

STN	Technológia palivových článkov Časť 7-2: Skúšobné metódy Skúšky na preukázanie výkonových vlastností jednotlivých článkov a zväzkov palivových článkov s tuhým oxidom (SOFC)	STN EN IEC 62282-7-2
		36 4512

Fuel cell technologies - Part 7-2: Test methods - Single cell and stack performance tests for solid oxide fuel cells (SOFCs)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 06/25

Obsahuje: EN IEC 62282-7-2:2025, IEC 62282-7-2:2025

Oznámením tejto normy sa od 30.04.2028 ruší
STN EN IEC 62282-7-2 (36 4512) z októbra 2021

140680

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 62282-7-2

April 2025

ICS 27.070

Supersedes EN IEC 62282-7-2:2021

English Version

**Fuel cell technologies - Part 7-2: Test methods - Single cell and
stack performance tests for solid oxide fuel cells (SOFCs)
(IEC 62282-7-2:2025)**

Technologies des piles à combustible - Partie 7-2:
Méthodes d'essai - Essais de performance de cellule
élémentaire et de pile pour les piles à combustible à oxyde
solide (SOFC)
(IEC 62282-7-2:2025)

Brennstoffzellentechnologien - Teil 7-2: Prüfverfahren -
Prüfungen zum Nachweis des Einzelzellen- und
Stackleistungsverhaltens von Festoxid-Brennstoffzellen
(SOFC)
(IEC 62282-7-2:2025)

This European Standard was approved by CENELEC on 2025-04-11. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 62282-7-2:2025 (E)**European foreword**

The text of document 105/1093/FDIS, future edition 2 of IEC 62282-7-2, prepared by TC 105 "Fuel cell technologies" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62282-7-2:2025.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2026-04-30 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2028-04-30 document have to be withdrawn

This document supersedes EN IEC 62282-7-2:2021 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 62282-7-2:2025 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60352 (series)	NOTE Approved as EN IEC 60352 (series)
IEC 60359	NOTE Approved as EN 60359
IEC 60512-1-1	NOTE Approved as EN 60512-1-1
IEC 60512-8-1	NOTE Approved as EN 60512-8-1
IEC 60512-8-2	NOTE Approved as EN 60512-8-2
IEC 62282-2-100	NOTE Approved as EN IEC 62282-2-100
IEC 62282-8-101	NOTE Approved as EN IEC 62282-8-101
ISO 6145-7	NOTE Approved as EN ISO 6145-7

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-485	-	International Electrotechnical Vocabulary (IEV) - Part 485: Fuel cell technologies	-	-
IEC 60584-1	-	Thermocouples - Part 1: EMF specifications and tolerances	EN 60584-1	-
IEC 60584-3	-	Thermocouples - Part 3: Extension and compensating cables - Tolerances and identification system	EN IEC 60584-3	-
IEC 61515	-	Mineral insulated metal-sheathed thermocouple cables and thermocouples	EN 61515	-
ISO 5168	-	Measurement of fluid flow - Procedures for the evaluation of uncertainties	-	-
ISO 6974	series	Natural gas - Determination of composition and associated uncertainty by gas chromatography	EN ISO 6974	series
ISO 7066-2	-	Assessment of uncertainty in the calibration and use of flow measurement devices - Part 2: Non-linear calibration relationships	-	-
ISO 8573-1	-	Compressed air – Part 1: Contaminants and purity classes	-	-
ISO 8756	-	Air quality; handling of temperature, pressure and humidity data	-	-
ISO 12185	-	Crude petroleum, petroleum products and related products - Determination of density - Laboratory density meter with an oscillating U- tube sensor	EN ISO 12185	-



IEC 62282-7-2

Edition 2.0 2025-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fuel cell technologies –
Part 7-2: Test methods – Single cell and stack performance tests for solid oxide
fuel cells (SOFCs)**

**Technologies des piles à combustible –
Partie 7-2: Méthodes d'essai – Essais de performance de cellule élémentaire et
de pile pour les piles à combustible à oxyde solide (SOFC)**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2025 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat
 3, rue de Varembé
 CH-1211 Geneva 20
 Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications, symboles graphiques et le glossaire. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 500 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 25 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fuel cell technologies –
Part 7-2: Test methods – Single cell and stack performance tests for solid oxide
fuel cells (SOFCs)**

**Technologies des piles à combustible –
Partie 7-2: Méthodes d'essai – Essais de performance de cellule élémentaire et
de pile pour les piles à combustible à oxyde solide (SOFC)**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	5
INTRODUCTION	7
1 Scope	8
2 Normative references	8
3 Terms, definitions and symbols	9
3.1 Terms and definitions	9
3.2 Symbols	11
4 General safety conditions	12
5 Cell/stack assembly unit	12
6 Testing system	12
6.1 Subsystems in testing system	12
6.1.1 General	12
6.1.2 Anode gas control subsystem	13
6.1.3 Cathode gas control subsystem	13
6.1.4 Cell/stack assembly unit temperature control subsystem	13
6.1.5 Output power control subsystem	13
6.1.6 Measurement and data acquisition subsystem	14
6.1.7 Safety subsystem	14
6.1.8 Mechanical load control subsystem	14
6.1.9 Gas pressure control subsystem for anode and cathode	14
6.1.10 Test system control subsystem	14
6.2 Maximum variation in control items of testing system	14
7 Instruments and measurement methods	15
7.1 General	15
7.2 Instrument uncertainty	15
7.3 Anode gas	15
7.3.1 Anode gas flow rate	15
7.3.2 Anode gas composition	15
7.3.3 Anode gas temperature	16
7.3.4 Anode gas pressure	17
7.3.5 Anode exhaust gas flow rate	17
7.3.6 Anode exhaust gas component	17
7.3.7 Anode exhaust gas temperature	17
7.3.8 Anode exhaust gas pressure	17
7.4 Cathode gas	18
7.4.1 Cathode gas flow rate	18
7.4.2 Cathode gas component	18
7.4.3 Cathode gas temperature	18
7.4.4 Cathode gas pressure	18
7.4.5 Cathode exhaust gas flow rate	18
7.4.6 Cathode exhaust gas component	19
7.4.7 Cathode exhaust gas temperature	19
7.4.8 Cathode exhaust gas pressure	19
7.5 Output voltage	19
7.6 Output current	19
7.7 Cell/stack assembly unit temperature	19

7.8	Mechanical load	19
7.9	Total impedance	20
7.10	Ambient conditions.....	20
8	Test preparation	20
8.1	General.....	20
8.2	Standard test conditions and test range	20
8.3	Components and impurities of anode gas and cathode gas	21
8.4	Basis of the test procedure	21
8.5	Confirmation of aging conditions of unit	21
8.6	Confirmation of criteria of stable state.....	21
8.7	Data acquisition method.....	21
9	Test procedure	22
9.1	Set-up.....	22
9.2	Initial conditioning	22
9.3	Shutdown.....	22
10	Performance test	22
10.1	Rated power test.....	22
10.1.1	Objective	22
10.1.2	Test method	23
10.1.3	Presentation of results.....	23
10.2	Current-voltage characteristics test.....	23
10.2.1	Objective	23
10.2.2	Test method	23
10.2.3	Presentation of results.....	24
10.3	Effective fuel utilization dependency test	24
10.3.1	Objective	24
10.3.2	Test method	24
10.3.3	Presentation of results.....	25
10.4	Long term durability test	25
10.4.1	Objective	25
10.4.2	Test method	25
10.4.3	Presentation of results.....	26
10.5	Thermal cycling durability test.....	26
10.5.1	Objective	26
10.5.2	Test method	26
10.5.3	Presentation of results.....	27
10.6	Internal reforming performance test	27
10.6.1	Objective	27
10.6.2	Test method	27
10.6.3	Presentation of results.....	28
10.7	Resistance components identification test.....	28
10.7.1	Objective	28
10.7.2	Test method	28
10.7.3	Presentation of results.....	29
11	Test report.....	30
11.1	General.....	30
11.2	Report items	30
11.3	Test unit data description.....	30

11.4	Test conditions description	30
11.5	Test data description	31
11.6	Uncertainty evaluation	31
Annex A (informative)	Example of cell assembly unit	32
Annex B (informative)	Calculation of effective fuel utilization	33
B.1	General	33
B.2	Calculation method	33
B.3	Calculation examples	35
B.3.1	Calculation from anode gas composition and flow rate	35
B.3.2	Calculation from supplied H ₂ and H ₂ O flow rate	35
Annex C (informative)	Calculation of effective oxygen utilization	36
C.1	General	36
C.2	Calculation method	36
C.3	Calculation example	37
Annex D (informative)	Maximum width of the voltage hysteresis in <i>I-V</i> characteristics test	38
Annex E (informative)	Current-voltage characteristics test under constant effective fuel utilization	39
Annex F (informative)	Test report (template)	40
F.1	Overview	40
F.2	General information	40
F.3	Test unit data description	40
F.4	Test conditions	41
F.5	Rated power test	41
F.6	Current-voltage characteristics test	41
F.7	Effective fuel utilization dependency test	42
F.8	Long-term durability test	43
F.9	Thermal cycling durability test	44
F.10	Internal reforming performance test	45
F.11	Resistance components identification test	45
Annex G (informative)	Method for determining instrument expanded uncertainty	46
Bibliography	47	
Figure 1 – Testing system	13	
Figure 2 – Typical diagram of complex impedance plot for SOFC	29	
Figure A.1 – Example of cell assembly unit	32	
Figure D.1 – Voltage hysteresis at a given sweep rate in <i>I-V</i> characteristics test	38	
Figure E.1 – Example of the record in current-voltage characteristics test under constant effective fuel utilization at increasing steps in current	39	
Table 1 – Symbols	11	
Table B.1 – n_j for representative fuels	34	
Table B.2 – Anode gas composition, flow rate of each fuel component q_j , and $n_j q_j$	35	
Table C.1 – Cathode gas composition, q_{O_2} , and I_{theory}	37	

INTERNATIONAL ELECTROTECHNICAL COMMISSION**FUEL CELL TECHNOLOGIES –****Part 7-2: Test methods – Single cell and stack performance tests
for solid oxide fuel cells (SOFCs)****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62282-7-2 has been prepared by IEC technical committee 105: Fuel cell technologies. It is an International Standard.

This second edition cancels and replaces the first edition published in 2021. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Table 1 has been revised to specify the units missing for some terms;
- b) bibliographical entries (ISO/TR 15916, SOCTESQA test modules and ISO/IEC Guide 98-6:2021) have been added to provide further information.

The text of this International Standard is based on the following documents:

Draft	Report on voting
105/1093/FDIS	105/1099/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 62282 series, published under the general title *Fuel cell technologies*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

Solid oxide fuel cells (SOFCs) have a broad range of geometry and size. As such, in general, peripherals like current collectors and gas manifolds are unique to each cell or stack and are often incorporated into a cell or stack to form one integrated unit. In addition, they tend to have a significant effect on the power generation characteristics of the cell or stack. This document therefore introduces as its subject "cell/stack assembly units", which are defined as those units containing not only a cell or stack but also peripherals.

FUEL CELL TECHNOLOGIES –

Part 7-2: Test methods – Single cell and stack performance tests for solid oxide fuel cells (SOFCs)

1 Scope

This part of IEC 62282 applies to SOFC cell/stack assembly units, testing systems, instruments and measuring methods, and specifies test methods to test the performance of SOFC cells and stacks.

This document is not applicable to small button cells that are designed for SOFC material testing and provide no practical means of fuel utilization measurement.

This document is used based on the recommendation of the entity that provides the cell performance specification or for acquiring data on a cell or stack in order to estimate the performance of a system based on it. Users of this document can selectively execute test items suitable for their purposes from those described in this document.

Users can substitute selected test methods of this document with equivalent test methods of IEC 62282-8-101 for solid oxide cell (SOC) operation for energy storage purposes, operated in reverse or reversible mode.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-485, *International Electrotechnical Vocabulary (IEV) – Part 485: Fuel cell technologies*, available at <https://www.electropedia.org>

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

IEC 60584-3, *Thermocouples – Part 3: Extension and compensating cables – Tolerances and identification system*

IEC 61515, *Mineral insulated metal-sheathed thermocouple cables and thermocouples*

ISO 5168, *Measurement of fluid flow – Procedures for the evaluation of uncertainties*

ISO 6974 (all parts), *Natural gas – Determination of composition with defined uncertainty by gas chromatography*

ISO 7066-2, *Assessment of uncertainty in the calibration and use of flow measurement devices – Part 2: Non-linear calibration relationships*

ISO 8573-1, *Compressed air – Part 1: Contaminants and purity classes*

ISO 8756, *Air quality – Handling of temperature, pressure and humidity data*

ISO 12185, *Crude petroleum, petroleum products and related products – Determination of density – Laboratory density meter with an oscillating U-tube sensor*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN