

<b>STN P</b>	<b>Potrúbné systémy z plastov pre beztlakovú podzemnú dopravu povrchovej vody Nemäkčený polyvinylchlorid (PVC-U), polypropylén (PP) a polyetylén (PE) Časť 3: Posudzovanie zhody</b>	<b>STN P CEN/TS 17670-3</b>  64 3239
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Plastics piping systems for non-pressure underground conveyance of surface water - Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 3: Assessment of conformity

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/25

Táto predbežná slovenská technická norma je určená na overenie. Prípadné pripomienky pošlite do decembra 2026 Úradu pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky.

Obsahuje: CEN/TS 17670-3:2024

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2025  
Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii v znení neskorších predpisov.



TECHNICAL SPECIFICATION

**CEN/TS 17670-3**

SPÉCIFICATION TECHNIQUE

TECHNISCHE SPEZIFIKATION

December 2024

ICS 93.030

English Version

Plastics piping systems for non-pressure underground conveyance of surface water - Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 3: Assessment of conformity

Kunststoff-Rohrleitungssysteme für die drucklose unterirdische Ableitung von Oberflächenwasser - Weichmacherfreies Poly(vinylchlorid) (PVC-U), Polypropylen (PP) und Polyethylen (PE) - Teil 3: Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 11 November 2024 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

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**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**CEN/TS 17670-3:2024 (E)**

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## European foreword

This document (CEN/TS 17670-3:2024) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

EN 17670 consists of the following parts, under the general title “*Plastics piping systems for non-pressure underground conveyance of surface water — Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)*”:

- *Part 1: Specifications for manholes and inspection chambers (under development);*
- *Part 2: Specification for road gullies;*
- *Part 3: Assessment of conformity (this document).*

This version of Part 3 covers products according to Part 2. Part 1 is still under development and will be included if/when available.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

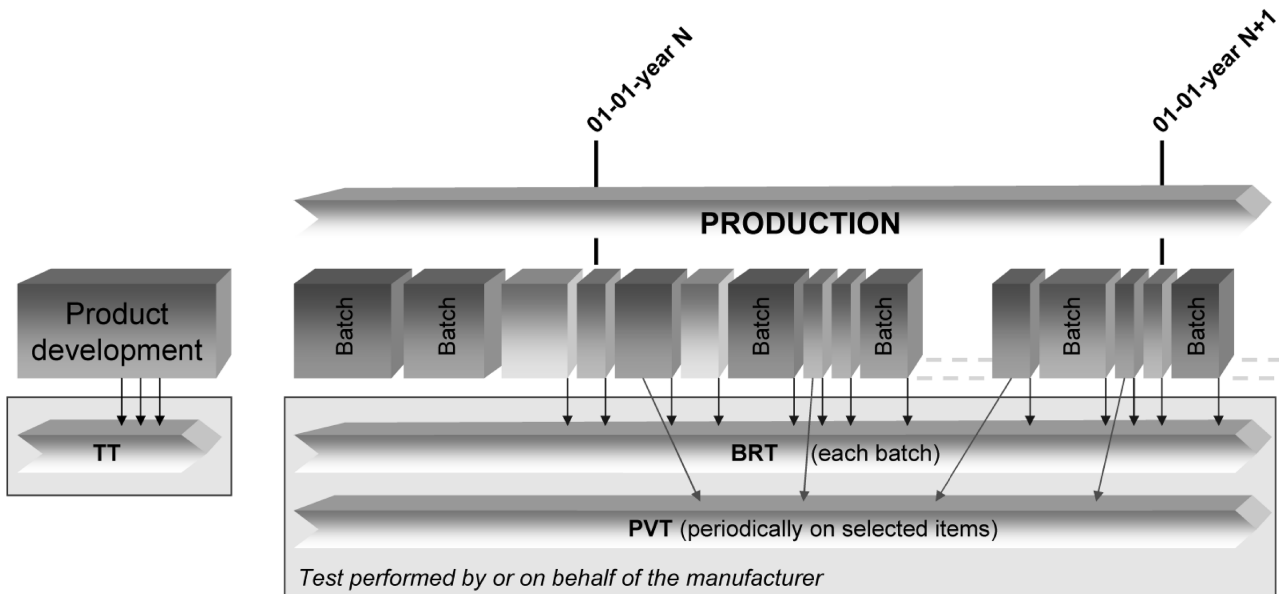
According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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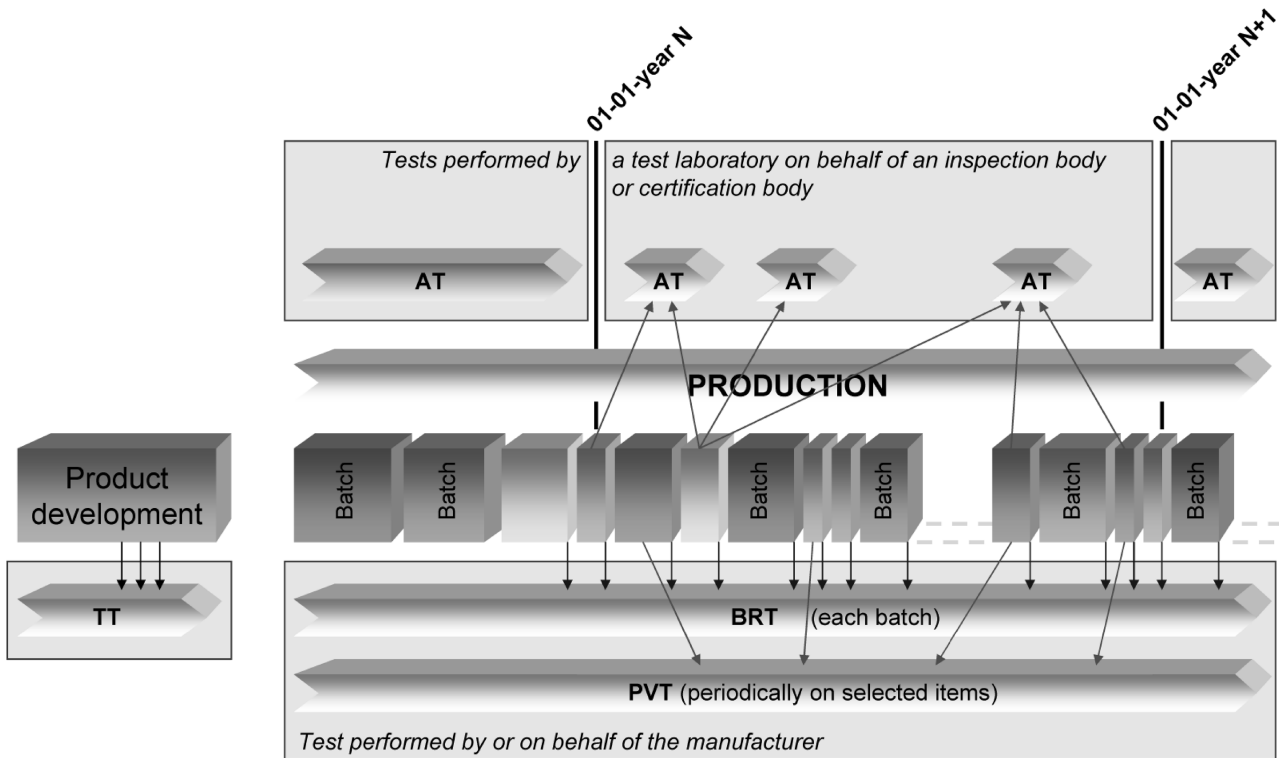
**Introduction**

This document details the applicable characteristics to be assessed for type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), as well as the frequency and sampling for testing.

The concept of testing and organization of those tests used for the AoC is shown, without or with certification, in Figures 1 and 2.



**Figure 1 — Typical scheme for the AoC by a manufacturer, without certification**



**Figure 2 — Typical scheme for the AoC by a manufacturer, including certification**

## 1 Scope

This document gives guidance and requirements for the assessment of conformity of materials (compounds/formulations), products, joints and assemblies in accordance with EN 17670-2 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

NOTE 1 A test matrix provides an overview of the testing scheme in Annex A, Table A.1.

NOTE 2 If certification is involved, the certification body operating in accordance with EN ISO/IEC 17065 [1] and EN ISO/IEC 17020 [2] is considered to be competent.

In conjunction with EN 17670-2 this document is applicable to road gullies.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 17670-2, *Plastics piping systems for non-pressure underground conveyance of surface water — Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 2: Specification for road gullies*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**