

STN	Spojovacie súčiastky Šesťhranné matice bežné (typ 1) s jemným závitom (ISO 8673: 2023)	STN EN ISO 8673 02 1404
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Fasteners - Hexagon regular nuts (style 1), with fine pitch thread (ISO 8673:2023)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/23

Obsahuje: EN ISO 8673:2023, ISO 8673:2023

Oznámením tejto normy sa ruší
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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 8673

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Supersedes EN ISO 8673:2012

English Version

**Fasteners - Hexagon regular nuts (style 1), with fine pitch
thread (ISO 8673:2023)**

Fixations - Écrous normaux hexagonaux (style 1), à pas
fin (ISO 8673:2023)

Mechanische Verbindungselemente -
Sechskantmuttern (Typ 1), mit Feingewinde (ISO
8673:2023)

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 8673:2023 (E)

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European foreword

This document (EN ISO 8673:2023) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Fasteners" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2024, and conflicting national standards shall be withdrawn at the latest by March 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 8673:2023 has been approved by CEN as EN ISO 8673:2023 without any modification.

INTERNATIONAL STANDARD

ISO
8673

Fourth edition
2023-08

Fasteners — Hexagon regular nuts (style 1), with fine pitch thread

Fixations — Écrous normaux hexagonaux (style 1), à pas fin



Reference number
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ISO 8673:2023(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 12, *Fasteners with metric internal thread*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 185, *Fasteners*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 8673:2012) which has been technically revised.

The main changes are as follows:

- nuts with $D > 39$ mm (with $m_{\min} < 0,8D$ not conforming to ISO 898-2 nor to ISO 3506-2) have been shifted to informative [Annex A](#); reference to ISO/TR 16224 for appropriate nut design has been added;
- M18×2 and M22×2 have been added;
- $d_{a,\max}$, $d_{w,\min}$ and $m_{w,\min}$ have been specified with two decimal places;
- for steel nuts, quenching and tempering condition has been specified in accordance with ISO 898-2;
- for stainless steel nuts, grades D4 and D6 and property class 80 have been added;
- non-ferrous metal nuts have been deleted (as a consequence of the withdrawal of ISO 8839);
- specifications for marking and labelling have been added as [Clause 6](#).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Fasteners — Hexagon regular nuts (style 1), with fine pitch thread

1 Scope

This document specifies the characteristics of hexagon regular nuts (style 1), in steel and stainless steel, with metric fine pitch thread 8 mm to 39 mm, and with product grades A and B.

NOTE For nuts with sizes $D > 39$ mm, see [Annex A](#).

If in certain cases other specifications are requested, property classes and stainless steel grades can be selected from ISO 898-2 or ISO 3506-2.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 898-2, *Fasteners — Mechanical properties of fasteners made of carbon steel and alloy steel — Part 2: Nuts with specified property classes*

ISO 965-1, *ISO general purpose metric screw threads — Tolerances — Part 1: Principles and basic data*

ISO 1891-4, *Fasteners — Vocabulary — Part 4: Control, inspection, delivery, acceptance and quality*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-2, *Fasteners — Mechanical properties of corrosion-resistant stainless steel fasteners — Part 2: Nuts with specified grades and property classes*

ISO 4042, *Fasteners — Electroplated coating systems*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-2, *Fasteners — Surface discontinuities — Part 2: Nuts*

ISO 8991, *Designation system for fasteners*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coating systems*

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