

<b>STN</b>	<p><b>Letectvo a kozmonautika</b> <b>Pohyblivé samoistiace nitovacie matice</b> <b>s obojstrannou prírubou, redukovanej série,</b> <b>s valcovým zapustením, z ocele, pokované</b> <b>kadmiom, mazané MoS2</b> <b>Trieda: 1 110 MPa (pri teplote okolia)/235 °C</b></p>	<p><b>STN</b> <b>EN 4269</b></p>
		31 3283

Aerospace series - Nuts, anchor, self-locking, floating, two lug, reduced series, with counterbore, in steel, cadmium plated, MoS2 lubricated - Classification: 1 110 MPa (at ambient temperature)/235 °C

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/23

Obsahuje: EN 4269:2023

**137440**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN 4269

July 2023

ICS 49.030.30

English Version

Aerospace series - Nuts, anchor, self-locking, floating, two lug, reduced series, with counterbore, in steel, cadmium plated, MoS<sub>2</sub> lubricated - Classification: 1 110 MPa (at ambient temperature)/235 °C

Série aérospatiale - Écrous à river, à freinage interne, flottants, double patte, série réduite, avec chambrage, en acier, cadmiés, lubrifiés au MoS<sub>2</sub> - Classification: 1 100 MPa (à température ambiante)/235 °C

Luft- und Raumfahrt - Annietmuttern, selbstsichernd, beweglich, beiderseitiger Flansch, mit zylindrischer Aussenkung, aus Stahl, verkadmet, MoS<sub>2</sub>-geschmiert - Klasse: 1 100 MPa (bei Raumtemperatur)/235 °C

This European Standard was approved by CEN on 17 April 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

**EN 4269:2023 (E)****Contents**

	Page
<b>European foreword.....</b>	<b>3</b>
<b>1 Scope.....</b>	<b>4</b>
<b>2 Normative references.....</b>	<b>4</b>
<b>3 Terms and definitions .....</b>	<b>4</b>
<b>4 Required characteristics .....</b>	<b>5</b>
<b>4.1 Configuration — Dimensions — Masses .....</b>	<b>5</b>
<b>4.2 Tolerances of form and position.....</b>	<b>5</b>
<b>4.3 Materials.....</b>	<b>5</b>
<b>4.4 Surface treatments .....</b>	<b>5</b>
<b>5 Designation.....</b>	<b>8</b>
<b>6 Marking.....</b>	<b>8</b>
<b>7 Technical specification.....</b>	<b>8</b>
<b>Bibliography.....</b>	<b>9</b>

## **European foreword**

This document (EN 4269:2023) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD STAN, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2024, and conflicting national standards shall be withdrawn at the latest by January 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

**EN 4269:2023 (E)****1 Scope**

This document specifies the characteristics of self-locking, floating, two lug anchor nuts, reduced series, with counterbore, in steel, cadmium plated, MoS<sub>2</sub> lubricated.

Classification: 1 100 MPa<sup>1</sup>/235 °C<sup>2</sup>.

**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2133, *Aerospace series — Cadmium plating of steels with specified tensile strength ≤ 1 450 MPa, copper, copper alloys and nickel alloys*

EN 2424, *Aerospace series — Marking of aerospace products*

EN 2491, *Aerospace series — Molybdenum disulphide dry lubricants — Coating methods*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts*

ISO 5858, *Aerospace — Nuts, self-locking, with maximum operating temperature less than or equal to 425 degrees C — Procurement specification*

ISO 7323, *Rubber, raw and unvulcanized compounded — Determination of plasticity number and recovery number — Parallel-plate method*

ISO 8788, *Aerospace — Nuts, metric — Tolerances of form and position*

TR 3791, *Materials for metal self-locking nuts, threaded inserts and screw thread inserts of temperature classes ≤ 425 °C<sup>3</sup>*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN