

---

#### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

#### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Recherche de publications IEC - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [sales@iec.ch](mailto:sales@iec.ch).

#### IEC Products & Services Portal - [products.iec.ch](http://products.iec.ch)

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 300 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 19 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



IEC 60404-3

Edition 3.0 2022-11

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



## Magnetic materials –

**Part 3: Methods of measurement of the magnetic properties of electrical steel strip and sheet by means of a single sheet tester**

## Matériaux magnétiques –

**Partie 3: Méthodes de mesure des caractéristiques magnétiques des bandes et tôles magnétiques en acier à l'aide de l'essai sur tôle unique**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

ICS 17.220.20; 29.030

ISBN 978-2-8322-5961-0

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD .....	4
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions .....	6
4 General principles of AC measurements .....	7
4.1 General .....	7
4.2 Principle of the single sheet tester method .....	7
4.3 Test apparatus .....	7
4.3.1 Yokes .....	7
4.3.2 Windings .....	9
4.4 Air flux compensation .....	10
4.5 Test specimen .....	10
4.6 Power supply .....	11
5 Determination of the specific total loss .....	11
5.1 Principle of measurement .....	11
5.2 Apparatus .....	11
5.2.1 Voltage measurement .....	11
5.2.2 Frequency measurement .....	12
5.2.3 Power measurement .....	12
5.3 Measurement procedure of the specific total loss .....	12
5.3.1 Preparation of measurement .....	12
5.3.2 Adjustment of power supply .....	12
5.3.3 Measurements .....	13
5.3.4 Reproducibility of the measurement of the specific total loss .....	14
6 Determination of magnetic field strength, primary current and specific apparent power .....	14
6.1 General .....	14
6.2 Principle of measurement .....	14
6.2.1 Peak value of the magnetic polarization .....	14
6.2.2 RMS value of the primary current .....	14
6.2.3 Peak value of the magnetic field strength .....	15
6.3 Apparatus .....	15
6.3.1 Average type voltmeter .....	15
6.3.2 RMS current measurement .....	16
6.3.3 Peak current measurement .....	16
6.3.4 Power supply .....	16
6.3.5 Resistor R .....	16
6.4 Measuring procedure .....	16
6.4.1 Preparation for measurement .....	16
6.4.2 Measurement .....	16
6.4.3 Non-oriented material .....	17
6.5 Determination of characteristics .....	17
6.5.1 Determination of $\hat{J}$ .....	17
6.5.2 Determination of $\tilde{H}$ .....	17
6.5.3 Determination of $\hat{H}$ .....	18



6.5.4	Determination of $S_S$ .....	18
6.5.5	Reproducibility of the measurement of the specific apparent power .....	19
7	Test report.....	19
Annex A (normative)	Requirements concerning the manufacture of yokes.....	20
Annex B (informative)	Check and verification of reliable performance of the SST set-up by the use of reference samples and impact of the loss dissipated in the yokes .....	22
Annex C (informative)	Epstein to SST relationship for grain-oriented steel sheet .....	25
Annex D (informative)	Digital sampling methods for the determination of the magnetic properties and numerical air flux compensation .....	28
D.1	General.....	28
D.2	Technical details and requirements .....	28
D.3	Calibration aspects .....	30
D.4	Numerical air flux compensation .....	30
Bibliography	.....	32
Figure 1	– Schematic diagrammes of the test apparatus .....	8
Figure 2	– Yoke dimensions .....	9
Figure 3	– Diagram of the connections of the five coils of the primary winding .....	9
Figure 4	– Circuit for the determination of the specific total loss.....	10
Figure 5	– Circuit for measuring the RMS value of the primary current.....	15
Figure 6	– Circuit for measuring the peak value of the magnetic field strength .....	15
Figure B.1	– Specific total loss vs. peak flux density (after J.Sievert [3] and G. Bertotti [4]); straight line: $P_S \propto B^{1.85}$ approximation (after C.Ragusa). .....	23
Figure C.1	– SST-Epstein relative difference $\delta P$ for conventional grain-oriented material versus magnetic polarization $\hat{J}$ .....	27
Figure C.2	– SST-Epstein relative difference $\delta HS$ for conventional grain-oriented material versus magnetic polarization $\hat{J}$ .....	27
Table B.1	– Loss dissipated by the yokes of a standard SST, determined from the loss curves measured on 3 yoke pairs as shown in Figure B.1, and relevant quantities including the relative yokes' contribution, $p_Y$ ; exemplified using 5 standard grades.....	24
Table C.1	– SST-Epstein relative differences $\delta P$ and $\delta HS$ and the conversion factor $F_C$ for conventional grain-oriented material in the polarization range 1,0 T to 1,8 T .....	26

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MAGNETIC MATERIALS –****Part 3: Methods of measurement of the magnetic properties of electrical steel strip and sheet by means of a single sheet tester**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 60404-3 has been prepared by IEC technical committee 68: Magnetic alloys and steels. It is an International Standard.

This third edition cancels and replaces the second edition published in 1992, Amendment 1:2002 and Amendment 2:2009. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Annex A was revised. The method of determining the yokes' lamination resistance was added to Annex A;
- b) Annex B of the consolidated version of 2010 referred to calibration of the SST using the Epstein method. It was cancelled;
- c) Annex B (new), Annex C and Annex D were revised, they are for information only;
- d) Annex C was modified taking account of the new situation regarding P and R grades;
- e) Annex D was amended by addition of Clause D.4 on the numerical air flux compensation.

The text of this International Standard is based on the following documents:

Draft	Report on voting
68/699/CDV	68/710/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

A list of all parts in the IEC 60404 series, published under the general title *Magnetic materials*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

## MAGNETIC MATERIALS –

### Part 3: Methods of measurement of the magnetic properties of electrical steel strip and sheet by means of a single sheet tester

#### 1 Scope

This part of IEC 60404 is applicable to grain-oriented and non-oriented electrical steel strip and sheet for measurement of AC magnetic properties at power frequencies.

The object of this document is to define the general principles and the technical details of the measurement of the magnetic properties of electrical steel strip and sheet by means of a single sheet tester (SST).

The single sheet tester is applicable to test specimens obtained from electrical steel strips and sheets of any grade. The AC magnetic characteristics are determined for sinusoidal induced voltages, for specified peak values of the magnetic polarization, for specific peak values of the magnetic field strength and for a specified frequency.

The measurements are made at an ambient temperature of  $(23\pm 5)^{\circ}\text{C}$  on test specimens which have first been demagnetized.

NOTE Throughout this document, the quantity "magnetic polarization" is used as defined in IEC 60050-221. In some standards of the IEC 60404 series, the quantity "magnetic flux density" was used.

In order to support the long-term reliability of the performance of this set up and to understand better the relationship between the Epstein method and the SST method, the informative Annexes B and C, respectively, have been included.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-121, *International Electrotechnical Vocabulary – Part 121: Electromagnetism*

IEC 60050-221, *International Electrotechnical Vocabulary – Part 221: Magnetic materials and components*

IEC 60404-13, *Magnetic materials – Part 13: Methods of measurement of resistivity, density and stacking factor of electrical steel strip and sheet*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**

- IEC Electropedia: available at <https://www.electropedia.org/>