

STN	Letectvo a kozmonautika Kovové materiály Pravidlá na navrhovanie a vypracovanie materiálových noriem Časť 006: Špecifické pravidlá na prídavné kovy na tvrdé spájkovanie	STN EN 4500-006 31 2004
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Aerospace series - Metallic materials - Rules for drafting and presentation of material standards - Part 006: Specific rules for filler metals for brazing

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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English Version

Aerospace series - Metallic materials - Rules for drafting and presentation of material standards - Part 006: Specific rules for filler metals for brazing

Série aérospatiale - Matériaux métalliques - Règles
pour la rédaction et la présentation des normes de
matériaux - Partie 006 : Règles spécifiques aux métaux
d'apport de brasage

Luft- und Raumfahrt - Metallische Werkstoffe - Regeln
für das Erstellen und die Gestaltung von
Werkstoffnormen - Teil 6: Besondere Regeln für
Hartlote

This European Standard was approved by CEN on 17 June 2024.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN 4500-006:2024(E)

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EN 4500-006:2024(E)**European foreword**

This document (EN 4500-006:2024) has been prepared by ASD-STAN.

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2025, and conflicting national standards shall be withdrawn at the latest by February 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes XPprEN 4500-6:1997, which was published by ASD-STAN.

The main changes with respect to the previous edition are as follows:

— XPprEN 4500-6 (P1), 02/1997 — XXXX.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

The EN 4500 series (*Aerospace series — Metallic materials — Rules for drafting and presentation of material standards*) is composed by the following documents:

- General rules EN 4500-001;
- Specific rules for aluminium, aluminium alloys and magnesium alloys EN 4500-002;
- Specific rules for heat-resisting alloys EN 4500-003;
- Specific rules for titanium and titanium alloys EN 4500-004;
- Specific rules for steels EN 4500-005;
- Specific rules for filler metals for welding EN 4500-002 to EN 4500-005;
- Specific rules for filler metals for brazing EN 4500-006.

EN 4500-006:2024(E)**1 Scope**

The EN 4500 series specifies the rules for the drafting and presentation of metallic material standards for aerospace applications. This Part 006 specifies the “Specific rules for filler metals for brazing”.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4259, *Aerospace series — Metallic materials — Definition of general terms*

EN 4500-001, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 001: General rules*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN