

	Letectvo a kozmonautika Tesné skrutky s nízkou hlavou, s križovou drážkou, s krátkym závitom, z legovanej ocele, pokovované kadmíom Trieda: 900 MPa (pri teplote okolia)/235 °C	STN EN 2886 31 3211
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Aerospace series - Screw, pan head, offset cruciform recess, close tolerance normal shank, short thread, in alloy steel, cadmium plated
-Classification: 900 MPa (at ambient temperature)/235°C

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/23

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Oznámením tejto normy sa ruší
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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 2886

February 2023

ICS 49.030.20

Supersedes EN 2886:1996

English Version

**Aerospace series - Screw, pan head, offset cruciform
recess, close tolerance normal shank, short thread, in alloy
steel, cadmium plated - Classification: 900 MPa (at
ambient temperature)/235 °C**

Série aérospatiale - Vis à tête cylindrique, à empreinte
cruciforme déportée, tige normale à tolérance serrée,
filetage court, en acier allié, cadmiées - Classification :
900 MPa (à température ambiante)/235 °C

Luft- und Raumfahrt - Flachkopf-Passschraube mit
Flügelkreuzschlitz, kurzes Gewinde, aus legiertem
Stahl, verkadmet - Klasse: 900 MPa (bei
Raumtemperatur)/235 °C

This European Standard was approved by CEN on 7 July 2019.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 2886:2023 (E)

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European foreword

This document (EN 2886:2023) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2023, and conflicting national standards shall be withdrawn at the latest by August 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 2886:1996.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

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EN 2886:2023 (E)**1 Scope**

This document specifies the characteristics of screws, pan head, offset cruciform recess, close tolerance normal shank, short thread, in alloy steel, cadmium plated.

Classification: 900 MPa¹/ 235 °C².

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2133, *Aerospace series — Cadmium plating of steels with specified tensile strength $\leq 1\,450$ MPa, copper, copper alloys and nickel alloys*

EN 2424, *Aerospace series — Marking of aerospace products*

EN 4016, *Aerospace series — Oversized bolts*³

EN 9100, *Quality Management Systems — Requirements for Aviation, Space and Defence Organizations*

ISO 3353-1, *Aerospace — Lead and runout threads — Part 1: Rolled external threads*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts*

ISO 7689, *Aerospace — Bolts, with MJ threads, made of alloy steel, strength class 1 100 MPa — Procurement specification*

ISO 7913, *Aerospace — Bolts and screws, metric — Tolerances of form and position*

ISO 14275, *Aerospace — Drives, internal, offset cruciform, ribbed — Metric series*

ISO 14276, *Aerospace — Drives, internal, offset cruciform — Metric series*

TR 3775, *Aerospace series — Bolts and pins — Materials*⁴

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

¹ Minimum tensile strength of the material at ambient temperature.

² Maximum temperature that the screw can withstand without continuous change in its original characteristics, after return to ambient temperature. The maximum temperature is determined by the surface treatment.

³ Published as ASD-STAN Standard at the date of publication of this European standard by AeroSpace and Defence Industries Association of Europe - Standardization (ASD-STAN) (www.asd-stan.org).

⁴ Published as ASD-STAN Technical Report at the date of publication of this European standard by AeroSpace and Defence Industries Association of Europe - Standardization (ASD-STAN) (www.asd-stan.org).