

<b>STN</b>	<p style="text-align: center;"><b>Optické káble</b> <b>Časť 2-23: Vnútorné káble</b> <b>Podrobná špecifikácia mnohovláknových</b> <b>káblor na použitie v kálových zostavách</b> <b>ukončených konektorom MPO</b></p>	<p style="text-align: center;"><b>STN</b> <b>EN IEC</b> <b>60794-2-23</b></p> <p style="text-align: center;">35 9223</p>
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Optical fibre cables - Part 2-23: Indoor cables - Detail specification for multi-fibre cables for use in MPO connector terminated cable assemblies

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/24

Obsahuje: EN IEC 60794-2-23:2024, IEC 60794-2-23:2024

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN IEC 60794-2-23**

March 2024

ICS 33.180.10

English Version

Optical fibre cables - Part 2-23: Indoor cables - Detail specification for multi-fibre cables for use in MPO connector terminated cable assemblies  
(IEC 60794-2-23:2024)

Câbles à fibres optiques - Partie 2-23: Câbles intérieurs - Spécification particulière pour les câbles multifibres utilisés dans les câbles assemblés équipés de connecteurs MPO  
(IEC 60794-2-23:2024)

Lichtwellenleiterkabel - Teil 2-23: LWL-Innenkabel - Bauartspezifikation für Mehrfaserkabel zur Verwendung in mit MPO-Steckverbindern konfektionierten Kabeln  
(IEC 60794-2-23:2024)

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**EN IEC 60794-2-23:2024 (E)****European foreword**

The text of document 86A/2392/FDIS, future edition 1 of IEC 60794-2-23, prepared by SC 86A "Fibres and cables" of IEC/TC 86 "Fibre optics" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60794-2-23:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2024-12-06 level by publication of an identical national standard or by endorsement
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In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 61753-1 NOTE Approved as EN IEC 61753-1

## Annex ZA (normative)

### **Normative references to international publications with their corresponding European publications**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cencenelec.eu](http://www.cencenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60793-1-20	-	Optical fibres - Part 1-20: Measurement methods and test procedures - Fibre geometry	EN 60793-1-20	-
IEC 60793-1-21	-	Optical fibres - Part 1-21: Measurement methods and test procedures - Coating geometry	EN 60793-1-21	-
IEC 60793-1-40	-	Optical fibres - Part 1-40: Measurement methods and test procedures - Attenuation	EN IEC 60793-1-40	-
IEC 60793-1-46	-	Optical fibres - Part 1-46: Measurement methods and test procedures - Monitoring of changes in optical transmittance	EN 60793-1-46	-
IEC 60793-2-10	-	Optical fibres - Part 2-10: Product specifications - Sectional specification for category A1 multimode fibres	EN IEC 60793-2-10	-
IEC 60793-2-50	-	Optical fibres - Part 2-50: Product specifications - Sectional specification for class B single-mode fibres	EN IEC 60793-2-50	-
IEC 60794-1-1	-	Optical fibre cables - Part 1-1: Generic specification - General	EN IEC 60794-1-1	-
IEC 60794-1-2	-	Optical fibre cables - Part 1-2: Generic specification - Basic optical cable test procedures - General guidance	EN IEC 60794-1-2	-
IEC 60794-1-21	-	Optical fibre cables - Part 1-21: Generic specification - Basic optical cable test procedures - Mechanical tests methods	EN 60794-1-21	-
IEC 60794-1-22	-	Optical fibre cables - Part 1-22: Generic specification - Basic optical cable test procedures - Environmental test methods	EN IEC 60794-1-22	-
IEC 60794-1-31	-	Optical fibre cables - Part 1-31: Generic specification - Optical cable elements - Optical fibre ribbon	EN IEC 60794-1-31	-

**EN IEC 60794-2-23:2024 (E)**

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60794-1-211	-	Optical fibre cables - Part 1-211: Generic specification - Basic optical cable test procedures - Environmental test methods - Sheath shrinkage, method F11	EN IEC 60794-1-211	-
IEC 60794-2	-	Optical fibre cables - Part 2: Indoor cables - Sectional specification	EN 60794-2	-
IEC 60794-2-20	-	Optical fibre cables - Part 2-20: Indoor cables - Family specification for multi-fibre optical cables	EN 60794-2-20	-
IEC 60811-202	-	Electric and optical fibre cables - Test methods for non-metallic materials - Part 202: General tests - Measurement of thickness of non-metallic sheath	EN 60811-202	-
IEC 60811-203	-	Electric and optical fibre cables - Test methods for non-metallic materials - Part 203: General tests - Measurement of overall dimensions	EN 60811-203	-



IEC 60794-2-23

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# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Optical fibre cables –**

**Part 2-23: Indoor cables – Detail specification for multi-fibre cables for use in MPO connector terminated cable assemblies**

**Câbles à fibres optiques –**

**Partie 2-23: Câbles intérieurs – Spécification particulière pour les câbles multifibres utilisés dans les câbles assemblés équipés de connecteurs MPO**





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IEC 60794-2-23

Edition 1.0 2024-01

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



**Optical fibre cables –  
Part 2-23: Indoor cables – Detail specification for multi-fibre cables for use in  
MPO connector terminated cable assemblies**

**Câbles à fibres optiques –  
Partie 2-23: Câbles intérieurs – Spécification particulière pour les câbles  
multifibres utilisés dans les câbles assemblés équipés de connecteurs MPO**

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## CONTENTS

FOREWORD .....	3
1 Scope .....	5
2 Normative references .....	5
3 Terms and definitions .....	6
4 Construction .....	6
4.1 General .....	6
4.2 Optical fibres .....	7
4.3 Ribbon structure .....	7
4.4 Strength and anti-buckling members .....	7
4.5 Ripcord .....	7
4.6 Cable sheath .....	7
4.7 Sheath marking .....	7
4.8 Example of cable construction .....	7
5 Tests .....	7
5.1 General .....	7
5.2 Dimensions .....	8
5.3 Mechanical requirements .....	8
5.3.1 General .....	8
5.3.2 Tensile performance .....	8
5.3.3 Crush .....	9
5.3.4 Impact .....	9
5.3.5 Bending .....	9
5.3.6 Repeated bending .....	10
5.3.7 Torsion .....	10
5.3.8 Kink .....	10
5.3.9 Abrasion resistance of cable marking .....	11
5.4 Environmental requirements .....	11
5.4.1 Temperature cycling .....	11
5.4.2 Sheath shrinkage .....	12
6 Transmission requirements .....	12
7 Fire performance .....	12
Annex A (normative) Cable sample preparation for bending and temperature cycling test .....	13
Annex B (informative) Examples of cable constructions .....	14
B.1 Optical cables for use in MPO connector terminated cable assemblies, with single sheath .....	14
B.2 Optical cables for use in MPO connector terminated cable assemblies, with double sheath .....	14
Bibliography .....	15
Figure A.1 – Sample preparation and length for multi-fibre cables for use in MPO connector terminated cable assemblies .....	13
Figure B.1 – Example of a cross-section of a 12-fibre cable with single sheath .....	14
Figure B.2 – Example of a cross-section of a 12-fibre cable with double sheath .....	14
Table 1 – Preferred low and high temperatures .....	11

**INTERNATIONAL ELECTROTECHNICAL COMMISSION****OPTICAL FIBRE CABLES –****Part 2-23: Indoor cables –  
Detail specification for multi-fibre cables for use  
in MPO connector terminated cable assemblies****FOREWORD**

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IEC 60794-2-23 has been prepared by subcommittee 86A: Fibres and cables, of IEC technical committee 86: Fibre optics. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
86A/2392/FDIS	86A/2412/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

A list of all the parts in the IEC 60794 series, published under the general title *Optical fibre cables*, can be found on the IEC website.

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## OPTICAL FIBRE CABLES –

### Part 2-23: Indoor cables – Detail specification for multi-fibre cables for use in MPO connector terminated cable assemblies

#### 1 Scope

This part of IEC 60794 is a detail specification and specifies indoor multi-fibre cables for use in MPO (multi-fibre push on) connector terminated cable assemblies.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60793-1-20, *Optical fibres – Part 1-20: Measurement methods and test procedures – Fibre geometry*

IEC 60793-1-21, *Optical fibres – Part 1-21: Measurement methods and test procedures – Coating geometry*

IEC 60793-1-40, *Optical fibres – Part 1-40: Attenuation measurement methods*

IEC 60793-1-46, *Optical fibres – Part 1-46: Measurement methods and test procedures – Monitoring of changes in optical transmittance*

IEC 60793-2-10, *Optical fibres – Part 2-10: Product specifications – Sectional specification for category A1 multimode fibres*

IEC 60793-2-50, *Optical fibres – Part 2-50: Product specifications – Sectional specification for class B single-mode fibres*

IEC 60794-1-1, *Optical fibre cables – Part 1-1: Generic specification – General*

IEC 60794-1-2, *Optical fibre cables – Part 1-2: Generic specification – Basic optical cable test procedures – General guidance*

IEC 60794-1-21, *Optical fibre cables – Part 1-21: Generic specification – Basic optical cable test procedures – Mechanical tests methods*

IEC 60794-1-22, *Optical fibre cables – Part 1-22: Generic specification – Basic optical cable test procedures – Environmental test methods*

IEC 60794-1-31, *Optical fibre cables – Part 1-31: Generic specification – Optical cable elements – Optical fibre ribbon*

IEC 60794-1-211, *Optical fibre cables – Part 1-211: Generic specification – Basic optical cable test procedures – Environmental test methods – Sheath shrinkage, method F11*

IEC 60794-2, *Optical fibre cables – Part 2: Indoor cables – Sectional specification*

IEC 60794-2-20, *Optical fibre cables – Part 2-20: Indoor cables – Family specification for multi-fibre optical cables*

IEC 60811-202, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 202: General tests – Measurement of thickness of non-metallic sheath*

IEC 60811-203, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 203: General tests – Measurement of overall dimensions*

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