

# Jemná keramika (špeciálna keramika, špeciálna technická keramika) Skúšobná metóda na lomovú húževnatosť monolitickej keramiky pri izbovej teplote metódou šikmého zárezu v trámci (CNB) (ISO 24370: 2005)

**STN EN ISO 24370** 

72 7509

Fine ceramics (advanced ceramics, advanced technical ceramics) - Test method for fracture toughness of monolithic ceramics at room temperature by chevron-notched beam (CNB) method (ISO 24370:2005)

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/23

Obsahuje: EN ISO 24370:2023, ISO 24370:2005

Oznámením tejto normy sa ruší STN EN 14425-3 (72 7509) z októbra 2010

## EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

**EN ISO 24370** 

March 2023

ICS 81.060.30

Supersedes EN 14425-3:2010

#### **English Version**

Fine ceramics (advanced ceramics, advanced technical ceramics) - Test method for fracture toughness of monolithic ceramics at room temperature by chevron-notched beam (CNB) method (ISO 24370:2005)

Céramiques techniques - Méthode d'essai de ténacité à la rupture des céramiques monolithiques à température ambiante sur éprouvette entaillée en chevron (ISO 24370:2005)

Hochleistungskeramik - Prüfverfahren zur Bestimmung der Bruchzähigkeit monolithischer Keramik an Biegeproben mit Chevron-Kerb (CNB-Verfahren) (ISO 24370:2005)

This European Standard was approved by CEN on 10 March 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

#### EN ISO 24370:2023 (E)

Contents	Page
European foreword	3

EN ISO 24370:2023 (E)

#### **European foreword**

The text of ISO 24370:2005 has been prepared by Technical Committee ISO/TC 206 "Fine ceramics" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 24370:2023 by Technical Committee CEN/TC 184 "Advanced technical ceramics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2023, and conflicting national standards shall be withdrawn at the latest by September 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14425-3:2010.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

#### **Endorsement notice**

The text of ISO 24370:2005 has been approved by CEN as EN ISO 24370:2023 without any modification.

# INTERNATIONAL STANDARD

ISO 24370

First edition 2005-06-01

Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for fracture toughness of monolithic ceramics at room temperature by chevron-notched beam (CNB) method

Céramiques techniques — Méthode d'essai de ténacité à la rupture des céramiques monolithiques à température ambiante sur éprouvette entaillée en chevron



#### ISO 24370:2005(E)

#### PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

#### © ISO 2005

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

#### ISO 24370:2005(E)

### **Contents** Page

Forev	Forewordiv	
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols	2
5	Principle	3
6	Apparatus	3
6.1	Test machine	
6.2	Flexure fixtures	3
6.3	Micrometer	4
6.4	Optical microscope	
6.5	Stability detection equipment	5
7	Test specimens	5
7.1	Geometry, size, preparation and edge chamfering	5
7.2	Number of specimens	8
8	Procedure	9
8.1	Permitted test environments	
8.2	Test specimen dimensions and alignment	9
8.3	Post-test measurements	10
8.4	Post-test interpretation	10
9	Calculation	12
9.1	Calculations of the minimum stress intensity factor coefficient Y*min	12
9.2	Calculation of the fracture toughness value, K <sub>I,CNB</sub>	
10	Test report	13
Biblio	ography	15

ISO 24370:2005(E)

#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 24370 was prepared by Technical Committee ISO/TC 206, Fine ceramics.

Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for fracture toughness of monolithic ceramics at room temperature by chevron-notched beam (CNB) method

#### 1 Scope

This International Standard specifies a test method for determining the fracture toughness of monolithic ceramic materials at room temperature by the chevron-notched beam (CNB) method.

This International Standard is applicable to monolithic ceramics and whisker- or particulate-reinforced ceramics that are regarded as macroscopically homogeneous. It is not applicable to continuous-fibre reinforced ceramic composites.

This International Standard is usually applicable to ceramic materials with a fracture toughness less than about 12 MPa( $m^{1/2}$ ). The test method is applicable to materials with a flat crack-growth resistance curve and may be applicable to materials with a rising crack-growth resistance curve (R-curve).

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7500-1:2004, Metallic materials — Verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Verification and calibration of the force-measuring system

ISO 14704:2000, Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for flexural strength of monolithic ceramics at room temperature

koniec náhľadu – text ďalej pokračuje v platenej verzii STN