

<b>STN</b>	<b>Oceľové štetovnice valcované za tepla</b> <b>Časť 1: Technické dodacie podmienky</b>	<b>STN</b> <b>EN 10248-1</b>  42 1066
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Hot-rolled steel sheet piles - Part 1: Technical delivery conditions

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/23

Obsahuje: EN 10248-1:2023

Oznámením tejto normy sa ruší  
STN EN 10248-1 (42 1066) z apríla 2002

**136874**



EUROPEAN STANDARD

**EN 10248-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2023

ICS 77.140.70

Supersedes EN 10248-1:1995

English Version

## Hot-rolled steel sheet piles - Part 1: Technical delivery conditions

Palplanches en acier laminées à chaud - Partie 1:  
Conditions techniques de livraisonWarmgewalzte Spundbohlen aus Stahl - Teil 1:  
Technische Lieferbedingungen

This European Standard was approved by CEN on 17 January 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 10248-1:2023 (E)**

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**EN 10248-1:2023 (E)****European foreword**

This document (EN 10248-1:2023) has been prepared by Technical Committee CEN/TC 459/SC 3 “Structural steels other than reinforcements”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2023, and conflicting national standards shall be withdrawn at the latest by September 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10248-1:1995.

In comparison with the previous edition, the following technical modifications have been made:

- a) Document was restructured;
- b) Normative references were updated;
- c) Grades S460 and S500 in quality GP were introduced;
- d) Modification concerning the maximum values for the chemical composition;
- e) Addition of 7.4.3 dedicated for hot-dip zinc-coating and 7.8 for load bearing capacity;
- f) New wording for Clauses 8, 9 and 10 for inspection and testing;
- g) Addition of Clause 12 on the complaints;
- h) Removal of the former Annexes B and C on Euronorms and equivalent designations;
- i) Addition of the Annexes B, C, D and E.

EN 10248 consists of the following parts, under the general title *Hot-rolled steel sheet piles*:

- *Part 1: Technical delivery conditions*
- *Part 2: Tolerances on shape and dimensions*

A further standard prEN 10375 with the title *Hot-rolled steel sheet piles – General (Characteristics, evaluation of conformity and marking)* is in preparation and can be used together with EN 10248 after publication.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## 1 Scope

This document specifies the requirements for hot rolled steel sheet piles in respect of its chemical composition, mechanical properties and conditions of delivery.

The products specified are for general, structural and civil engineering works. The types of steel sheet piles covered by this document are: Z-shaped, U-shaped, straight web, H-shaped with their interlocking bars. The types of interlocks and the requirements in respect of tolerances on shape and dimensions are specified in Part 2 of this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1011-2, *Welding - Recommendations for welding of metallic materials - Part 2: Arc welding of ferritic steels*

EN 1990:2002,<sup>1</sup> *Eurocode - Basis of structural design*

EN 1993-5:2007, *Eurocode 3 - Design of steel structures - Part 5: Piling*

EN 10020:2000, *Definition and classification of grades of steel*

EN 10021:2006, *General technical delivery conditions for steel products*

EN 10027-1, *Designation systems for steels - Part 1: Steel names*

EN 10027-2, *Designation systems for steels - Part 2: Numerical system*

EN 10079:2007, *Definition of steel products*

EN 10168, *Steel products - Inspection documents - List of information and description*

EN 10204, *Metallic products - Types of inspection documents*

EN 10248-2, *Hot-rolled steel sheet piles - Part 2: Tolerances on shape and dimensions*

CEN/TR 10261, *Iron and steel - European standards for the determination of chemical composition*

EN ISO 148-1, *Metallic materials - Charpy pendulum impact test - Part 1: Test method (ISO 148-1)*

EN ISO 377, *Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377)*

EN ISO 2566-1, *Steel - Conversion of elongation values - Part 1: Carbon and low-alloy steels (ISO 2566-1:2021, Corrected version 2022-06)*

EN ISO 6892-1, *Metallic materials - Tensile testing - Part 1: Method of test at room temperature (ISO 6892-1)*

EN ISO 14284, *Steel and iron - Sampling and preparation of samples for the determination of chemical composition (ISO 14284)*

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<sup>1</sup> As impacted by EN 1990:2002/A1:2005.

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EN ISO 14713-2:2020, *Zinc coatings - Guidelines and recommendations for the protection against corrosion of iron and steel in structures - Part 2: Hot dip galvanizing (ISO 14713-2:2019)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**