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| <b>STN</b> | <b>Plasty</b><br><b>Triedený plastový odpad</b><br><b>Časť 5: Stupne kvality triedeného odpadu</b><br><b>z polyvinylchloridu (PVC) a špecifické</b><br><b>skúšobné metódy</b> | <b>STN</b><br><b>EN 15347-5</b><br><br>64 8101 |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|

Plastics - Sorted plastics wastes - Part 5: Quality grades of sorted poly(vinyl chloride) (PVC) wastes and specific test methods

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/25

Obsahuje: EN 15347-5:2025

**140915**

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2025

Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii v znení neskorších predpisov.

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 15347-5**

May 2025

ICS 13.030.50; 83.080.20

English Version

**Plastics - Sorted plastics wastes - Part 5: Quality grades of  
sorted poly(vinyl chloride) (PVC) wastes and specific test  
methods**

Plastiques - Déchets de plastiques triés - Partie 5 :  
Grades de qualité des déchets de poly(chlorure de  
vinyle) (PVC) triés et méthodes d'essai spécifiques

Kunststoffe - Sortierte Kunststoffabfälle - Teil 5:  
Qualitätsstufen von sortierten Polyvinylchlorid(PVC)-  
Abfällen und spezifische Prüfverfahren

This European Standard was approved by CEN on 21 April 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 15347-5:2025 (E)**

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## European foreword

This document (EN 15347-5:2025) has been prepared by Technical Committee CEN/TC 249 “Plastics”, the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2025, and conflicting national standards shall be withdrawn at the latest by November 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document is part of CEN publications on plastics recycling, listed as follows:

- EN 15342, *Plastics — Recycled plastics — Characterization of polystyrene (PS) recyclates*
- EN 15343, *Plastics — Recycled plastics — Plastics recycling traceability and assessment of conformity and recycled content*
- EN 15344, *Plastics — Recycled plastics — Characterization of polyethylene (PE) recyclates*
- EN 15345, *Plastics — Recycled plastics — Characterization of polypropylene (PP) recyclates*
- EN 15346, *Plastics — Recycled plastics — Characterization of poly(vinyl chloride) (PVC) recyclates*
- EN 15347 (all parts), *Plastics — Sorted plastics wastes*
- EN 15348, *Plastics — Recycled plastics — Characterization of poly(ethylene terephthalate) (PET) recyclates*
- EN 18064 (all parts), *Plastics — Quality recommendations and basis for specifications for application of plastic recyclates in products*
- EN 18065, *Plastics — Recycled plastics — Classification of recycled plastics based on Data Quality Levels for use and (digital) trading*
- EN 18067, *Plastics — Recycled plastics — Characterization of acrylonitrile-butadiene-styrene (ABS) recyclates*
- CEN/TR 15353, *Plastics — Recycled plastics — Guidelines for the development of standards for recycled plastics*
- CEN/TR 18160, *Plastics recycling — Classification of plastic recyclates as post-consumer recyclates (PCR) and post-industrial recyclates (PIR)*

This document has been prepared under a standardization request addressed to CEN and CENELEC by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

**EN 15347-5:2025 (E)**

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## **Introduction**

Polyvinyl chloride (PVC) is broadly used in building and construction in both rigid and flexible applications including profiles and frames, pipes and fittings, flooring, cables, and insulation materials.

The collection of this PVC waste is organized via private schemes where the waste is sent to recyclers. Post-consumer waste may have a high content of other impurities coming from demolition waste as well as glass or metal which will be sorted out during the first steps of the recycling process. PVC waste may also come from pre-consumer sources during the industrial manufacturing of products.

PVC plastic waste is characterized to determine the composition and quality of the batch. A clear and harmonized waste specification facilitates a transaction between the supplier and purchaser and establishes standard characteristics to monitor during any sorting or preparation of waste operations.

This document complements the general characterization of waste described in EN 15347-1 and adds additional clarification when it comes to the required and optional requirements of PVC waste. Characteristics are specified for products part of the building and construction sector for both rigid and flexible applications.

This document has been produced in accordance with the guidance produced by CEN on Environmental Aspects and in accordance with CEN/TR 15353.

NOTE CEN/TR 15353 considers the general environmental aspects which are specific to the recycling process.

**EN 15347-5:2025 (E)****1 Scope**

This document specifies the quality grades for sorted poly(vinyl chloride) (PVC) wastes as well as specific test methods laying out those properties for which the supplying party of the waste makes information available to the receiving party. PVC waste quality grades are based on pre-determined sets of characteristics, taking into account sectorial and market specificities and related information needs and tests methods. The document provides for a division of information between “Required Data”, where a statement is required, and additional “Optional Data” as agreed between the supplying and receiving party.

This document does not apply to the general characterization addressed in EN 15347-1.

**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

CEN/TR 15353, *Plastics — Recycled plastics — Guidelines for the development of standards for recycled plastics*

EN 15347-1:2024, *Plastics — Sorted plastics wastes — Part 1: General characterisation*

EN 17615, *Plastics — Environmental Aspects — Vocabulary*

EN ISO 1043-1, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics (ISO 1043-1)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**