| STN | Cementobetónové vozovky Časť 1: Materiály | STN EN 13877-1 |
|-----|--|-------------------|
| | | 73 6185 |

Concrete pavements - Part 1: Materials

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/23

Obsahuje: EN 13877-1:2023

Oznámením tejto normy sa ruší STN EN 13877-1 (73 6185) z decembra 2013

137903

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 13877-1

November 2023

ICS 93.080.20

Supersedes EN 13877-1:2013

English Version

Concrete pavements - Part 1: Materials

Chaussées en béton - Partie 1 : Matériaux

Fahrbahnbefestigungen aus Beton - Teil 1: Baustoffe

This European Standard was approved by CEN on 25 September 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 13877-1:2023 (E)

| Contents European foreword | | Page |
|-----------------------------|---|------|
| | | 3 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 6 |
| 4 | Requirements for constituent materials of concrete | |
| 4.1 4.2 | General Type of cement | |
| 4.3 | Aggregates | |
| 4.3.1 | General | |
| 4.3.2 | Maximum size of aggregates | 7 |
| 4.4 | Mixing water | |
| 4.5 | Other constituent materials | 7 |
| 5 | Basic requirements for concrete | 7 |
| 5.1 | General | 7 |
| 5.2 | Fresh concrete | 7 |
| 5.2.1 | Consistence | 7 |
| 5.2.2 | Air content | 8 |
| 5.2.3 | Cement content | 8 |
| 5.2.4 | Content of particles smaller than 0,250 mm | 8 |
| 5.2.5 | Chloride content | 8 |
| 5.3 | Hardened concrete | 8 |
| 5.3.1 | Resistance to the effects of freeze-thaw and de-icing agents | 8 |
| 5.3.2 | Mechanical strength | 8 |
| 6 | Basic requirements for other materials for concrete pavements | 10 |
| 6.1 | General | 10 |
| 6.2 | Curing materials | 10 |
| 6.3 | Surface retarders | 10 |
| 6.4 | Joint sealants | 11 |
| 6.5 | Tie bars | 11 |
| 6.6 | Dowels | 11 |
| 6.7 | Reinforcing bars | 11 |
| 6.8 | Reinforcing fibres | |
| Biblio | ography | 12 |

European foreword

This document (EN 13877-1:2023) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2024, and conflicting national standards shall be withdrawn at the latest by May 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13877-1:2013.

EN 13877-1:2023 includes the following significant technical changes with respect to EN 13877-1:2013:

- the normative references have been updated;
- the scope has been adapted;
- lean concrete has been removed;
- the requirements on the density of fresh concrete have been removed;
- fibres have been included in the definition of reinforcement;
- the notes in Table 1 have been updated:
- Table 3, Dimensions for tie bars, has been removed;
- EN 197-1, EN 13863-6 and EN 14889-1 have been added to the normative references;
- the Bibliography has been updated.

EN 13877, *Concrete pavements*, is currently composed with the following parts:

- Part 1: Materials
- Part 2: Functional requirements for concrete pavements
- Part 3: Specifications for dowels to be used in concrete pavements

This document refers to EN 206. In accordance with the scope of EN 206 some additional or different requirements are necessary for pavements, particularly to comply with safety of users, durability, environment and health.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

EN 13877-1:2023 (E)

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies requirements for the constituents (concrete and other materials) of concrete pavements, cast *in situ*. Concrete compacted by rollers is not covered by this document.

This document covers concrete pavements for roads and other traffic-bearing structures.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

CEN/TS 14754-1, Curing compounds — Test methods — Part 1: Determination of water retention efficiency of common curing compounds

EN 197-1, Cement — Part 1: Composition, specifications and conformity criteria for common cements

EN 197-5, Cement — Part 5: Portland-composite cement CEM II/C-M and composite cement CEM VI

EN 206, Concrete — Specification, performance, production and conformity

EN 1008, Mixing water for concrete — Specification for sampling, testing and assessing the suitability of water, including water recovered from processes in the concrete industry, as mixing water for concrete

EN 10025-2, Hot rolled products of structural steels — Part 2: Technical delivery conditions for non-alloy structural steels

EN 10060, Hot rolled round steel bars for general purposes — Dimensions and tolerances on shape and dimensions

EN 10080, Steel for the reinforcement of concrete — Weldable reinforcing steel — General

EN 12350-7, Testing fresh concrete — Part 7: Air content — Pressure methods

EN 12390-3, Testing hardened concrete — Part 3: Compressive strength of test specimens

EN 12390-5, Testing hardened concrete — Part 5: Flexural strength of test specimens

EN 12390-6, Testing hardened concrete — Part 6: Tensile splitting strength of test specimens

EN 12620, Aggregates for concrete

EN 13863-6, Concrete pavements — Part 6: Test method for the determination of the tensile strength of concrete on cylindrical discs

EN 13877-2:2023, Concrete pavements — Part 2: Functional requirements for concrete pavements

EN 13877-3, Concrete pavements — Part 3: Specifications for dowels to be used in concrete pavements

EN 14188-1, Joint fillers and sealants — Part 1: Specifications for hot applied sealants

EN 14188-2, Joint fillers and sealants — Part 2: Specifications for cold applied sealants

EN 14188-3, Joint fillers and sealants — Part 3: Specifications for preformed joint sealants

EN 13877-1:2023 (E)

EN 14889-1, Fibres for concrete — Part 1: Steel fibres — Definitions, specifications and conformity

EN ISO 9227:2022, Corrosion tests in artificial atmospheres — Salt spray tests (ISO 9227:2022)

koniec náhľadu – text ďalej pokračuje v platenej verzii STN