STN	Automatické uzatváracie ventily horákov na plynné palivá a spotrebičov na plynné palivá	STN EN 161+A1
		06 1803

Automatic shut-off valves for gas burners and gas appliances

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/25

Obsahuje: EN 161:2022+A1:2025

Oznámením tejto normy sa od 30.04.2028 ruší STN EN 161 (06 1803) z januára 2023

140789

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 161:2022+A1

April 2025

ICS 23.060.10

Supersedes EN 161:2022

English Version

Automatic shut-off valves for gas burners and gas appliances

Robinets automatiques de sectionnement pour brûleurs à gaz et appareils à gaz

Automatische Absperrventile für Gasbrenner und Gasgeräte

This European Standard was approved by CEN on 1 August 2022 and includes Amendment 1 approved by CEN on 5 February 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Page

EN 161:2022+A1:2025 (E)

Contents

		O
Europea	ın foreword	5
Introduction		6
1	Scope	8
2	Normative references	8
3	Terms and definitions	9
4	Classification	11
4.1	Classes of control	11
4.2	Groups of control	
4.3	Classes of control functions	11
4.4	Types of DC supplied controls	
5	Test conditions and uncertainty of measurements	11
6	Design and construction	11
6.1	General	11
6.2	Mechanical parts of the control	11
6.2.1	Appearance	11
6.2.2	Holes	11
6.2.3	Breather holes	11
6.2.4	Screwed fastenings	12
6.2.5	Jointing	12
6.2.6	Moving parts	12
6.2.7	Sealing caps	12
6.2.8	Dismantling and reassembly	12
6.2.9	Auxiliary canals and orifices	
6.2.10	Presetting device	12
6.2.101	Design	12

Additional requirements for shut-off function......14

General material requirements......14

6.2.102

6.2.103

6.2.104 6.2.105

6.2.106

6.2.107

6.3

6.3.1

6.3.2 6.3.3

6.3.4

6.3.5 6.3.6

6.3.7 6.3.101

6.4 6.4.1

6.4.2

6.4.3

6.4.4

6.4.5	Flanges	
6.4.6	Compression fittings	15
6.4.7	Nipples for pressure test	15
6.4.8	Strainers	15
6.5	Electrical parts of the control	15
6.5.1	General	15
6.5.2	Switching elements	
6.5.3	Electrical components	
6.6	Protection against internal faults for the purpose of functional safety	
6.101	Pneumatic and hydraulic actuating mechanisms	
7	Performance	16
7.1	General	16
7.2	Leak-tightness	16
7.3	Torsion and bending	16
7.4	Rated flow rate	
7.4.1	Requirement	
7.4.2	Test	
7.4.3	Conversion of air flow rate	
7. 4 .5 7.5	Durability	
7.6	Performance tests for electronic controls	
_		
7.7	Long-term performance for electronic controls	
7.8	Data exchange	
7.101	Closing function	
7.102	Closing force	
7.103	Delay time and opening time	
7.104	Closing time	
7.105	Sealing force	19
7.106	Closed position indicator switch	21
7.107	Endurance	21
8	Electrical requirements	
8.1	General	23
8.2	Protection by enclosure	23
8.101	Switches	23
8.102	Plug connections	23
8.103	Power saving circuits	
9	Electromagnetic compatibility (EMC)	24
9.1	Protection against environmental influences	
9.2	Supply voltage variations below 85 % of rated voltage	24
9.3	Voltage dips and interruptions	24
9.4	Supply frequency variations	25
9.5	Surge immunity tests	
9.6	Electrical fast transient/burst	
9.7	Immunity to conducted disturbances induced by radio frequency fields	
9.8	Immunity to radiated disturbances induced by radio frequency fields	
9.9	Electrostatic discharge tests	
9.10	Power frequency magnetic field immunity tests	
9.10	Harmonics and interharmonics including mains signalling at a. c. power port, low	23
3.11	frequency immunity testsfrequency immunity tests	25
10	Marking, instructions	
10.1	Marking	
10.1	Instructions	
10.4	1115tt uctivits	20

10.3 Warning notice	27
Annex A (informative) Abbreviations and symbols	28
Annex B (informative) Leak-tightness test for gas controls – volumetric method	29
Annex C (informative) Leak-tightness test for gas controls – pressure loss method	30
Annex D (normative) Calculation of pressure loss into leakage rate	31
Annex E (normative) Electrical/electronic component fault modes	32
Annex F (normative) Additional requirements for safety accessories and pressure accessories as defined in EU Directive 2014/68/EU	33
Annex G (normative) Materials for pressurized parts	34
Annex H (normative) Additional materials for pressurized parts	35
Annex I (normative) Requirements for controls used in <i>DC</i> supplied burners and appliances burning gaseous or liquid fuels	36
Annex J (normative) Method for the determination of a Safety Integrity Level (SIL)	37
Annex K (normative) Method for the determination of a Performance Level (PL)	38
K.1 Scope	38
K.2 Normative references	38
K.3 Terms and definitions	38
K.4 Performance	
K.5 Marking, instructions	40
Annex L (informative) Relationship between Safety Integrity Level (SIL) and Performance	
Level (PL)	41
Annex M (normative) Reset functions	42
Annex N (informative) Guidance document on Environmental Aspects	43
Annex O (normative) Seals of elastomer, cork and synthetic fibre mixtures	44
Annex AA (informative) Model of a FMEA for valves	45
Annex ZA (informative) Relationship between this European Standard and the essential	
requirements of Regulation (EU) 2016/426 aimed to be covered	63
Rihlingranhy	66

European foreword

This document (EN 161:2022+A1:2025) has been prepared by Technical Committee CEN/TC 58 "Safety and control devices for burners and appliances burning gaseous or liquid fuels", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2025, and conflicting national standards shall be withdrawn at the latest by April 2028.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 5th of February 2025.

- A) This document supersedes EN 161:2022. (A)
- A1) Deleted text (A1

The start and finish of text introduced or altered by amendment is indicated in the text by tags [A] (A1).

(A) This document differs from EN 161:2022 as follows: Annex ZA has been brought in line with Mandate M/595 and updates to Annex ZA. (A)

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s) / Regulation(s).

For relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

This document is intended to be used in conjunction with EN 13611:2019.

EN 13611:2019 recognizes the safety level specified by CEN/TC 58 and is regarded as a horizontal standard dealing with the safety, construction, performance and testing of controls for burners and appliances burning gaseous and/or liquid fuels.

The general requirements for controls are given in EN 13611:2019, and methods for classification and assessment for new controls and control functions are given in EN 14459:2021 (see Figure 1). EN 126:2012 (see Figure 1) specifies multifunctional controls combining two or more controls and Application Control Functions, one of which is a mechanical control function. The requirements for controls and Application Control Functions are given in the specific control standard (see Figure 1, control functions).

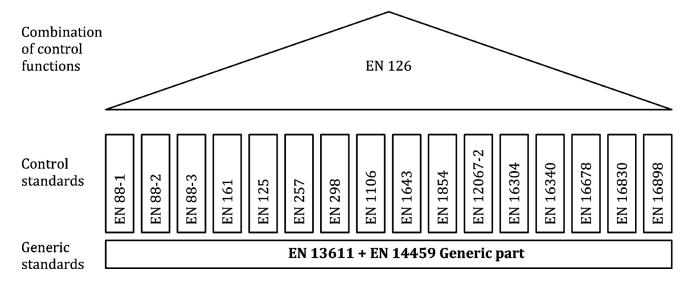


Figure 1 — Interrelation of control standards

EN 13611:2019 should be used in conjunction with the specific standard for a specific type of control (e.g. A) EN 88-1:2022+A1:2023 (A), A) EN 88-2:2022+A1:2024 (A), A) EN 88-3:2022+A1:2024 (A), A) EN 88-3:2022+A1:2024 (A), A) EN 125:2022+A1:2024 (A), EN 126:2012, EN 161:2022, A) EN 257:2022+A1:2023 (A), EN 298:2022, A) EN 1106:2022+A1:2023 (A), EN 1643:2022, A) EN 1854:2022+A1:2023 (A), EN 12067-2:2022, A) EN 16304:2022+A1:2024 (A), EN 16340:2014, EN 16678:2022 and A) EN 16898:2022+A1:2023 (A), or for controls for specific applications.

EN 13611:2019 can also be applied, so far as reasonable, to controls not mentioned in a specific standard and to controls designed on new principles, in which case additional requirements can be necessary. EN 14459:2021 provides methods for classification and assessment of new control principles.

Primarily in industrial applications it is common practice to rate the safety of a plant based on values describing the likelihood of a dangerous failure. These values are being used to determine Safety Integrity Levels or Performance Levels when the system is being assessed in its entirety.

CEN/TC 58 standards for safety relevant controls do go beyond this approach, because for a certain life time for which the product is specified, designed and tested a dangerous failure is not allowed at all. Failure modes are described and assessed in greater detail.

Measures to prevent from dangerous situations are defined. Field experience over many decades is reflected in the CEN/TC 58 standards. Requirements of EN 13611:2019 can be considered as proven in practice.

This document refers to clauses of EN 13611:2019 or adapts clauses by stating "with the following modification", "with the following addition", "is replaced by the following" or "is not applicable" in the corresponding clause.

This document adds clauses or subclauses to the structure of EN 13611:2019 which are particular to this document. Subclauses which are additional to those in EN 13611:2019 are numbered starting from 101. Additional Annexes are designated as Annex AA, Annex BB, Annex CC etc. It should be noted that these clauses, subclauses and Annexes are not indicated as an addition.

If by reference to EN 13611:2019 the term "control" is given, this term should be read as "valve".

This document establishes methodologies for the determination of a Performance Level (PL) in accordance with EN 13611:2019, Annexes K and L.

EN 161 compliance for valves cannot be claimed based upon Performance Level (PL) classification according to EN ISO 13849-1:2015 or Safety Integrity Level (SIL) classification according to EN 61508-1:2010.

Valves with PL or SIL classification do not automatically meet the requirements of this document.

Performance Level (PL) classification according to EN ISO 13849-1:2015 or Safety Integrity Level (SIL) classification according to EN 61508-1:2010 cannot be claimed based upon compliance with this standard only.

1 Scope

EN 13611:2019, Clause 1 applies with the following modification and addition:

Modification:

The 1st paragraph of EN 13611:2019, Clause 1 is replaced by:

This document specifies the safety, design, construction, and performance requirements and testing for automatic shut-off valves for burners and appliances burning one or more gaseous fuels, hereafter referred to as "valves".

This document is applicable to valves with declared maximum inlet pressures up to and including 500 kPa and of nominal connection sizes up to and including DN 250.

Addition:

This document is applicable to:

- electrically actuated valves;
- valves actuated by fluids where the control valves for these fluids are actuated electrically, but not to any external electrical devices for switching the control signal or actuating energy;
- valves where the flow rate is controlled by external electrical signals, either in discrete steps or proportional to the applied signal;
- valves fitted with closed position indicator switches.

An assessment method for valve designs is given by this document.

The 4th paragraph of EN 13611:2019, Clause 1 is removed.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 30-1-4:2012, Domestic cooking appliances burning gas — Safety — Part 1-4: Appliances having one or more burners with an automatic burner control system

EN 298:2022, Automatic gas burner control systems for gas burners and gas burning appliances with or without fans

EN 13611:2019¹, Safety and control devices for burners and appliances burning gaseous and/or liquid fuels — General requirements

EN 13906-1:2013, Cylindrical helical springs made from round wire and bar — Calculation and design — Part 1: Compression springs

EN 13906-2:2013, Cylindrical helical springs made from round wire and bar — Calculation and design — Part 2: Extension springs

¹ As impacted by EN 13611:2019/AC:2021.

EN 60730-1:2016², Automatic electrical controls for household and similar use — Part 1: General requirements (IEC 60730-1:2013, modified)

EN IEC 61058-1:2018, Switches for appliances — Part 1: General requirements (IEC 61058-1:2016)

EN 175301-803:2006, Detail Specification: Rectangular connectors — Flat contacts, 0,8 mm thickness, locking screw not detachable

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

q

As impacted by EN 60730-1:2016/A1:2019 and EN 60730-1:2016/A2:2022.