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STN	**Asset Administration Shell pre priemyselné aplikácie Časť 1: Štruktúra Asset Administration Shell**	**STN EN IEC 63278-1** 18 4012

Asset Administration Shell for industrial applications - Part 1: Asset Administration Shell structure

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN IEC 63278-1

January 2024

ICS 71.100.20

English Version

Asset Administration Shell for industrial applications - Part 1: Asset Administration Shell structure (IEC 63278-1:2023)

Enveloppe de Gestion d'Actif pour applications industrielles - Partie 1: Structure de l'Enveloppe de Gestion d'Actif (IEC 63278-1:2023)

Verwaltungsschale für industrielle Anwendungen - Teil 1: Struktur der Verwaltungsschale (IEC 63278-1:2023)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Ref. No. EN IEC 63278-1:2024 E

European foreword

The text of document 65/1012/FDIS, future edition 1 of IEC 63278-1, prepared by IEC/TC 65 "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 63278-1:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2024-10-18
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-01-18

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In the official version, for Bibliography, the following notes have to be added for the standard indicated:

ISO/IEC 27000:2018	NOTE Approved as EN ISO/IEC 27000:2020 (not modified)
IEC 61360-1:2017	NOTE Approved as EN 61360-1:2017 (not modified)
IEC 61360-2:2012	NOTE Approved as EN 61360-2:2013 (not modified)
IEC 61406-1:2022	NOTE Approved as EN IEC 61406-1:2022 (not modified)
IEC 61987-11:2016	NOTE Approved as EN 61987-11:2017 (not modified)
IEC 61987-12:2016	NOTE Approved as EN 61987-12:2016 (not modified)
IEC 61987-92:2018	NOTE Approved as EN IEC 61987-92:2018 (not modified)
IEC 62541 (series)	NOTE Approved as EN IEC 62541 (series)
IEC 62541-5:2020	NOTE Approved as EN IEC 62541-5:2020 (not modified)
IEC 62541-100	NOTE Approved as EN 62541-100
IEC 62683-1	NOTE Approved as EN 62683-1
IEC 62832 (series)	NOTE Approved as EN IEC 62832 (series)
IEC 62832-1:2020	NOTE Approved as EN IEC 62832-1:2020 (not modified)
IEC 62832-2:2020	NOTE Approved as EN IEC 62832-2:2020 (not modified)
IEC 62890:2020	NOTE Approved as EN IEC 62890:2020 (not modified)

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

Publication	Year	Title	EN/HD	Year
IEC 62443	series	Security for industrial automation and control systems	EN IEC 62443	series

IEC 63278-1

Edition 1.0 2023-12

INTERNATIONAL STANDARD

NORME INTERNATIONALE

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Asset Administration Shell for industrial applications – Part 1: Asset Administration Shell structure

Enveloppe de Gestion d'Actif pour applications industrielles – Partie 1: Structure de l'Enveloppe de Gestion d'Actif

IEC 63278-1:2023-12(en-fr)

IEC 63278-1

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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ASSET ADMINISTRATION SHELL FOR INDUSTRIAL APPLICATIONS –

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FOREWORD

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IEC 63278-1 has been prepared by IEC technical committee 65: Industrial-process measurement, control and automation. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
65/1012/FDIS	65/1027/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 63278 series, published under the general title *Asset Administration Shell for industrial applications*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

0.1 General

The production system life cycle focuses on the design, deployment, commissioning, operation and decommissioning of an entire production facility. Product life cycle management is the process of managing the entire life cycle of a product with the information flows and controls from inception, through engineering design and manufacture, to service and end of life treatment of manufactured products. The supply chain management is the management of the flow of products and services and includes processes that transform raw materials and parts components into final products, and it involves the streamlining of business activities to maximize customer value and gain a competitive advantage in the marketplace. Each of these dimensions intersects at the vertical integration of machines, plants, and enterprise systems in the equipment hierarchy of an enterprise pyramid. The integration of manufacturing software applications along each dimension and across dimensions helps to enable advanced controls at the shop floor and optimal decision-making at the enterprise. Details of existing manufacturing standards for each of the three life cycle dimensions are provided in [1][1].

Several integration technologies have been individually put into practical use (e.g. CAD/CAM) aiming to accelerate product innovation cycles, streamline supply chains, and increase production system flexibility through information exchange between the dimensions. Details of the integration technologies and capabilities supported by them are provided in [1].

The Asset Administration Shell (AAS) is seen as one interoperable manifestation of a digital twin in manufacturing that facilitates tighter integration within and across the three dimensions mentioned above.

This document is the first part of the series "Asset Administration Shell for industrial applications". The multiple parts of the series will detail structure, information models, definition of services and online interfaces, required security aspects and communication languages including mapping contents of OPC UA and AutomationML models to the Asset Administration Shell.

0.2 Overview on parts of the series

The current planning foresees parts covering the following topics:

- Asset Administration Shell structure (this document)
- information meta model (to allow to access standardized information)
- security provisions for Asset Administration Shells
- online interfaces to Asset Administration Shells
- communication language among sets of Asset Administration Shells
- specification of content of Asset Administration Shells for various domains

This part of IEC 63278 describes requirements towards the general structure, that each possible Asset Administration Shell should comply with. In a following part of the series, this structure will be developed further towards a meta-model of the Asset Administration Shell. Based on these specifications, individual Asset Administration Shells can be created. These individual Asset Administration Shells will be the actual containers of information and will provide information and services with respect to the described asset.

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1 Numbers in square brackets refer to the Bibliography.

0.3 Interoperability

The Asset Administration Shell pursues the overall purpose to support interoperability of software applications. According to ISO/IEC 21823-1, different facets for interoperability can be considered (see Figure 1).

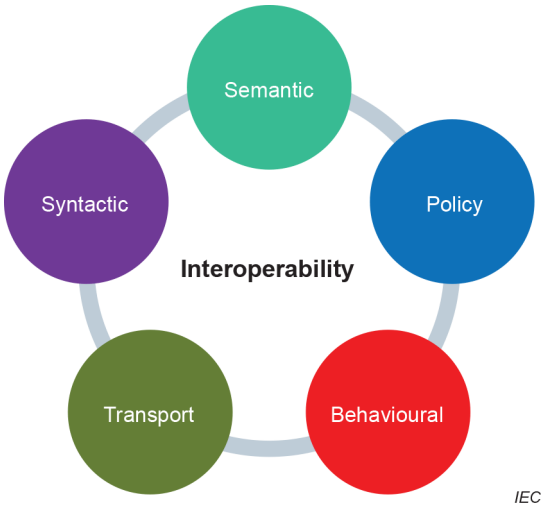

Figure 1 – Facets of interoperability according to ISO/IEC 21823-1

Semantic interoperability considers the meaning of the data model within the context of a subject area so that it is understood by the participating software applications. The Asset Administration Shell addresses semantic interoperability by associating well-known concepts to the data, which is exchanged between the software applications.

Policy interoperability considers the compliance with the legal, organizational, and policy frameworks applicable to the participating software systems. The Asset Administration Shell addresses policy interoperability in the following way:

- The Asset Administration Shell provides uniform identity and access control management including usage restriction for information and services of assets.
- The Asset Administration Shell enables uniform structuring of information and services of assets. This allows the Asset Administration Shell to define and maintain the structure of information and services of an asset and not the individual software applications. This simplifies information management in manufacturing industries by both reducing the effort and increasing the quality of information.

Transport interoperability considers the data transfer between software applications based on an established communication infrastructure between the participating software applications. This facet is not addressed in this part of the series but will be considered in further parts of the series.

Syntactic interoperability considers the data format by which the exchanged information can be understood by the participating software applications. This facet is not addressed in this part of the series but will be considered in further parts of the series.

Behavioural interoperability considers the expected outcomes to interface operations. This facet is addressed by the Asset Administration Shell in the sense that the Asset Administration Shell provides a standardized interface to software applications. The concrete behaviour of this standardized interface will be considered in further parts of the series.

0.4 Key objectives of the Asset Administration Shell

The following statements summarize these discussions and formulate some aims for the Asset Administration Shell, helping to keep the focus:

- Asset Administration Shell aims at establishing cross-company interoperability. Assets within manufacturing are provided by many different enterprises. In order to fulfil the scenarios of today and tomorrow, information and services on assets should be interoperable.
- Asset Administration Shell is intended for non-intelligent and intelligent products. The concept of asset comprises many different entities, with or without the ability to communicate actively or being intelligent. To leverage benefits in engineering, maintenance or operation throughout all hierarchy levels, the idea of the Asset Administration Shell is suitable to be applied by all assets.
- Asset Administration Shell aims at covering the complete life cycle of products, devices, machines and facilities.
  Much useful information on assets is formed in the early phase of their life cycle, such as design, engineering and marketing. To maintain economic efficiency, digitized information from these early phases should be preserved and used in later phases, such as engineering higher level structures and operating and maintaining these structures.
- Asset Administration Shell aims at enabling integrated value chains.
  Assets for manufacturing lines and products are provided by many different value chain partners. To maintain economic efficiency, digitized information should be exchanged among value chain partners. This will also enable advanced production modes (see 0.1).
- Asset Administration Shell is intended to be a base for autonomous systems and artificial intelligence.
  In the future, many benefits are expected from approaches such as autonomous systems and artificial intelligence. These approaches require a sound basis of information and identifiers of elements. The Asset Administration Shell provides both.

ASSET ADMINISTRATION SHELL FOR INDUSTRIAL APPLICATIONS –

Part 1: Asset Administration Shell structure

1 Scope

This part of IEC 63278 defines the structure of a standardized digital representation of an asset, called Asset Administration Shell (AAS). The Asset Administration Shell gives uniform access to information and services.

The purpose of the Asset Administration Shell is to enable two or more software applications to exchange information and to mutually use the information that has been exchanged in a trusted and secure way.

This document focuses on Asset Administration Shells representing assets of manufacturing enterprises including products produced by those enterprises and the full hierarchy of industrial equipment. It defines the related structures, information, and services.

The Asset Administration Shell applies to:

– any type of industrial process (discrete manufacturing, continuous process, batch process, hybrid production);
– any industrial sector applying industrial-process measurement, control and automation;
– the entire life cycle of assets from idea to end of life treatment;
– assets which are physical, digital, or intangible entities.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62443 (all parts), *Security for industrial automation and control systems*