

STN	Chladiace systémy a tepelné čerpadlá Poistné zariadenia proti prekročeniu tlaku a im príslušné potrubia Výpočtové postupy (ISO 24664: 2024)	STN EN ISO 24664 14 2006
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Refrigerating systems and heat pumps - Pressure relief devices and their associated piping - Methods for calculation (ISO 24664:2024)

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/25

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 24664

December 2024

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Supersedes EN 13136:2013+A1:2018

English Version

**Refrigerating systems and heat pumps - Pressure relief
devices and their associated piping - Methods for
calculation (ISO 24664:2024)**

Systèmes de réfrigération et pompes à chaleur -
Dispositifs de limitation de pression et tuyauteries
associées - Méthodes de calcul (ISO 24664:2024)

Kälteanlagen und Wärmepumpen -
Druckentlastungseinrichtungen und zugehörige
Leitungen - Berechnungsverfahren (ISO 24664:2024)

This European Standard was approved by CEN on 17 September 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 24664:2024 (E)

Contents	Page
European foreword.....	3
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU (Pressure equipment Directive) aimed to be covered.....	4

European foreword

This document (EN ISO 24664:2024) has been prepared by Technical Committee ISO/TC 86 "Refrigeration and air-conditioning" in collaboration with Technical Committee CEN/TC 182 "Refrigerating systems, safety and environmental requirements" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2025, and conflicting national standards shall be withdrawn at the latest by June 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13136:2013+A1:2018.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Endorsement notice

The text of ISO 24664:2024 has been approved by CEN as EN ISO 24664:2024 without any modification.

Annex ZA

(informative)

Relationship between this European Standard and the essential requirements of Directive 2014/68/EU (Pressure equipment Directive) aimed to be covered

This European Standard has been prepared under a Commission's standardization request M/601 to provide one voluntary means of conforming to essential requirements of Directive 2014/68/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 15 May 2014 on the harmonization of the laws of the Member States relating to the making available on the market pressure equipment.

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 and application of the edition of the normatively referenced standards as given in Table ZA.2 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive and associated EFTA regulations.

Table ZA.1 — Correspondence between this European Standard and Annex I of Directive 2014/68/EU (Pressure equipment Directive)

Essential Requirements of Directive 2014/68/EU	Clause(s)/subclause(s) of this EN	Remarks/Notes
2.10	Clause 6	Protection against exceeding the allowable limits of pressure equipment
2.12	Clause 6.2.1	External Fire
2.11.2	Clause 5 Clause 7 Clause 8	Pressure limiting devices

Table ZA.2 — Applicable Standards to confer presumption of conformity as described in this Annex ZA

Reference in Clause 2	European Standard Edition	Title	Corresponding European Standard Edition
ISO 4126-1:2013 /Amd 1:2016	ISO 4126-1:2013 ISO 4126-1:2013/Amd 1:2016	Safety devices for protection against excessive pressure — Part 1: Safety valves	EN ISO 4126-1:2013 EN ISO 4126-1:2013/A1:2016
ISO 4126-2:2018	ISO 4126-2:2018	Safety devices for protection against excessive pressure — Part 2: Bursting disc safety devices	EN ISO 4126-2:2019
ISO 21922:2021	ISO 21922:2021	Refrigerating systems and heat pumps — Valves — Requirements, testing and marking	EN ISO 21922:2021

The documents listed in the Column 1 of Table ZA.2, in whole or in part, are normatively referenced in this document, i.e. are indispensable for its application. The achievement of the presumption of conformity is subject to the application of the edition of standards as listed in Column 4 or, if no European Standard Edition exists, the European Standard Edition given in Column 2 of Table ZA.2.

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.



International Standard

ISO 24664

Refrigerating systems and heat pumps — Pressure relief devices and their associated piping — Methods for calculation

*Systèmes de réfrigération et pompes à chaleur — Dispositifs de
limitation de pression et tuyauteries associées — Méthodes de calcul*

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ISO 24664:2024(en)**Contents**

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	3
5 General	4
6 Minimum required discharge capacity for protection of parts of a refrigerating system	5
6.1 General	5
6.2 Excessive pressure caused by heat sources	6
6.2.1 External heat sources	6
6.2.2 Internal heat sources	7
6.3 Excessive pressure caused by compressors	7
6.4 Excessive pressure caused by expansion of trapped liquid	7
7 Discharge capacity of pressure relief devices	8
7.1 General	8
7.2 Discharge capacity of pressure relief valves	8
7.3 Discharge capacity of bursting discs	9
8 Pressure loss in inlet and outlet lines	10
8.1 General	10
8.2 Pressure loss in inlet line	10
8.3 Pressure loss in outlet line	11
8.4 Total pressure loss	12
8.5 Connection of outlets from several pressure relief valves to a common outlet line	12
Annex A (normative) Values of factors and properties of refrigerants	14
Annex B (informative) Calculation of flow areas for non-flashing and flashing liquids	21
Annex C (informative) Example calculation for sizing pressure relief devices with corresponding pipes and fittings	24
Annex D (informative) Relief valve outlet line when velocity is higher than speed of sound	31
Bibliography	35

ISO 24664:2024(en)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 86, *Refrigeration and air-conditioning*, Subcommittee SC 1, *Safety and environmental requirements for refrigerating systems*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 182, *Refrigerating systems, safety and environmental requirements*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO 24664:2024(en)**Introduction**

This document is based on EN 13136:2013+A1:2018 and applicable parts of ISO 4126-1:2013, ISO 4126-2:2018 and ISO 21922:2021.

It is suited to the specific requirements, and includes the data, of refrigerating systems. It provides means of satisfying the pressure relief devices requirements of EN 378-2:2016 and ISO 5149-2:2014.

Refrigerating systems and heat pumps — Pressure relief devices and their associated piping — Methods for calculation

1 Scope

This document describes the calculation of:

- mass flow for sizing pressure relief devices for parts of refrigerating systems;
- discharge capacities for pressure relief valves and other pressure relief devices in refrigerating systems including the necessary data for sizing these when relieving to atmosphere or to part of the refrigerating system at lower pressure;
- the pressure loss in the inlet and outlet lines of pressure relief valves and other pressure relief devices and includes the necessary data.

This document specifies the requirements for selection of pressure relief devices to prevent excessive pressure due to internal and external heat sources, the sources of increasing pressure (e.g. compressor, heaters, etc.) and thermal expansion of trapped liquid.

NOTE The term "refrigerating system" used in this document includes heat pumps.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4126-1:2013/Amd 1:2016, *Safety devices for protection against excessive pressure — Part 1: Safety valves*

ISO 4126-2:2018, *Safety devices for protection against excessive pressure — Part 2: Bursting disc safety devices*

ISO 21922:2021, *Refrigerating systems and heat pumps — Valves — Requirements, testing and marking*

EN 13501-1:2018, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

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