

STN	Kontinuálne lakované kovy Skúšobné metódy Časť 22: Farebné rozdiely Vizuálne porovnanie	STN EN 13523-22 03 8761
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Coil coated metals - Test methods - Part 22: Colour difference - Visual comparison

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/24

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EUROPEAN STANDARD

EN 13523-22

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 13523-22:2017

English Version

Coil coated metals - Test methods - Part 22: Colour difference - Visual comparison

Tôles prélaquées - Méthodes d'essai - Partie 22 :
Différence de couleur - Comparaison visuelle

Bandbeschichtete Metalle - Prüfverfahren - Teil 22:
Farbabstand - Visueller Vergleich

This European Standard was approved by CEN on 1 January 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN 13523-22:2024 (E)

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European foreword

This document (EN 13523-22:2024) has been prepared by Technical Committee CEN/TC 139 “Paints and varnishes”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2024, and conflicting national standards shall be withdrawn at the latest by October 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13523-22:2017.

EN 13523-22:2024 includes the following significant technical changes with respect to EN 13523-22:2017:

a) the text has been editorially revised and the normative references have been updated.

The EN 13523 series, *Coil coated metals — Test methods*, consists of the following parts:

- *Part 0: General introduction*
- *Part 1: Film thickness*
- *Part 2: Gloss*
- *Part 3: Colour difference and metamerism — Instrumental comparison*
- *Part 4: Pencil hardness*
- *Part 5: Resistance to rapid deformation (impact test)*
- *Part 6: Adhesion after indentation (cupping test)*
- *Part 7: Resistance to cracking on bending (T-bend test)*
- *Part 8: Resistance to salt spray (fog)*
- *Part 9: Resistance to water immersion*
- *Part 10: Resistance to fluorescent UV radiation and water condensation*
- *Part 11: Resistance to solvents (rubbing test)*
- *Part 12: Resistance to scratching*
- *Part 13: Resistance to accelerated ageing by the use of heat*
- *Part 14: Chalking (Helmen method)*
- *Part 16: Resistance to abrasion*
- *Part 17: Adhesion of strippable films*

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- *Part 18: Resistance to staining*
- *Part 19: Panel design and method of atmospheric exposure testing*
- *Part 20: Foam adhesion*
- *Part 21: Evaluation of outdoor exposed panels*
- *Part 22: Colour difference — Visual comparison*
- *Part 23: Resistance to humid atmospheres containing sulfur dioxide*
- *Part 24: Resistance to blocking and pressure marking*
- *Part 25: Resistance to humidity*
- *Part 26: Resistance to condensation of water*
- *Part 27: Resistance to humid poultice (Cataplasma test)*
- *Part 29: Resistance to environmental soiling (Dirt pick-up and striping)*

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies the procedure for determining the difference in the colour of an organic coating on a metallic substrate by visual comparison against a standard using either diffuse natural daylight or artificial daylight in a standard booth.

NOTE Results can differ between natural and artificial daylight.

It can be that two colour specimens will match in daylight but not under another light source. This phenomenon is known as metamerism (see EN 13523-3).

If a metameric match is to be reported in objective terms, spectrophotometric measurements (using CIE Standard Illuminants D65 and A) can be made, in accordance with EN 13523-3.

No statement is made about either the precision or the accuracy of this procedure since the results derived are neither in numerical form nor do they provide a pass/fail evaluation in objective terms. Therefore, this procedure is only intended to be used where the use of colour measuring instruments is not recommendable (evaluation of colour matches, inspection of metallic colours, etc.).

The standardization of such visual comparisons, by light sources, illuminating and viewing geometry and specimen size, provides for improved uniformity of results. This practice is essential for critical colour matching and is highly recommended for colour inspections.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13523-0:2021, *Coil coated metals — Test methods — Part 0: General introduction*

EN 23270, *Paints and varnishes and their raw materials — Temperatures and humidities for conditioning and testing (ISO 3270)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN