



EUROPEAN STANDARD

EN 4627

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 4627:2014

English Version

Aerospace series - Steel X4CrNiMo16-5-1 (1.4418) - Air  
melted - Hardened and tempered - Forgings -  $D_e \leq 200$  mm  
-  $1\ 150\ \text{MPa} \leq R_m \leq 1\ 300\ \text{MPa}$

Série aérospatiale - Acier X4CrNiMo16-5-1 (1.4418) -  
Élaboré à l'air - Trempé et revenu - Pièces forgées ou  
matricées -  $D_e \leq 200$  mm -  $1\ 150\ \text{MPa} \leq R_m \leq 1\ 300\ \text{MPa}$

Luft- und Raumfahrt - Stahl X4CrNiMo16-5-1 (1.4418)  
- Lufterschmolzen - Gehärtet- und angelassen -  
Schmiedestücke -  $D_e \leq 200$  mm -  $1\ 150\ \text{MPa} \leq R_m \leq 1\ 300\ \text{MPa}$

This European Standard was approved by CEN on 22 August 2022.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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**EN 4627:2022 (E)**

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## **European foreword**

This document (EN 4627:2022) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by June 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 4627:2014.

This document is a technical revision of EN 4627:2014.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

**EN 4627:2022 (E)****Introduction**

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-005.

## 1 Scope

This document specifies the requirements relating to:

Steel X4CrNiMo16-5-1 (1.4418)  
Air melted  
Hardened and tempered  
Forgings  
 $D_e \leq 200$  mm  
 $1\ 150\ \text{MPa} \leq R_m \leq 1\ 300\ \text{MPa}$

for aerospace applications.

NOTE Other common designations:

- AIR: Z 8 CND 17-04.
- Only the chemical composition according to this document is considered.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2950, *Aerospace series — Test method — Wrought heat resisting alloys semi-finished products and parts — Conditions for macrographic and micrographic examination — Atlas of structures and defects*

EN 2951, *Aerospace series — Metallic materials — Micrographic determination of content of non-metallic inclusions*

EN 4050-4, *Aerospace series — Test method for metallic materials — Ultrasonic inspection of bars, plates, forging stock and forgings — Part 4: Acceptance criteria*

EN 4629, *Aerospace series — Steel X4CrNiMo16-5-1 (1.4418) — Air melted — Softened — Forging stock —  $D_e \leq 300$  mm*

EN 4700-006, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 006: Pre-production and production forgings*

EN ISO 643, *Steels — Micrographic determination of the apparent grain size (ISO 643)*

AMS 2315,<sup>1)</sup> *Determination of Delta Ferrite Content*

ASTM A604,<sup>1)</sup> *Standard Practice for Macroetch Testing of Consumable Electrode Remelted Steel Bars and Billets*

ASTM E340,<sup>2)</sup> *Standard Practice for Macroetching Metals and Alloys*

ASTM E381,<sup>2)</sup> *Standard Method of Macroetch Testing Steel Bars, Billets, Blooms, and Forgings*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**

<sup>1)</sup> Published by: SAE International (US), <https://www.sae.org/>.