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Tanks for the transport of dangerous goods - Testing, inspection and marking of metallic tanks

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/24

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English Version

Tanks for the transport of dangerous goods - Testing, inspection and marking of metallic tanks

Citernes destinées au transport des matières dangereuses - Épreuve, contrôle et marquage des citernes métalliques

Tanks für die Beförderung gefährlicher Güter - Prüfung, Inspektion und Kennzeichnung von Metalltanks

This European Standard was approved by CEN on 20 May 2018 and includes Amendment 1 approved by CEN on 19 February 2024.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 12972:2018+A1:2024 (E)

Contents		Page
European foreword.....		5
Introduction		6
1	Scope.....	7
2	Normative references.....	7
3	Terms, definitions, symbols and abbreviations.....	9
3.1	Terms and definitions	9
3.2	Symbols and abbreviations	11
4	Inspections and tests	12
4.1	General.....	12
4.2	Inspection for type approval.....	12
4.2.1	General.....	12
4.2.2	Content of inspection	13
4.2.3	Documentation.....	14
4.3	Inspection for modification of a tank.....	14
4.4	Initial inspection	15
4.4.1	Content of inspection	15
4.4.2	Documentation, certificate and marking.....	15
4.5	Periodic inspection.....	15
4.5.1	Content of inspection	15
4.5.2	Documentation, certificate and marking.....	16
4.6	Intermediate inspection	16
4.6.1	Content of inspection	16
4.6.2	Documentation, certificate and marking.....	16
4.7	Ⓐ₁ Exceptional inspections Ⓐ₁.....	16
4.7.1	General.....	16
4.7.2	Ⓐ₁ Exceptional inspection Ⓐ₁ after damage or repair of the shell.....	16
4.7.3	Ⓐ₁ Exceptional inspection Ⓐ₁ after the repair or replacement of service equipment	17
4.7.4	Ⓐ₁ Exceptional inspection Ⓐ₁ after replacement of service equipment involving the application of heat	17
4.7.5	Ⓐ₁ Exceptional inspection Ⓐ₁ after alteration to the tank.....	17
4.7.6	Ⓐ₁ Exceptional inspection Ⓐ₁ after exchange or repair of frame or structural equipment.....	17
4.7.7	Ⓐ₁ Exceptional inspection Ⓐ₁ before and after repair or replacement of the protective lining or coating	18
4.7.8	Documentation, certificate and marking.....	18
5	Procedures and documentation for inspections and tests.....	18
5.1	General.....	18
5.2	Examination of documents	19
5.2.1	Inspection for type approval.....	19
5.2.2	Initial inspection	20
5.2.3	Periodic inspection.....	21
5.2.4	Intermediate inspection	22
5.2.5	Ⓐ₁ Exceptional inspection Ⓐ₁	22
5.3	Check of the design characteristics	24
5.3.1	Content of inspection.....	24

5.3.2	Examination of the manufacturing conditions	24
5.3.3	Inspection of the materials and wall thicknesses	24
5.3.4	Examination of the manufacturing methods	24
5.3.5	Inspection of main dimensions.....	25
5.3.6	NDT of the welds	25
5.3.7	Mechanical tests.....	32
5.4	Inspection of the shell interior	35
5.4.1	Inspection of the condition of the shell	35
5.4.2	Inspection of protective lining or coating.....	35
5.5	Inspection of the tank exterior	35
5.5.1	Inspection of the condition of the tank.....	35
5.5.2	Inspection of the fastenings of the tank and its structural equipment.....	36
5.5.3	Inspection of marking.....	36
5.5.4	Inspection of earth connection.....	36
5.6	Hydraulic pressure test.....	36
5.6.1	General	36
5.6.2	Extent of test.....	36
5.6.3	Test pressure.....	37
5.6.4	Test liquid.....	38
5.6.5	Gas as test fluid.....	38
5.6.6	Pressurization.....	38
5.6.7	Test duration.....	38
5.6.8	Measurement	38
5.6.9	Evaluation of the test.....	39
5.7	Vacuum testing	39
5.7.1	Test procedure	39
5.7.2	Measurement	39
5.7.3	Evaluation of the test.....	39
5.8	Leakproofness test.....	39
5.8.1	General	39
5.8.2	Extent of test.....	40
5.8.3	Leakproofness test pressure	40
5.8.4	Leakproofness test fluid.....	41
5.8.5	Pressurization.....	41
5.8.6	Test duration.....	41
5.8.7	Special leakproofness test of the mounting of certain items of equipment.....	42
5.8.8	Evaluation of the test.....	42
5.9	Determination of water capacity	42
5.10	Inspection of service equipment.....	43
5.10.1	General	43
5.10.2	Inspection of service equipment for type approval of the tank.....	43
5.10.3	Inspection of service equipment for other inspections.....	43
5.10.4	Check of satisfactory operation of service equipment.....	43
5.11	Inspection of frame or other structural equipment of portable tanks and tank containers.....	44
5.11.1	Inspection of frame or other structural equipment for type approval.....	44
5.11.2	Initial, periodic, A_1 intermediate and exceptional inspection A_1 of the frame or other structural equipment of portable tanks and tank containers.....	45
5.12	Dynamic longitudinal impact test.....	45
5.12.1	Portable tanks.....	45
5.12.2	Tank-wagons.....	45
5.13	Test report, certificate and marking	45
5.13.1	Test report for type approval.....	45

EN 12972:2018+A1:2024 (E)

5.13.2 Certificate of initial, periodic \square_{A1} , intermediate and exceptional inspection \square_{A1}	45
5.13.3 Marking	45
Annex A (informative) Applicable items of tank inspection — Survey Table	47
Annex B (normative) Technical data sheet for type approval	49
Annex C (informative) Certificate of initial, periodic \square_{A1} , intermediate and exceptional inspection \square_{A1}	53
Annex D (informative) Tank plates for fixed tanks (tank vehicles) and demountable tanks for the transport of dangerous goods	55
D.1 Tank plate	55
D.2 Content of the marking of the tank plate	56
Annex E (normative) Tank plates for tank containers intended for the transport of dangerous goods	57
Annex F (normative) Manufacturing tolerances (based on EN 13445-4 [19])	59
F.1 Surface geometry of welds	59
F.2 Middle line alignment	59
F.3 Surface alignment	59
F.3.1 Surface linear misalignment between parts	59
F.3.2 Joining of parts of different thickness	60
F.4 Tolerances for tanks	60
F.4.1 External diameter	60
F.4.2 Out of roundness	60
F.4.3 Deviation from the longitudinal axis	60
F.4.4 Irregularities in profile	60
F.4.5 Middle line angular misalignment	62
F.4.6 Dished ends	62
Bibliography	63

European foreword

This document (EN 12972:2018+A1:2024) has been prepared by Technical Committee CEN/TC 296 “Tanks for the transport of dangerous goods”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2024, and conflicting national standards shall be withdrawn at the latest by November 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 19 February 2024.

This document supersedes A1 EN 12972:2018 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

A1 *deleted text* A1

In comparison with EN 12972:2015, the following fundamental changes have been made:

- a) alignment with RID [1] and ADR [2] as known at publication of this document;
- b) update of the normative references;
- c) addition of requirements for NDT and manufacturing tolerances;
- d) amendment of hydraulic pressure test and leakproofness test;
- e) deletion of Subclauses 5.6.4 “Test fluid” and 5.6.5 “Precautions for gas as a test fluid”;
- f) deletion of Annex C “Hydraulic pressure testing with gases – hazards and precautions”.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

EN 12972:2018+A1:2024 (E)**Introduction**

The types and frequencies of the inspections and tests as well as the responsibilities are given by the relevant regulations concerning the transport of dangerous goods. This document becomes mandatory if declared as such in the relevant regulation concerning the transport of dangerous goods. In all the other cases, it will remain voluntary like any European Standard, and aim at being used as a guidance for the testing, inspection and marking of metallic tanks.

1 Scope

This document specifies testing, inspection and marking for the type approval, initial inspection, periodic inspection, intermediate inspection and $\boxed{A_1}$ exceptional inspection $\boxed{A_1}$ of metallic tanks (shell and equipment) of fixed tanks (tank vehicles), demountable tanks, tank-wagons, portable tanks and tank containers for the transport of dangerous goods.

This document is not applicable to battery-vehicles and battery-wagons comprising cylinders, tubes, pressure drums, bundles of cylinders, and multiple element gas containers (MEGCs), independent of whether the elements are receptacles or tanks.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 590, *Automotive fuels – Diesel - Requirements and test methods*

EN 837-1, *Pressure gauges – Part 1: Bourdon tube pressure gauges - Dimensions, metrology, requirements and testing*

EN 837-2, *Pressure gauges – Part 2: Selection and installation recommendations for pressure gauges*

EN 837-3, *Pressure gauges – Part 3: Diaphragm and capsule pressure gauges - Dimensions, metrology, requirements and testing*

EN 12079-1, *Offshore containers and associated lifting sets – Part 1: Offshore container - Design, manufacture and marking*

EN 12663-2, *Railway applications - Structural requirements of railway vehicle bodies – Part 2: Freight wagons*

EN 13094:2015, *Tanks for the transport of dangerous goods - Metallic tanks with a working pressure not exceeding 0,5 bar - Design and construction*

EN ISO 148-1, *Metallic materials - Charpy pendulum impact test – Part 1: Test method (ISO 148-1)*

EN ISO 3452-1, *Non-destructive testing - Penetrant testing – Part 1: General principles (ISO 3452-1)*

EN ISO 3834-2, *Quality requirements for fusion welding of metallic materials – Part 2: Comprehensive quality requirements (ISO 3834-2)*

EN ISO 4136, *Destructive tests on welds in metallic materials - Transverse tensile test (ISO 4136)*

EN ISO 5173, *Destructive tests on welds in metallic materials - Bend tests (ISO 5173)*

$\boxed{A_1}$ EN ISO 5817, *Welding - Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) - Quality levels for imperfections (ISO 5817) $\boxed{A_1}$*

EN ISO 6520-1:2007, *Welding and allied processes - Classification of geometric imperfections in metallic materials – Part 1: Fusion welding (ISO 6520-1:2007)*

EN 12972:2018+A1:2024 (E)

EN ISO 9015-1:2011, *Destructive tests on welds in metallic materials - Hardness testing – Part 1: Hardness test on arc welded joints (ISO 9015-1:2001)*

EN ISO 9016:2012, *Destructive tests on welds in metallic materials - Impact tests - Test specimen location, notch orientation and examination (ISO 9016:2012)*

EN ISO 9606-1, *Qualification testing of welders - Fusion welding – Part 1: Steels (ISO 9606-1)*

EN ISO 9606-2, *Qualification test of welders - Fusion welding – Part 2: Aluminium and aluminium alloys (ISO 9606-2)*

EN ISO 9606-3, *Approval testing of welders - Fusion welding – Part 3: Copper and copper alloys (ISO 9606-3)*

EN ISO 9606-4, *Approval testing of welders - Fusion welding – Part 4: Nickel and nickel alloys (ISO 9606-4)*

EN ISO 9712, *Non-destructive testing - Qualification and certification of NDT personnel (ISO 9712)*

A1 EN ISO 10042, *Welding - Arc-welded joints in aluminium and its alloys - Quality levels for imperfections (ISO 10042)*

EN ISO 10863, *Non-destructive testing of welds - Ultrasonic testing - Use of time-of-flight diffraction technique (TOFD) (ISO 10863)* **A1**

EN ISO 11666, *Non-destructive testing of welds - Ultrasonic testing - Acceptance levels (ISO 11666)*

A1 EN ISO 13588, *Non-destructive testing of welds - Ultrasonic testing - Use of automated phased array technology (ISO 13588)* **A1**

EN ISO 14731, *Welding coordination - Tasks and responsibilities (ISO 14731)*

EN ISO 14732, *Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732)*

EN ISO 15607, *Specification and qualification of welding procedures for metallic materials - General rules (ISO 15607)*

A1 EN ISO 15626, *Non-destructive testing of welds - Time-of-flight diffraction technique (TOFD) - Acceptance levels (ISO 15626)* **A1**

CEN ISO/TR 15608, *Welding - Guidelines for a metallic materials grouping system (ISO/TR 15608)*

EN ISO 15609-1, *Specification and qualification of welding procedures for metallic materials - Welding procedure specification – Part 1: Arc welding (ISO 15609-1)*

EN ISO 15614-1, *Specification and qualification of welding procedures for metallic materials - Welding procedure test – Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys (ISO 15614-1)*

EN ISO 15614-2, *Specification and qualification of welding procedures for metallic materials - Welding procedure test – Part 2: Arc welding of aluminium and its alloys (ISO 15614-2)*

EN 12972:2018+A1:2024 (E)

EN ISO 17636-1, *Non-destructive testing of welds - Radiographic testing - Part 1: X- and gamma-ray techniques with film (ISO 17636-1)*

EN ISO 17636-2, *Non-destructive testing of welds - Radiographic testing - Part 2: X- and gamma-ray techniques with digital detectors (ISO 17636-2)*

EN ISO 17637, *Non-destructive testing of welds - Visual testing of fusion-welded joints (ISO 17637)*

EN ISO 17638, *Non-destructive testing of welds - Magnetic particle testing (ISO 17638)*

EN ISO 17639:2013, *Destructive tests on welds in metallic materials - Macroscopic and microscopic examination of welds (ISO 17639:2003)*

EN ISO 17640, *Non-destructive testing of welds - Ultrasonic testing - Techniques, testing levels, and assessment (ISO 17640)*

EN ISO 17643:2015, *Non-destructive testing of welds - Eddy current examination of welds by complex plane analysis (ISO 17643:2015)*

A1 EN ISO 19285, *Non-destructive testing of welds - Phased array ultrasonic testing (PAUT) - Acceptance levels (ISO 19285)* **A1**

EN ISO 23277:2015, *Non-destructive testing of welds - Penetrant testing - Acceptance levels (ISO 23277:2015)*

EN ISO 23278:2015, *Non-destructive testing of welds - Magnetic particle testing - Acceptance levels (ISO 23278:2015)*

IMO MSC/Circ. 860, Guidelines for the approval of offshore containers handled in open seas¹

UN Manual of Tests and Criteria, Part IV²

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

¹ May be purchased from the International Maritime Organization (IMO), 4 Albert Embankment, Lambeth, London SE1 7SR, United Kingdom.

² May be purchased from the United Nations Economic Commission for Europe (UNECE), 8 Avenue de la Paix, 1202 Geneva, Switzerland.