

STN	Tepelnoizolačné výrobky pre budovy Prefabrikované reflexné izolačné výrobky (RI) Špecifikácia	STN EN 16863
		72 7217

Thermal insulation products for buildings - Factory made reflective insulation (RI) products - Specification

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/23

Obsahuje: EN 16863:2023

137316

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2023
Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii
v znení neskorších predpisov.



EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 16863

June 2023

ICS 91.100.60

English Version

**Thermal insulation products for buildings - Factory made
reflective insulation (RI) products - Specification**

Produits isolants thermiques pour le bâtiment -
Produits d'isolation réfléchissants manufacturés -
Spécification

Wärmedämmstoffe für Gebäude - Werkmäßig
hergestellte reflektierende Wärmedämmstoffe -
Spezifikation

This European Standard was approved by CEN on 17 April 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword.....	6
Introduction	7
1 Scope.....	8
2 Normative references.....	8
3 Terms, definitions, symbols, units and abbreviated terms	10
3.1 Terms and definitions	10
3.2 Symbols, units and abbreviated terms.....	12
4 Characteristics	13
4.1 Reaction to fire.....	13
4.2 Propensity to undergo continuous smouldering combustion	13
4.3 Water permeability	14
4.3.1 Short-term water absorption.....	14
4.3.2 Long term water absorption	14
4.3.3 Water penetration	14
4.4 Water vapour diffusion resistance	14
4.5 Micro-biological growth (for products containing vegetable or animal fibre layers) - Mould and biological resistance	14
4.6 Release of dangerous substances to the indoor environment.....	14
4.7 Tensile strength parallel to faces	15
4.8 Resistance to tearing.....	15
4.9 Compressive resistance (only for load bearing application in floors)	15
4.10 Sound absorption index (only for sound insulation application)	15
4.11 Impact sound transmission index (only for sound insulation in floor application) ...	15
4.11.1 Dynamic stiffness	15
4.11.2 Compressibility.....	15
4.11.3 Air flow resistivity	15
4.12 Direct airborne sound insulation index (only for sound insulation application)	15
4.12.1 Air flow resistivity	15
4.12.2 Air flow permeability.....	16
4.13 Thermal resistance.....	16
4.13.1 Core thermal resistance.....	16
4.13.2 Emissivity.....	16
4.13.3 Thickness	16
4.14 Length.....	16
4.15 Width	17
4.16 Squareness (only for products supplied in form of board)	17
5 Testing, assessment and sampling methods	17
5.1 Test of reaction to fire	17
5.2 Test of continuous smouldering combustion	18
5.3 Test of water permeability	18
5.3.1 Short-term water absorption.....	18
5.3.2 Long-term water absorption.....	18
5.3.3 Water penetration	18
5.4 Water vapour transmission.....	18
5.5 Test of microbiological growth	18

5.5.1	General	18
5.5.2	Mould and biological resistance.....	19
5.6	Release of dangerous substances to the indoor environment.....	19
5.7	Tensile strength parallel to faces.....	19
5.8	Resistance to tearing	19
5.9	Compressive resistance (for loadbearing application in floors).....	19
5.10	Sound absorption index	19
5.11	Impact sound transmission index (only for application in floors).....	20
5.11.1	Dynamic stiffness.....	20
5.11.2	Compressibility	20
5.11.3	Air flow resistivity.....	20
5.12	Direct airborne sound insulation index (only for acoustical application)	20
5.12.1	Air flow resistivity.....	20
5.12.2	Air flow permeability	21
5.13	Thermal resistance	21
5.13.1	Core thermal resistance	21
5.13.2	Emissivity	22
5.13.3	Thickness.....	22
5.14	Length and tolerance.....	22
5.15	Width and tolerance	22
5.16	Squareness (only for product manufactured in board).....	23
5.17	Sampling	23
5.17.1	General	23
5.17.2	Conditioning	23
5.17.3	Overview of testing conditions	23
5.17.4	Test samples, testing and expression of results.....	23
6	Assessment and verification of the constancy of performance (AVCP)	25
6.1	General	25
6.2	Product type determination	25
6.3	Factory production control.....	25
7	Marking and labelling	26
Annex A (normative)	Reaction to fire, products and assemblies	27
A.1	General	27
Annex B (normative)	Determination of the declared value of thermal resistance of the core and the declared value of emissivity	31
B.1	Introduction	31
B.2	Input data	31
B.3	Declared values	31
B.3.1	General	31
B.3.2	Case where emissivity is declared.....	31
B.3.3	Case where thermal resistance is declared.....	32
Annex C (informative)	Examples for the determination of thermal resistance and emissivity	34
C.1	Case for emissivity.....	34
C.2	Case for core thermal resistance.....	35

EN 16863:2023 (E)

Annex D (informative) Determining the total thermal resistance including associated airspace(s)	37
D.1 General.....	37
D.2 Calculation of thermal resistance including associated airspace(s)	37
D.3 Numerical example.....	38
Annex E (normative) Determination of thickness reduction level and required load of the weighted plate to be used for thickness measurement.....	39
E.1 General.....	39
E.2 Definition	39
E.3 Determination of the thickness reduction level of a product.....	39
E.4 Thickness reduction level of the product and specification of the weighted plate for thickness measurement according to EN ISO 29466:2022	39
Annex F (informative) Installed thickness measurement.....	41
F.1 Purpose of this test protocol	41
F.2 Scope of the test method.....	41
F.3 Definitions	41
F.4 Principle of the test method	42
F.5 Reference installations	42
F.6 Apparatus.....	43
F.6.1 Wooden assembly	43
F.6.2 Measuring bench	43
F.6.3 Measuring lines.....	44
F.7 Test specimen preparation.....	45
F.8 Procedure.....	45
F.8.1 Testing procedure.....	45
F.8.2 Measuring procedure	45
F.8.3 Sample measuring sheet (manual measurement)	46
F.8.4 Calculation and expression of results.....	46
F.9 Uncertainty of the test method and the measuring apparatus.....	47
F.9.1 General.....	47
F.9.2 Case of manual measurements.....	47
F.9.3 Case of 3D measurement.....	48
F.10 Test report.....	48
Annex G (informative) Examples of placement: test sample into the wooden assembly.....	49
G.1 General.....	49
G.2 Step by step procedure of installation.....	49
Annex H (normative) Product type determination (PTD) and factory production control (FPC)	54

H.1 General	54
Bibliography	58

EN 16863:2023 (E)**European foreword**

This document (EN 16863:2023) has been prepared by Technical Committee CEN/TC 88 "Thermal insulating materials and products", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2023, and conflicting national standards shall be withdrawn at the latest by March 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This standard is one of a series of standards for thermal insulation products used in buildings but this standard can be used in other areas where appropriate. A list of all parts in a series can be found on the CEN website.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

Reflective insulation products are made from low emissive film(s) and infrared semi-transparent material layer(s) called spacers; like waddings of synthetic or natural fibres, synthetic foam or plastic filled with air bubbles.

Reflective (low emissivity at the appropriate wavelengths) surfaces are used to reduce the heat transfer by thermal radiation. This may occur across the product itself when it includes air cavities or a material that is wholly or partially transparent to infrared radiation, and/or across air gap(s) that are deliberately created between the external reflective surface(s) of the product and the structure of the building element.

EN 16863:2023 (E)**1 Scope**

This document is applicable to factory-made reflective insulation (RI) products intended for use as thermal and acoustic insulation of buildings. The products are manufactured in the form of rolls or boards. They are made from low emissive film(s) and infrared semi-transparent material layer(s) or air cavities.

This document describes the methods and criteria for assessing the performance of factory-made reflective insulation products in relation to essential product characteristics and includes the procedures for assessment and verification of the constancy of performance.

Reflective insulation products require specific setup instruction(s) depending on their level of compressibility.

This document does not specify the required level of a given property to be achieved by a product to demonstrate fitness for purpose in a particular application. The levels required for a given application can be found in regulations or non-conflicting standards.

This document does not cover:

- products intended to be used for the insulation of building equipment and industrial installations;
- products made of mineral wool, polystyrene or polyurethane foams (not inclusive) faced with aluminium or metalized foil on one or both external surfaces (which are already covered by a corresponding harmonized European product standard);
- membranes used as vapour control layer (VCL) or vapour-permeable roof or wall underlay (which are already covered by a specific harmonized European product standard).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 824:2013, *Thermal insulating products for building applications — Determination of squareness*

EN 1928:2000, *Flexible sheets for waterproofing — Bitumen, plastic and rubber sheets for roof waterproofing — Determination of watertightness*

EN 1931:2000, *Flexible sheets for waterproofing — Bitumen, plastic and rubber sheets for roof waterproofing — Determination of water vapour transmission properties*

EN 12114:2000, *Thermal performance of buildings — Air permeability of building components and building elements — Laboratory test method*

EN 12310-1:1999, *Flexible sheets for waterproofing — Part 1: Bitumen sheets for waterproofing — Determination of resistance to tearing (nail shank)*

EN 12311-1:1999, *Flexible sheets for waterproofing — Part 1: Bitumen sheets for roof waterproofing — Determination of tensile properties*

EN 13172:2012, *Thermal insulation products — Evaluation of conformity*

EN 13501-1:2018, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13820:2003, *Thermal insulating materials for building applications — Determination of organic content*

EN 13823:2020+A1:2022, *Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item*

EN 13859-1:2014, *Flexible sheets for waterproofing — Definitions and characteristics of underlays — Part 1: Underlays for discontinuous roofing*

EN 15101-1:2013+A1:2019, *Thermal insulation products for buildings — In-situ formed loose fill cellulose (LFCI) products — Part 1: Specification for the products before installation*

EN 15715:2009, *Thermal insulation products — Instructions for mounting and fixing for reaction to fire testing — Factory made products*

EN 16012:2012+A1:2015, *Thermal insulation for buildings — Reflective insulation products — Determination of the declared thermal performance*

EN 16516:2017+A1:2020, *Construction products: Assessment of release of dangerous substances — Determination of emissions into indoor air*

EN 16733:2016, *Reaction to fire tests for building products — Determination of a building product's propensity to undergo continuous smouldering*

EN 29052-1:1992, *Acoustics — Determination of dynamic stiffness — Part 1: Materials used under floating floors in dwellings*

EN ISO 354:2003, *Acoustics — Measurement of sound absorption in a reverberation room (ISO 354:2003)*

EN ISO 1182:2020, *Reaction to fire tests for products — Non-combustibility test (ISO 1182:2020)*

EN ISO 1716:2018, *Reaction to fire tests for products — Determination of the gross heat of combustion (calorific value) (ISO 1716:2018)*

EN ISO 9053-1:2018, *Acoustics — Determination of airflow resistance — Part 1: Static airflow method (ISO 9053-1:2018)*

EN ISO 9229:2020, *Thermal insulation — Vocabulary (ISO 9229:2020)*

EN ISO 11654:1997, *Acoustics — Sound absorbers for use in buildings — Rating of sound absorption (ISO 11654:1997)*

EN ISO 11925-2:2020, *Reaction to fire tests — Ignitability of products subjected to direct impingement of flame — Part 2: Single-flame source test (ISO 11925-2:2020)*

EN ISO 12572:2016, *Hygrothermal performance of building materials and products — Determination of water vapour transmission properties — Cup method (ISO 12572:2016)*

EN ISO 16535:2019, *Thermal insulating products for building applications — Determination of long-term water absorption by immersion (ISO 16535:2019)*

EN ISO 29465:2022, *Thermal insulating products for building applications — Determination of length and width (ISO 29465:2022)*

EN 16863:2023 (E)

EN ISO 29466:2022, *Thermal insulating products for building applications — Determination of thickness (ISO 29466:2022)*

EN ISO 29469:2022, *Thermal insulating products for building applications — Determination of compression behaviour (ISO 29469:2022)*

EN ISO 29770:2022, *Thermal insulating products for building applications — Determination of thickness for floating-floor insulating products (ISO 29770:2022)*

EN ISO 29767:2019, *Thermal insulating products for building applications — Determination of short-term water absorption by partial immersion (ISO 29767:2019)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN