

<b>STN</b>	<b>Textílie Skúšobné metódy na netkané textílie Časť 5: Odolnosť proti mechanickému prieniku (postup pretrhnutia gulôčkou) (ISO 9073-5: 2025)</b>	<b>STN EN ISO 9073-5</b>  <b>80 6201</b>
------------	---	--

Nonwovens - Test methods - Part 5: Determination of resistance to mechanical penetration (ball burst procedure) (ISO 9073-5:2025)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/25

Obsahuje: EN ISO 9073-5:2025, ISO 9073-5:2025

Oznámením tejto normy sa ruší  
STN EN ISO 9073-5 (80 6201) z februára 2009

**140734**

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 9073-5

April 2025

ICS 59.080.30

Supersedes EN ISO 9073-5:2008

English Version

Nonwovens - Test methods - Part 5: Determination of  
resistance to mechanical penetration (ball burst  
procedure) (ISO 9073-5:2025)

Nontissés - Méthodes d'essai - Partie 5: Détermination  
de la résistance à la pénétration mécanique (méthode  
d'éclatement à la bille) (ISO 9073-5:2025)

Vliesstoffe - Prüfverfahren - Teil 5: Bestimmung des  
Widerstandes gegen mechanische Durchdringung  
(Kugeldruckversuch) (ISO 9073-5:2025)

This European Standard was approved by CEN on 25 April 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

**EN ISO 9073-5:2025 (E)****Contents**

Page

<b>European foreword.....</b>	<b>3</b>
-------------------------------	----------

## **European foreword**

This document (EN ISO 9073-5:2025) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2025, and conflicting national standards shall be withdrawn at the latest by October 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 9073-5:2008.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## **Endorsement notice**

The text of ISO 9073-5:2025 has been approved by CEN as EN ISO 9073-5:2025 without any modification.



# International Standard

**ISO 9073-5**

## Nonwovens — Test methods —

### Part 5: **Determination of resistance to mechanical penetration (ball burst procedure)**

*Nontissés — Méthodes d'essai —*

*Partie 5: Détermination de la résistance à la pénétration  
mécanique (méthode d'éclatement à la bille)*

**Second edition  
2025-04**

**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2025

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

## Contents

	Page
<b>Foreword</b>	<b>iv</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms and definitions</b>	<b>1</b>
<b>4 Principle</b>	<b>2</b>
<b>5 Apparatus</b>	<b>2</b>
<b>6 Sampling</b>	<b>3</b>
6.1 General	3
6.2 Lot size	3
6.3 Sampling	3
<b>7 Conditioning</b>	<b>4</b>
<b>8 Procedure</b>	<b>4</b>
<b>9 Test report</b>	<b>5</b>
<b>Annex A (informative) General information regarding precision</b>	<b>6</b>
<b>Annex B (informative) General information regarding causes for low precision when ball burst testing</b>	<b>7</b>
<b>Bibliography</b>	<b>8</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at [www.iso.org/patents](http://www.iso.org/patents). ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 38, *Textiles*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textiles and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 9073-5:2008), which has been technically revised.

The main changes are as follows:

- the title has been changed from "*Textiles — Test methods for nonwovens — Part 5: Determination of resistance to mechanical penetration (ball burst procedure)*" to "*Nonwovens — Test methods — Part 5 Determination of resistance to mechanical penetration (ball burst procedure)*";
- [Clause 1](#), the scope has been corrected;
- [Clause 2](#), the normative references have been updated;
- a sentence regarding to SI values has been added in [Clause 7](#).

A list of all parts in the ISO 9073 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Nonwovens — Test methods —

## Part 5: Determination of resistance to mechanical penetration (ball burst procedure)

### 1 Scope

This document specifies a method for determining the resistance to mechanical penetration of nonwoven fabrics by a ball of a given diameter.

The method is primarily designed to be used on nonwovens with some degree of elasticity, for which a regular burst test does not apply.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 139, *Textiles — Standard atmospheres for conditioning and testing*

ISO 186, *Paper and board — Sampling to determine average quality*

ISO 9092, *Nonwovens — Vocabulary*

ISO 10012:2003, *Measurement management systems — Requirements for measurement processes and measuring equipment*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN