

STN	Hybridné izolátory na striedavý prúd (AC) a jednosmerný prúd (DC) pre vysokonapäťové aplikácie nad 1 000 V AC a 1 500 V DC Definície, skúšobné metódy a akceptačné kritériá	STN EN IEC 62896 34 8116
------------	--	---

Hybrid insulators for AC and DC for high-voltage applications greater than 1 000 V AC and 1 500 V DC - Definitions, test methods and acceptance criteria

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/24

Obsahuje: EN IEC 62896:2024, IEC 62896:2024

139337

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2024
Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii v znení neskorších predpisov.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 62896

June 2024

ICS 29.080.10

English Version

Hybrid insulators for AC and DC for high-voltage applications
greater than 1 000 V AC and 1 500 V DC - Definitions, test
methods and acceptance criteria
(IEC 62896:2024)

Isolateurs hybrides pour applications haute tension en
courant alternatif et en courant continu supérieures à 1 000
V en courant alternatif et 1 500 V en courant continu -
Définitions, méthodes d'essai et critères d'acceptation
(IEC 62896:2024)

Hybridisolatoren für Wechsel- und
Gleichspannungsanwendungen für Spannungen größer
1000 V AC und 1500 V DC - Begriffe, Prüfverfahren und
Annahmebedingungen
(IEC 62896:2024)

This European Standard was approved by CENELEC on 2024-06-18. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 62896:2024 (E)**European foreword**

The text of document 36/594/FDIS, future edition 1 of IEC 62896, prepared by IEC/TC 36 "Insulators" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62896:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2025-03-18 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2027-06-18 document have to be withdrawn

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 62896:2024 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60273	NOTE	Approved as HD 578 S1
IEC 60305	NOTE	Approved as EN IEC 60305
IEC 60433	NOTE	Approved as EN IEC 60433
IEC 60672-1	NOTE	Approved as EN 60672-1
IEC 60672-2	NOTE	Approved as EN 60672-2
IEC 60672-3	NOTE	Approved as EN 60672-3
IEC 61109	NOTE	Approved as EN 61109
IEC 61952	NOTE	Approved as EN 61952
IEC 62231	NOTE	Approved as EN 62231

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-471	2007	International Electrotechnical Vocabulary - Part 471: Insulators	-	-
IEC 60168	-	Tests on indoor and outdoor post insulators of ceramic material or glass for systems with nominal voltages greater than 1000 V	EN 60168	-
IEC 60383-1	2023	Insulators for overhead lines with a nominal voltage above 1000 V - Part 1: Ceramic or glass insulator units for a.c. systems - Definitions, test methods and acceptance criteria	EN IEC 60383-1	2023
IEC 60383-2	-	Insulators for overhead lines with a nominal voltage above 1000 V - Part 2: Insulator strings and insulator sets for a.c. systems - Definitions, test methods and acceptance criteria	EN 60383-2	-
IEC 62155	-	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1 000 V	EN 62155	-
IEC 62217	-	Polymeric HV insulators for indoor and outdoor use - General definitions, test methods and acceptance criteria	EN 62217	-
IEC 61211	-	Insulators of ceramic material or glass for overhead lines with a nominal voltage greater than 1 000 V - Impulse puncture testing in air	EN 61211	-
IEC 61325	-	Insulators for overhead lines with a nominal voltage above 1000 V - Ceramic or glass insulator units for d.c. systems - Definitions, test methods and acceptance criteria	EN 61325	-



IEC 62896

Edition 1.0 2024-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Hybrid insulators for AC and DC for high-voltage applications greater than 1 000 V AC and 1 500 V DC – Definitions, test methods and acceptance criteria

Isolateurs hybrides pour applications haute tension en courant alternatif et en courant continu supérieures à 1 000 V en courant alternatif et 1 500 V en courant continu – Définitions, méthodes d'essai et critères d'acceptation





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2024 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications, symboles graphiques et le glossaire. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 500 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 25 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



IEC 62896

Edition 1.0 2024-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Hybrid insulators for AC and DC for high-voltage applications greater than 1 000 V AC and 1 500 V DC – Definitions, test methods and acceptance criteria

Isolateurs hybrides pour applications haute tension en courant alternatif et en courant continu supérieures à 1 000 V en courant alternatif et 1 500 V en courant continu – Définitions, méthodes d'essai et critères d'acceptation

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.080.10

ISBN 978-2-8322-8755-2

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FOREWORD	3
INTRODUCTION	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Identification	11
5 Environmental conditions	11
6 Tolerances	11
7 Classification of tests	11
7.1 Design tests	11
7.2 Type tests	12
7.3 Sample tests	12
7.4 Routine tests	12
8 Design tests	15
8.1 General	15
8.2 Tests on interfaces and connections of end fittings	15
8.2.1 General	15
8.2.2 Pre-stressing	15
8.2.3 Verification tests	16
8.3 Tests on Shed and Housing Material	16
8.3.1 Hardness test	16
8.3.2 Accelerated weathering test	16
8.3.3 Tracking and erosion test	17
8.3.4 Flammability test	17
8.3.5 Hydrophobicity transfer test	17
8.4 Test on core material	17
8.4.1 Porosity test	17
9 Type tests	17
9.1 General	17
9.2 Electrical tests	17
9.3 Mechanical tests	18
10 Sample tests	18
11 Routine tests	18
11.1 General	18
11.2 Visual examination	18
Bibliography	19
Figure 1 – Classification of insulator designs	8
Figure 2 – Thermal cycle test	16
Table 1 – Required design and type tests	13
Table 2 – Design tests	15

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HYBRID INSULATORS FOR AC AND DC HIGH-VOLTAGE
APPLICATIONS GREATER THAN 1 000 V AC AND 1 500 V DC –
DEFINITIONS, TEST METHODS AND ACCEPTANCE CRITERIA****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62896 has been prepared by IEC technical committee 36: Insulators. It is an International Standard.

This first edition cancels and replaces the IEC TS 62896 published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) modifications of terms and definitions;
- b) modifications of tests procedures included in IEC TR 62039 and IEC 62217 (Hydrophobicity transfer test);
- c) harmonization of Table 1 (Tests to be carried out after design and type changes) with other product standards and IEC 62217.

The text of this International Standard is based on the following documents:

Draft	Report on voting
36/594/FDIS	36/597/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

Hybrid insulators consist of an insulating core, bearing the mechanical load protected by a polymeric housing, the load being transmitted to the core by end fittings. Despite these common features, the materials used and the construction details employed by different manufacturers may be quite different. The core is made of ceramic or glass material.

Hybrid insulators are applied as overhead line, post or hollow core equipment insulators. In order to perform the design tests, IEC 62217 is intended to be applied for the polymeric housing and the interfaces between core and the housing. For the core, the test standards for the respective ceramic product (IEC 60168, IEC 60383-1 and -2 and IEC 62155) are intended to be applied.

Some tests have been grouped together as "design tests", to be performed only once on insulators which satisfy the same design conditions. For all design tests of hybrid insulators, the common clauses defined in IEC 62217 are applied. As far as practical, the influence of time on the electrical and mechanical properties of the components (core material, housing, interfaces etc.) and of the complete hybrid insulators has been considered in specifying the design tests to ensure a satisfactory life-time under normally known stress conditions in service.

Polymeric housing materials that show the hydrophobicity transfer mechanism (HTM) are preferred for hybrid insulators. These housing materials are applied as a countermeasure against severely polluted service conditions.

Pollution tests according to IEC 60507 or IEC 61245 are not included in this document since they are designed for non-polymeric items. Specific pollution tests for polymeric insulators are still under consideration.

HYBRID INSULATORS FOR AC AND DC HIGH-VOLTAGE APPLICATIONS GREATER THAN 1 000 V AC AND 1 500 V DC – DEFINITIONS, TEST METHODS AND ACCEPTANCE CRITERIA

1 Scope

This document applies to hybrid insulators for AC and DC applications greater than 1 000 V AC and 1 500 V DC consisting of a load-bearing insulating solid or hollow core consisting of ceramic or glass, a housing (defined geometry, outside the insulating core) made of polymeric material and end fittings permanently attached to the insulating core.

Hybrid insulators covered by this document are intended for use as suspension/tension long rod and cap and pin type insulators, line post insulators, station post insulators and hollow core insulators for apparatus.

The object of this document is to:

- define the terms used;
- prescribe test methods;
- prescribe acceptance criteria.

Silicone or other functional coatings (CIGRE Technical Brochure No. 478), booster sheds, shed extenders and rain deflectors are not within the scope of this document. CIGRE B2.69 published two Technical Brochures, TB 837 and TB 838, in June 2021 with the scope of practical applications and collection of experiences for anti-pollution coatings for insulators.

This document does not include requirements dealing with the choice of insulators for specific operating conditions.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-471:2007, *International Electrotechnical Vocabulary (IEV) – Part 471: Insulators*

IEC 60168, *Tests on indoor and outdoor post insulators of ceramic material or glass for systems with nominal voltages greater than 1000 V*

IEC 60383-1:2023, *Insulators for overhead lines with a nominal voltage above 1000 V – Part 1: Ceramic or glass insulator units for a.c. systems – Definitions, test methods and acceptance criteria*

IEC 60383-2, *Insulators for overhead lines with a nominal voltage above 1000 V – Part 2: Insulator strings and insulator sets for a.c. systems – Definitions, test methods and acceptance criteria*

IEC 62155, *Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1 000 V*

IEC 62896:2024 © IEC 2024

– 7 –

IEC 62217, *Polymeric HV insulators for indoor and outdoor use – General definitions, test methods and acceptance criteria*

IEC 61211, *Insulators of ceramic material or glass for overhead lines with a nominal voltage greater than 1 000 V – Impulse puncture testing in air*

IEC 61325, *Insulators for overhead lines with a nominal voltage above 1000 V – Ceramic or glass insulator units for d.c. systems – Definitions, test methods and acceptance criteria*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN