

STN	Kovové priemyselné potrubia Časť 6: Dodatočné požiadavky na podzemné potrubia	STN EN 13480-6 13 3410
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Metallic industrial piping - Part 6: Additional requirements for buried piping

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/24

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EUROPEAN STANDARD

EN 13480-6

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 13480-6:2017

English Version

Metallic industrial piping - Part 6: Additional requirements for buried piping

Tuyauteries industrielles métalliques - Partie 6:
Exigences complémentaires pour les tuyauteries
enterrées

Metallische industrielle Rohrleitungen - Teil 6:
Zusätzliche Anforderungen an erdgedeckte
Rohrleitungen

This European Standard was approved by CEN on 9 July 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 13480-6:2024 (E)

Contents	Page
European foreword.....	3
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 General	5
4.1 Safety.....	5
4.2 Routes.....	6
4.3 Depth of installation.....	6
4.4 Pipes marking and recording.....	6
4.5 Internal inspection provisions.....	6
4.6 Contents removal.....	6
4.7 Trench drainage.....	6
5 Materials	7
6 Design and calculation	7
6.1 Minimum wall thickness for buried piping.....	7
6.2 Design.....	7
7 Installation	8
7.1 Trenches.....	8
7.2 Pipe laying.....	9
7.3 Back filling.....	9
8 Sleeves or casings	9
9 Corrosion protection	9
9.1 General.....	9
9.2 Coatings.....	10
9.3 Cathodic protection.....	10
10 Examination and testing	10
Annex A (normative) Calculations for buried piping	11
A.1 General.....	11
A.2 Materials.....	11
A.3 Design and calculation.....	11
A.3.1 Calculation procedure.....	11
A.3.2 Determination of the loads due to backfill.....	11
A.3.3 Determination of the loads due to live loads.....	23
A.3.4 Determination of the moments acting upon the piping.....	27
A.3.5 Global stability of a buried piping system.....	29
Annex Y (informative) History of EN 13480-6	34
Y.1 Differences between EN 13480-6:2017 and EN 13480-6:2024.....	34
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2014/68/EU aimed to be covered	35
Bibliography	36

European foreword

This document (EN 13480-6:2024) has been prepared by Technical Committee CEN/TC 267 “Industrial piping and pipelines”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2024, and conflicting national standards shall be withdrawn at the latest by December 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13480-6:2017.

This new edition incorporates the Amendments which have been approved previously by CEN members, and the corrected pages up to Issue 2 without any further technical change. Annex Y provides details of significant technical changes between this European Standard and the previous edition.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

This European Standard EN 13480 for metallic industrial piping consists of eight interdependent and not dissociable Parts which are:

- *Part 1: General;*
- *Part 2: Materials;*
- *Part 3: Design and calculation;*
- *Part 4: Fabrication and installation;*
- *Part 5: Inspection and testing;*
- *Part 6: Additional requirements for buried piping;*
- *CEN/TR 13480-7, Guidance on the use of conformity assessment procedures;*
- *Part 8: Additional requirements for aluminium and aluminium alloy piping.*

Although these Parts may be obtained separately, it should be recognized that the Parts are inter-dependant. As such the manufacture of metallic industrial piping requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

This European Standard will be maintained by a Maintenance MHD working group whose scope of working is limited to corrections and interpretations related to EN 13480. The contact to submit queries can be found at <https://unm.fr/en/maintenance-agencies/maintenance-agency-en-13480/>.

A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Interpretation sheets will be posted on the website of the MHD.

EN 13480-6:2024 (E)

Amendments to this new edition may be issued from time to time and then used immediately as alternatives to rules contained herein. These amendments will be consolidated within EN 13480:2024 in accordance with the maintenance system of EN 13480 series approved by CEN/BT Decision C172/2021.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies requirements for industrial piping either totally buried or partly buried and partly run in sleeves or similar protection. It is used in conjunction with the other six parts of EN 13480:2024 series.

Where buried piping subject to this standard connects to piping installed under other jurisdiction such as pipelines, the transition can be made at a closing element e.g. an isolating or regulating valve separating the two sections. This can be close to the boundary of the industrial site, but can be inside or outside the boundary.

Operating temperature up to 75 °C.

NOTE For higher temperatures reference can be made to EN 13941-1:2019+A1:2021 and EN 13941-1:2019+A1:2021, but it is kept in mind, that CEN/TC 107 only deals with pre-insulated piping with temperatures up to 140 °C and diameters up to 800 mm, which is state of the art for these products.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13480-1:2024, *Metallic industrial piping — Part 1: General*

EN 13480-2:2024, *Metallic industrial piping — Part 2: Materials*

EN 13480-3:2024, *Metallic industrial piping — Part 3: Design and calculation*

EN 13480-5:2024, *Metallic industrial piping — Part 5: Inspection and testing*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN