

STN	Aditívna výroba Všeobecné princípy Polohovanie dielcov, súradnice a orientácia (ISO 17295: 2023)	STN EN ISO 17295 18 8050
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Additive manufacturing - General principles - Part positioning, coordinates and orientation (ISO 17295:2023)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 04/23

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English Version

Additive manufacturing - General principles - Part positioning, coordinates and orientation (ISO 17295:2023)

Fabrication additive - Principes généraux -
Positionnement, coordonnées et orientation de la pièce
(ISO 17295:2023)

Additive Fertigung - Grundlagen - Positionierung,
Koordinaten und Ausrichtung des Bauteils (ISO
17295:2023)

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EN ISO 17295:2023 (E)

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European foreword

This document (EN ISO 17295:2023) has been prepared by Technical Committee ISO/TC 261 "Additive manufacturing" in collaboration with Technical Committee CEN/TC 438 "Additive Manufacturing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2023, and conflicting national standards shall be withdrawn at the latest by July 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 17295:2023 has been approved by CEN as EN ISO 17295:2023 without any modification.

INTERNATIONAL STANDARD

ISO 17295

First edition
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Additive manufacturing — General principles — Part positioning, coordinates and orientation

Fabrication additive — Principes généraux — Positionnement, coordonnées et orientation de la pièce



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical ISO/TC 261, *Additive manufacturing*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 438, *Additive manufacturing*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

The first edition of ISO 17295 cancels and replaces ISO/ASTM 52921:2013, which has been technically revised.

The main changes are as follows:

- terms and definitions that are included in ISO/ASTM 52900 have been removed from this document and instead referred to ISO/ASTM 52900;
- since the list of terms and definitions have been removed from this edition, it is therefore not a standard terminology anymore, and therefore it has been renamed so that the title describes the actual content of the standard;
- the remaining normative content of the document including the annex have been consolidated into one single normative document;
- specifications of some aspects of initial build orientation and orthogonal orientation notation have been integrated in the text body of the document.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Although many additive manufacturing systems are based heavily upon the principles of computer numerical control (CNC), the coordinate systems and nomenclature specific to CNC are not sufficient to be applicable across the full spectrum of additive manufacturing equipment. This document expands upon the principles of ISO 841 and applies them specifically to additive manufacturing.

Additive manufacturing — General principles — Part positioning, coordinates and orientation

1 Scope

This document provides specifications and illustrations for the positioning and orientation of parts with regards with coordinate systems and testing methodologies for additive manufacturing (AM) technologies in an effort to standardize the method of representation used by AM users, producers, researchers, educators, press/media, and others, particularly when reporting results from testing of parts made on AM systems. Included specifications cover coordinate systems and the location and orientation of parts. It is intended to be in accordance with the principles of ISO 841 and to clarify the specific adaptation of those principles for additive manufacturing.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 841, *Industrial automation systems and integration — Numerical control of machines — Coordinate system and motion nomenclature*

ISO/ASTM 52900, *Additive manufacturing — General principles — Fundamentals and vocabulary*

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