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Personal protective equipment - Knee protectors for work in the kneeling position - Part 1: Test methods

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/24

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English Version

**Personal protective equipment - Knee protectors for work
in the kneeling position - Part 1: Test methods**

Équipements de protection individuelle - Protecteurs
de genoux pour le travail à genoux - Partie 1 :
Méthodes d'essai

Persönliche Schutzausrüstung - Knieschutz für
Arbeiten in kniender Haltung - Teil 1: Prüfverfahren

This European Standard was approved by CEN on 20 June 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 14404-1:2024 (E)

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European foreword

This document (EN 14404-1:2024) has been prepared by Technical Committee CEN/TC 162 "Protective clothing including hand and arm protection and life jackets", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2024 and conflicting national standards shall be withdrawn at the latest by November 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document, together with EN 14404-2 to EN 14404-6, supersedes EN 14404:2004+A1:2010.

EN 14404 "*Personal protective equipment — Knee protectors for work in the kneeling position*" is split into 6 parts:

- *Part 1: Test methods;*
- *Part 2: Requirements for wearable knee protectors (type 1);*
- *Part 3: Requirements for the individual combination of knee pads and garments (type 2);*
- *Part 4: Requirements for the combination of interoperable knee pads and garments (type 2);*
- *Part 5: Requirements for knee mats (type 3);*
- *Part 6: Requirements for kneeling systems (type 4).*

With the splitting of the standard, the following changes were made:

- definition of the protection zone;
- new combination of interoperable knee pads with interoperable garments (EN 14404-4);
- a bend test for interoperable knee pad was introduced;
- normative references were updated, further normative references were included;
- an uneven test surface and test was introduced;
- no more "UNISIZE" size; adjustment of size designation;
- additional markings were added.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

EN 14404-1:2024 (E)**Introduction**

Kneeling is a frequently occurring working position, but one which is problematic from an occupational health viewpoint. Without knee protectors, workers can suffer immediate injuries from hard surfaces and small stones and similar objects lying on the surfaces. However, no knee protector can ensure that workers will not suffer medical complications if they are required to kneel for long periods.

It is important that knee protectors do not compromise venous drainage in the leg while kneeling or standing up. Therefore, it is important that it is easy for workers to change position and to stand up to re-establish a normal blood circulation at frequent intervals while wearing knee protectors.

Work in a kneeling position involves the risk of chronic diseases such as prepatellar bursitis and cartilage injuries caused by continuous pressure on the knees. Knee protection is therefore recommended for all work in the kneeling position. The protection should distribute forces evenly and prevent small hard objects on the ground causing injuries. Many workers have pre-existing damage to their knees, particularly to their cartilage from sports injuries and from previous work. These injuries will be made worse by further kneeling. Wearing knee protectors cannot correct existing damage but should slow down further damaging effects.

Work in a kneeling position can expose the skin of the shins, knees and thighs to toxic and corrosive materials normally kept off the body while walking and standing by waterproof or water-resistant footwear. Knee protectors and trousers for use with such wet materials and particularly wet cement, should take this into account and provide adequate protection.

For working in a kneeling position, four types of knee protectors exist:

- wearable knee protectors (type 1),
- knee pads in combination with garments (type 2),
- knee mats (type 3), and
- kneeling systems (type 4).

1 Scope

This document specifies the test methods for knee protectors intended to protect the knee while working in a kneeling position.

This document does not apply to knee protectors that are medical devices or are intended for sports and motorcycles.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 863, *Protective clothing - Mechanical properties - Test method: Puncture resistance*

EN 14404-2, *Personal protective equipment - Knee protectors for work in the kneeling position - Part 2: Requirements for wearable knee protectors (type 1)*

EN 14404-3, *Personal protective equipment - Knee protectors for work in the kneeling position - Part 3: Requirements for the individual combination of knee pads and garments (type 2)*

EN 14404-4:2024, *Personal protective equipment - Knee protectors for work in the kneeling position - Part 4: Requirements for the combination of interoperable knee pads and garments (type 2)*

EN 14404-5, *Personal protective equipment - Knee protectors for work in the kneeling position - Part 5: Requirements for knee mats (type 3)*

EN 14404-6, *Personal protective equipment - Knee protectors for work in the kneeling position - Part 6: Requirements for kneeling systems (type 4)*

EN ISO 4014, *Hexagon head bolts - Product grades A and B (ISO 4014)*

EN ISO 5084, *Textiles - Determination of thickness of textiles and textile products (ISO 5084:1996)*

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