

<b>STN</b>	<b>Hliník a zliatiny hliníka Chemická analýza Optická emisná spektrálna analýza s indukčne viazanou plazmou</b>	<b>STN EN 14242</b>  42 0672
------------	---	--

Aluminium and aluminium alloys - Chemical analysis - Inductively coupled plasma optical emission spectrometric analysis

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/23

Obsahuje: EN 14242:2023

Oznámením tejto normy sa ruší  
STN EN 14242 (42 0672) z marca 2005

**136877**



EUROPEAN STANDARD

EN 14242

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2023

ICS 77.040.30; 77.120.10

Supersedes EN 14242:2004

English Version

## Aluminium and aluminium alloys - Chemical analysis - Inductively coupled plasma optical emission spectrometric analysis

Aluminium et alliages d'aluminium - Analyse chimique  
- Analyse par spectrométrie d'émission optique avec  
source à plasma induit par haute fréquence

Aluminium und Aluminiumlegierungen - Chemische  
Analyse - Optische Emissionsspektrometrie mit  
induktiv gekoppeltem Plasma

This European Standard was approved by CEN on 23 January 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 14242:2023 (E)**

<b>Contents</b>	<b>Page</b>
European foreword.....	3
<b>1 Scope</b> .....	<b>4</b>
<b>2 Normative references</b> .....	<b>4</b>
<b>3 Terms and definitions</b> .....	<b>4</b>
<b>4 Principle</b> .....	<b>4</b>
<b>5 Reagents</b> .....	<b>5</b>
<b>6 Apparatus</b> .....	<b>10</b>
<b>7 Sampling</b> .....	<b>11</b>
<b>7.1 General</b> .....	<b>11</b>
<b>7.2 Test sample</b> .....	<b>11</b>
<b>8 Procedure</b> .....	<b>11</b>
<b>8.1 Test portion</b> .....	<b>11</b>
<b>8.2 Dissolution procedure I with sodium hydroxide solution</b> .....	<b>11</b>
<b>8.3 Dissolution procedure II with nitric acid and hydrofluoric acid</b> .....	<b>12</b>
<b>8.4 Dissolution procedure III with a mixture of hydrochloric acid and nitric acid</b> .....	<b>12</b>
<b>8.5 Dissolution procedure IV with hydrochloric acid</b> .....	<b>13</b>
<b>8.6 Calibration solutions and drift correction solution</b> .....	<b>13</b>
<b>8.6.1 General</b> .....	<b>13</b>
<b>8.6.2 Preparation of the calibration solutions</b> .....	<b>14</b>
<b>8.7 Measurements</b> .....	<b>14</b>
<b>8.7.1 Adjustment of the apparatus</b> .....	<b>14</b>
<b>8.7.2 Measurement of the calibration solutions</b> .....	<b>14</b>
<b>8.7.3 Measurement of the test solutions</b> .....	<b>15</b>
<b>8.8 Calibration curves</b> .....	<b>15</b>
<b>9 Correction of short-term fluctuations and drift</b> .....	<b>15</b>
<b>9.1 General</b> .....	<b>15</b>
<b>9.2 Short-term fluctuations</b> .....	<b>15</b>
<b>9.3 Drift</b> .....	<b>15</b>
<b>10 Investigation of interferences</b> .....	<b>15</b>
<b>11 Expression of the results</b> .....	<b>16</b>
<b>11.1 Correction</b> .....	<b>16</b>
<b>11.2 Result</b> .....	<b>16</b>
<b>12 Test report</b> .....	<b>16</b>
<b>Annex A (informative) Analytical wavelengths</b> .....	<b>17</b>
<b>Annex B (informative) Plasma optical emission spectrometer — Suggested performance criteria to be checked</b> .....	<b>19</b>
<b>Bibliography</b> .....	<b>21</b>

## **European foreword**

This document (EN 14242:2023) has been prepared by Technical Committee CEN/TC 132 “Aluminium and aluminium alloys”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2023, and conflicting national standards shall be withdrawn at the latest by September 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14242:2004.

The main changes compared to the previous edition are listed below:

- modification of the title and Scope;
- new subclause 5.15.6;
- several editorial modifications.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## EN 14242:2023 (E)

### 1 Scope

This document specifies an inductively coupled plasma optical emission spectrometric method (ICP-OES) for the analysis of aluminium and aluminium alloys.

This method is applicable to the determination of silicon, iron, copper, manganese, magnesium, chromium, nickel, zinc, titanium, gallium, vanadium, beryllium, bismuth, calcium, cadmium, cobalt, lithium, sodium, lead, antimony, tin, strontium and zirconium in aluminium and aluminium alloys.

The content of the elements to be determined should be at least 10 times higher than the corresponding detection limits.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12258-2:2004, *Aluminium and aluminium alloys - Terms and definitions - Part 2: Chemical analysis*

EN 14361, *Aluminium and aluminium alloys - Chemical analysis - Sampling from metal melts*

EN ISO 648, *Laboratory glassware - Single-volume pipettes (ISO 648)*

EN ISO 1042, *Laboratory glassware - One-mark volumetric flasks (ISO 1042)*

EN ISO 3696, *Water for analytical laboratory use - Specification and test methods (ISO 3696)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**