

<b>STN</b>	<p style="text-align: center;"><b>Letectvo a kozmonautika Zliatina niklu odolávajúca vysokým teplotám NiCr20Co3Fe3, <math>R_m \geq 650</math> MPa, plechy a pásy valcované za studena 0,25 mm <math>&lt; a \leq 3</math> mm</b></p>	<p style="text-align: center;"><b>STN EN 2302</b></p>
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Aerospace series - Heat-resisting nickel base alloy NiCr20Co3Fe3 - Rm 650 MPa - Sheets and strips, cold rolled - 0,25 mm a 3 mm

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/23

Obsahuje: EN 2302:2023

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2024

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN 2302

September 2023

ICS 49.025.15

English Version

Aerospace series - Heat-resisting nickel base alloy  
NiCr20Co3Fe3 -  $R_m \geq 650$  MPa - Sheets and strips, cold  
rolled -  $0,25 \text{ mm} < a \leq 3 \text{ mm}$

Série aéronautique - Alliage résistant à chaud base  
nickel NiCr20Co3Fe3 -  $R_m \geq 650$  MPa - Tôles et bandes,  
laminées à froid -  $0,25 \text{ mm} < a \leq 3 \text{ mm}$

Luft- und Raumfahrt - Hochwarmfeste Nickellegierung  
NiCr20Co3Fe3 -  $R_m \geq 650$  MPa - Bleche und Bänder,  
kaltgewalzt -  $0,25 \text{ mm} < a \leq 3 \text{ mm}$

This European Standard was approved by CEN on 16 July 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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**EN 2302:2023 (E)**

	Page
<b>European foreword .....</b>	<b>3</b>
<b>Introduction .....</b>	<b>4</b>
<b>1 Scope.....</b>	<b>5</b>
<b>2 Normative references.....</b>	<b>5</b>
<b>3 Terms and definitions.....</b>	<b>5</b>
<b>4 Requirements.....</b>	<b>5</b>
<b>Bibliography .....</b>	<b>9</b>

## European foreword

This document (EN 2302:2023) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2024, and conflicting national standards shall be withdrawn at the latest by March 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

**EN 2302:2023 (E)****Introduction**

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-003.

## 1 Scope

This document specifies the requirements relating to:

Heat-resistant nickel base alloy NiCr20Co3Fe3

$R_m \geq 650 \text{ MPa}$

Sheets and strips, cold rolled

$0,25 \text{ mm} < a \leq 3 \text{ mm}$

for aerospace applications.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4700-001, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 001: Plate, sheet and strip*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN