STN	Gumové materiály pre tesnenie a membrány do plynových spotrebičov a plynových zariadení	STN EN 549+A2
		02 9284

Rubber materials for seals and diaphragms for gas appliances and gas equipment

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/24

Obsahuje: EN 549:2019+A2:2024

Oznámením tejto normy sa ruší STN EN 549+A1 (02 9284) zo septembra 2023

#### 138774

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM EN 549:2019+A2

April 2024

ICS 23.040.80; 83.140.50

Supersedes EN 549:2019+A1:2023

#### **English Version**

# Rubber materials for seals and diaphragms for gas appliances and gas equipment

Matériaux à base de caoutchouc pour joints d'étanchéité et membranes destinés aux appareils à gaz et matériels pour le gaz Elastomer-Werkstoffe für Dichtungen und Membranen in Gasgeräten und Gasanlagen

This European Standard was approved by CEN on 23 February 2023 and includes Amendment 2 approved by CEN on 21 February 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Cont	ontents	
Europ	ean foreword	4
- Introduction		5
1	Scope	
2	Normative references	
3	Terms and definitions	
4	Product's information	
5	Classification	
6 6.1	RequirementsGeneral	
6.1 6.2	Requirements for rubber material used to manufacture seals	
6.3	Requirements for rubber material used to manufacture diaphragms	
7	Test methods	
, 7.1	General	
7.2	Hardness	
7.3	Tensile strength and elongation at break	
7.4	Compression set	
7.5	Resistance to ageing	
7.6	Resistance to gas	
7.7	Resistance to condensate/liquid phase of combustible gases	
7.8	Resistance to lubricants	
7.9	Resistance to ozone	
7.10	Stress relaxation in compression	
7.11 7.12	Resistance to gas — Change of volume Resistance to condensate/liquid phase of combustible gases — Change of volume	
	, 1	
8	Evaluation of life-time for material used to manufacture seals	
9	Infrared spectra of the material	17
Annex	x A (normative) Requirements and test of components	18
A.1	Scope	18
A.2	Requirements	18
A.2.1	General	18
A.2.2	Physical and chemical properties of seals	18
A.2.3	Physical and chemical properties of diaphragms	18
A.3	Tests methods for components	18
A.3.1	General	18
A.3.2	Hardness	18
A.3.3	Resistance to ageing	19
A.3.4	Resistance to gas	19

A.3.5	Resistance to condensate/liquid phase of combustible gas	19
A.3.6	Resistance to lubricants	19
A.3.7	Resistance to ozone	20
Annex	x B (normative) Infrared spectra of the material	24
B.1	Scope	24
<b>B.2</b>	Requirements	24
B.2.1	General	24
B.2.2	Solvent extract	24
B.2.3	Infrared spectra	24
<b>B.2.4</b>	Density	24
<b>B.3</b>	Methods of test	24
B.3.1	General	24
B.3.2	Solvent extraction	24
B.3.3	Infrared spectra	25
B.3.4	Density	25
Annex	x C (normative) Evaluation of lifetime for material used to manufacture seals by using the compression set method	-
<b>C.1</b>	General	26
<b>C.2</b>	Requirements	27
<b>C.3</b>	Test Procedure	27
<b>C.4</b>	Evaluation of Test Results	28
<b>C.5</b>	Documentation	29
Annex	x D (informative) Verification of identity of material	30
D.1	Scope	30
<b>D.2</b>	Verification requirements	30
D.2.1	General	30
D.2.2	Solvent extract	30
D.2.3	Infrared spectra	30
D.2.4	Density	30
Annex	x ZA (informative) Relationship between this European Standard and the essential requirements of Regulation 2016/426 aimed to be covered	31
Biblio	graphy	32

### **European foreword**

This document (EN 549:2019+A2:2024) has been prepared by Technical Committee CEN/TC 208 "Elastomeric seals for joints in pipework and pipelines", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2024, and conflicting national standards shall be withdrawn at the latest by October 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 23 February 2023.

This document includes Amendment 2 approved by CEN on 21 February 2024.

This document supersedes  $\triangle$  EN 549:2019+A1:2023  $\triangle$  .

The start and finish of text introduced or altered by amendment is indicated in the text by tags  $\boxed{\mathbb{A}}$ 

The start and finish of text introduced or altered by amendment is indicated in the text by tags  $\triangle$   $\triangle$ .

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Regulation 2016/426 relating to appliances burning gaseous fuels.

For relationship with EU Regulation 2016/426, see informative Annex ZA, which is an integral part of this document.

#### $A_1$ deleted text $A_1$

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

#### Introduction

This document specifies the requirements for rubber materials to be used for the manufacture of seals and diaphragms. It specifies for that purpose, tests to be carried out on standardized test pieces taken from sheets of material, since the small size of most components in general does not allow the preparation of necessary test samples for carrying out the complete range of tests.

It may be necessary to carry out supplementary tests on the component mounted in the gas appliance or in equipment, to confirm the functional suitability of the component. Such tests should be performed under the most severe service conditions envisaged in the appropriate standards for the gas appliances and/or equipment.

#### 1 Scope

This document specifies requirements and associated test methods for rubber materials used in gas installations, gas equipment and gas appliances in contact with 1st, 2nd and 3rd family combustible gases as classified in EN 437:2018, additionally LPG, bio methane and bio LPG, in the same quality, are covered. It also establishes a classification based on temperature range and hardness. This document is applicable to materials from which homogeneous seals and homogeneous or reinforced diaphragms are manufactured.

Since the dimensions and shape of the components differ from those of standard test pieces taken from sheet material as used for type testing of the rubber materials according to this document, tolerances have been made in the requirements specified by Annex A for the components with respect to those specified for standard test pieces.

The range of operating temperatures covered by this document is -40 °C to +150 °C.

For applications with potential condensation, this document is not applicable for silicon rubber, e.g. above 200 hPa (200 mbar) nominal pressure or at temperatures below 0 °C with 3rd family gases.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1183-1:2019, Plastics - Methods for determining the density of non-cellular plastics - Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1:2019)

ISO 37:2017, Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties

ISO 48-2:2018, Rubber, vulcanized or thermoplastic — Determination of hardness – Part 2: Hardness between 10 IRHD and 100 IRHD

ISO 188:2011, Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests

ISO 815-1:2014, Rubber, vulcanized or thermoplastic — Determination of compression set — Part 1: At ambient or elevated temperatures

ISO~815-2:2014, Rubber, vulcanized~or~thermoplastic -- Determination~of~compression~set--Part~2: At~low~temperatures

ISO 1407:2011, Rubber — Determination of solvent extract

 $ISO\ 1431-1:2012, Rubber, vulcanized\ or\ thermoplastic\ -- Resistance\ to\ ozone\ cracking\ -- Part\ 1:\ Static\ and\ dynamic\ strain\ testing$ 

ISO 1817:2015, Rubber, vulcanized or thermoplastic — Determination of the effect of liquids

[A] ISO 3384-1:2019, Rubber, vulcanized or thermoplastic — Determination of stress relaxation in compression — Part 1: Testing at constant temperature (A)

ISO 4650:2012, Rubber — Identification — Infrared spectrometric methods

ISO 23529:2016, Rubber — General procedures for preparing and conditioning test pieces for physical test methods

# koniec náhľadu – text ďalej pokračuje v platenej verzii STN