

<b>STN</b>	<b>Jemná keramika (špeciálna keramika, špeciálna technická keramika) Metódy chemickej analýzy práškov nitridu hliníka (ISO 21814: 2019)</b>	<b>STN EN ISO 21814</b>
		72 7501

Fine ceramics (advanced ceramics, advanced technical ceramics) - Methods for chemical analysis of aluminium nitride powders (ISO 21814:2019)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/23

Obsahuje: EN ISO 21814:2022, ISO 21814:2019

Oznámením tejto normy sa ruší  
STN EN 725-4 (72 7515) z októbra 2006

**136519**

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 21814

November 2022

ICS 81.060.30

Supersedes EN 725-4:2006

English Version

Fine ceramics (advanced ceramics, advanced technical ceramics) - Methods for chemical analysis of aluminium nitride powders (ISO 21814:2019)

Céramiques techniques - Méthodes d'analyse chimique des poudres de nitre d'aluminium (ISO 21814:2019)

Hochleistungskeramik - Verfahren zur chemischen Analyse von Aluminiumnitridpulvern (ISO 21814:2019)

This European Standard was approved by CEN on 21 November 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

**EN ISO 21814:2022 (E)****Contents**

	Page
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

The text of ISO 21814:2019 has been prepared by Technical Committee ISO/TC 206 "Fine ceramics" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 21814:2022 by Technical Committee CEN/TC 184 "Advanced technical ceramics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2023, and conflicting national standards shall be withdrawn at the latest by May 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 725-4:2006.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## **Endorsement notice**

The text of ISO 21814:2019 has been approved by CEN as EN ISO 21814:2022 without any modification.

**INTERNATIONAL  
STANDARD****ISO  
21814**First edition  
2019-02

---

---

---

**Fine ceramics (advanced ceramics,  
advanced technical ceramics) —  
Methods for chemical analysis of  
aluminium nitride powders***Céramiques techniques — Méthodes d'analyse chimique des poudres  
de nitrure d'aluminium*Reference number  
ISO 21814:2019(E)

**ISO 21814:2019(E)****COPYRIGHT PROTECTED DOCUMENT**

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Fax: +41 22 749 09 47  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

## Contents

	Page
<b>Foreword</b>	<b>vi</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms and definitions</b>	<b>2</b>
<b>4 Analytes and ranges</b>	<b>2</b>
<b>5 Preparation of the test sample</b>	<b>2</b>
5.1 General	2
5.2 Sampling	3
5.3 Drying	3
5.4 Weighing	3
<b>6 Reporting the analytical values</b>	<b>3</b>
6.1 Number of analyses	3
6.2 Blank test	3
6.3 Evaluation of the analytical values	3
6.4 Expression of the analytical values	3
<b>7 Determination of the aluminium content</b>	<b>4</b>
7.1 Classification of the determination methods	4
7.2 Acid decomposition-ICP-OES method	4
7.2.1 Principle	4
7.2.2 Reagents	4
7.2.3 Apparatus and instruments	4
7.2.4 Procedure	5
7.2.5 Blank test	5
7.2.6 Drawing of the calibration curve	5
7.2.7 Calculation	5
7.3 Acid pressure decomposition-CyDTA-zinc back titration method	5
7.3.1 Principle	5
7.3.2 Reagents	6
7.3.3 Apparatus and instruments	6
7.3.4 Procedure	8
7.3.5 Blank test	8
7.3.6 Calculation	8
<b>8 Determination of the total nitrogen content</b>	<b>8</b>
8.1 Classification of the determination methods	8
8.2 Acid pressure decomposition-distillation separation-acidimetric titration method	9
8.2.1 Principle	9
8.2.2 Reagents	9
8.2.3 Apparatus	10
8.2.4 Procedure	12
8.2.5 Recovery measurement	12
8.2.6 Calculation	13
8.3 Direct decomposition-distillation separation-acidimetric titration method	13
8.3.1 Principle	13
8.3.2 Reagents	13
8.3.3 Apparatus	13
8.3.4 Procedure	13
8.3.5 Recovery measurement	13
8.3.6 Calculation	13
8.4 Inert gas fusion-thermal conductivity method	13
8.4.1 Principle	13
8.4.2 Reagents	14
8.4.3 Apparatus	14

**ISO 21814:2019(E)**

8.4.4	Instrument .....	14
8.4.5	Procedure.....	15
8.4.6	Blank test.....	16
8.4.7	Calculation of the calibration coefficient.....	16
8.4.8	Calculation.....	17
<b>9</b>	<b>Determination of the sodium and potassium contents.....</b>	<b>17</b>
9.1	Classification of the determination methods.....	17
9.2	Acid pressure decomposition-flame emission method .....	17
9.2.1	Principle .....	17
9.2.2	Reagents .....	17
9.2.3	Instruments.....	18
9.2.4	Procedure.....	18
9.2.5	Blank test.....	18
9.2.6	Drawing of the calibration curve .....	18
9.2.7	Calculation.....	18
9.3	Acid pressure decomposition-atomic absorption spectrometry method.....	19
9.3.1	Principle .....	19
9.3.2	Reagents .....	19
9.3.3	Instruments.....	19
9.3.4	Procedure.....	19
9.3.5	Blank test.....	19
9.3.6	Drawing of the calibration curve .....	19
9.3.7	Calculation.....	19
<b>10</b>	<b>Determination of the trace element contents.....</b>	<b>19</b>
10.1	Classification of the determination methods.....	19
10.2	Acid decomposition-ICP-OES method.....	20
10.2.1	Principle .....	20
10.2.2	Reagents .....	20
10.2.3	Apparatus and instruments.....	20
10.2.4	Procedure.....	21
10.2.5	Blank test.....	21
10.2.6	Drawing of the calibration curve .....	21
10.2.7	Calculation.....	21
10.3	Acid pressure decomposition-ICP-OES method.....	22
10.3.1	General.....	22
10.3.2	Reagents .....	22
10.3.3	Apparatus and instruments.....	22
10.3.4	Procedure.....	22
10.3.5	Blank test.....	22
10.3.6	Drawing of the calibration curve .....	22
10.3.7	Calculation.....	22
<b>11</b>	<b>Determination of the oxygen content.....</b>	<b>22</b>
11.1	Principle .....	22
11.2	Reagents .....	22
11.3	Apparatus .....	23
11.4	Instruments .....	23
11.5	Procedure .....	23
11.6	Blank test .....	23
11.7	Calculation of the calibration coefficient .....	23
11.8	Calculation .....	23
<b>12</b>	<b>Determination of the carbon content.....</b>	<b>24</b>
12.1	Classification of the determination methods.....	24
12.2	Combustion (resistance furnace)-IR absorption spectrometry .....	24
12.2.1	Principle .....	24
12.2.2	Reagents .....	24
12.2.3	Apparatus .....	24

12.2.4	Instrument .....	24
12.2.5	Procedure.....	25
12.2.6	Blank test.....	26
12.2.7	Calculation of the calibration coefficient .....	26
12.2.8	Calculation.....	27
12.3	Combustion (radio frequency heating furnace)-thermal conductometry.....	27
12.3.1	Principle .....	27
12.3.2	Reagents.....	27
12.3.3	Apparatus.....	27
12.3.4	Instrument .....	27
12.3.5	Procedure.....	28
12.3.6	Blank test.....	29
12.3.7	Calculation of the calibration coefficient .....	29
12.3.8	Calculation.....	29
12.4	Combustion (radio frequency heating furnace)-IR absorption spectrometry .....	29
12.4.1	Principle .....	29
12.4.2	Reagents.....	29
12.4.3	Apparatus.....	29
12.4.4	Instrument .....	29
12.4.5	Procedure.....	30
12.4.6	Blank test.....	31
12.4.7	Calculation of the calibration coefficient .....	31
12.4.8	Calculation.....	31
13	<b>Determination of the fluorine and chlorine contents.....</b>	<b>31</b>
13.1	Principle.....	31
13.2	Reagents.....	31
13.3	Apparatus and instruments.....	32
13.4	Procedure .....	33
13.4.1	Extraction of fluorine and chlorine from the sample .....	33
13.4.2	Determination of the fluorine and chlorine contents .....	33
13.5	Blank test .....	33
13.6	Drawing of the calibration curve .....	34
13.7	Calculation .....	34
14	<b>Test report.....</b>	<b>34</b>
	<b>Annex A (informative) Analytical results obtained from the round robin test.....</b>	<b>35</b>
	<b>Bibliography .....</b>	<b>36</b>

**ISO 21814:2019(E)**

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 206, *Fine ceramics*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Fine ceramics (advanced ceramics, advanced technical ceramics) — Methods for chemical analysis of aluminium nitride powders

## 1 Scope

This document specifies methods for the chemical analysis of fine aluminium nitride powders used as the raw material for fine ceramics.

This document stipulates the determination methods of the aluminium, total nitrogen, boron, calcium, copper, iron, magnesium, manganese, molybdenum, nickel, potassium, silicon, sodium, titanium, tungsten, vanadium, zinc, zirconium, carbon, chlorine, fluorine, and oxygen contents in aluminium nitride powders. The aluminium content is determined by using either an acid pressure decomposition-CyDTA-zinc back titration method or an acid digestion-inductively coupled plasma-optical emission spectrometry (ICP-OES) method. The total nitrogen content is determined by using an acid pressure decomposition-distillation separation-acidimetric titration method, a direct decomposition-distillation separation-acidimetric titration method, or an inert gas fusion-thermal conductivity method. The boron, calcium, copper, iron, magnesium, manganese, molybdenum, nickel, potassium, silicon, sodium, titanium, tungsten, vanadium and zinc contents are determined by using an acid digestion-ICP-OES method or an acid pressure decomposition-ICP-OES method. The sodium and potassium contents are determined via an acid pressure decomposition-flame emission method or an acid pressure decomposition-atomic absorption spectrometry method. The oxygen content is determined by using an inert gas fusion-IR absorption spectrometry method, while that of carbon is determined via a combustion-IR absorption spectrometry method or a combustion-conductometry method. The chlorine and fluorine contents are determined by using a pyrohydrolysis method followed by ion chromatography or spectrophotometry.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2828, *Aluminium oxide primarily used for the production of aluminium — Determination of fluorine content — Alizarin complexone and lanthanum chloride spectrophotometric method*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 8656-1, *Refractory products — Sampling of raw materials and unshaped products — Part 1: Sampling scheme*

ISO 21068-3:2008, *Chemical analysis of silicon-carbide-containing raw materials and refractory products — Part 3: Determination of nitrogen, oxygen and metallic and oxidic constituents*

ISO 21438-2, *Workplace atmospheres — Determination of inorganic acids by ion chromatography — Part 2: Volatile acids, except hydrofluoric acid (hydrochloric acid, hydrobromic acid and nitric acid)*

ISO 21438-3, *Workplace atmospheres — Determination of inorganic acids by ion chromatography — Part 3: Hydrofluoric acid and particulate fluorides*

ISO 26845:2008, *Chemical analysis of refractories — General requirements for wet chemical analysis, atomic absorption spectrometry (AAS) and inductively coupled plasma atomic emission spectrometry (ICP-AES) methods*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**