

STN	Letectvo a kozmonautika Oceľ 15CrMoV6 (1.7334) Tavenie na vzduchu Kalený a popúšťaný hrubý plech, 6 mm \leq a \leq 20 mm, 1 080 MPa \leq Rm \leq 1 280 MPa	STN EN 3525 31 2139
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Aerospace series - Steel 15CrMoV6 (1.7334) - Air melted - Hardened and tempered - Plates - 6 mm a 20 mm - 1 080 MPa Rm 1 280 MPa

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/24

Obsahuje: EN 3525:2023

Oznámením tejto normy sa ruší
STN EN 3525 (31 2139) z augusta 2007

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EUROPEAN STANDARD

EN 3525

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2023

ICS 49.025.10

Supersedes EN 3525:2007

English Version

**Aerospace series - Steel 15CrMoV6 (1.7334) - Air melted -
Hardened and tempered - Plates - $6 \text{ mm} \leq a \leq 20 \text{ mm}$ - 1
 $080 \text{ MPa} \leq R_m \leq 1\,280 \text{ MPa}$**

Série aérospatiale - Acier 15CrMoV6 (1.7334) - Élaboré
à l'air - Trempé et revenu - Plaques - $6 \text{ mm} \leq a \leq 20 \text{ mm}$
- $1\,080 \text{ MPa} \leq R_m \leq 1\,280 \text{ MPa}$

Luft- und Raumfahrt - Stahl 15CrMoV6 (1.7334) -
Lufterschmolzen - Gehärtet und angelassen - Platten - 6
 $\text{mm} \leq a \leq 20 \text{ mm}$ - $1\,080 \text{ MPa} \leq R_m \leq 1\,280 \text{ MPa}$

This European Standard was approved by CEN on 13 October 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 3525:2023 (E)

Contents	Page
European foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Requirements	5
Annex A (informative) Standard evolution form	9
Bibliography	10

European foreword

This document (EN 3525:2023) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2024, and conflicting national standards shall be withdrawn at the latest by June 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3525:2007.

The main changes with respect to the previous edition are as follows:

- prEN 3525 (P3), 09/2019 — Overall revision of the layout of Table 1 to comply with EN 4500 series. Table 1, line 44: the term in use is imperfections rather than defects. Then mention “visual testing – VT” was also added. Table 1, line 61: mention “visual testing – VT” replaced with “ultrasonic testing – UT”. Addition of Annex A (information) standard evolution form.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

EN 3525:2023 (E)**Introduction**

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-005.

1 Scope

This document specifies the requirements relating to:

Steel 15CrMoV6 (1.7334)
Air melted
Hardened and tempered
Plates
 $6 \text{ mm} \leq a \leq 20 \text{ mm}$
 $1\ 080 \text{ MPa} \leq R_m \leq 1\ 280 \text{ MPa}$

for aerospace applications.

W.nr: 1.7334.

ASD-STAN designation: FE-PL1505.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2043, *Aerospace series — Metallic materials — General requirements for semi-finished product qualification (excluding forgings and castings)*

EN 2951, *Aerospace series — Metallic materials — Micrographic determination of content of non-metallic inclusions*

EN 4700-001, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 001: Plate, sheet and strip*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN