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STN	**Plasty Metódy stanovenia hustoty neľahčených plastov Časť 1: Ponorná metóda, metóda kvapalinovým pyknometrom a titračná metóda (ISO 1183-1: 2025)**	**STN EN ISO 1183-1 64 0110**

Plastics - Methods for determining the density of non-cellular plastics - Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1:2025)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/25

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English Version

Plastics - Methods for determining the density of non-cellular plastics - Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1:2025)

Plastiques - Méthodes de détermination de la masse volumique des plastiques non alvéolaires - Partie 1: Méthode par immersion, méthode du pycnomètre en milieu liquide et méthode par titrage (ISO 1183-1:2025)

Kunststoffe - Verfahren zur Bestimmung der Dichte von nicht verschäumten Kunststoffen - Teil 1: Eintauchverfahren, Verfahren mit Flüssigkeitspyknometer und Titrationsverfahren (ISO 1183-1:2025)

This European Standard was approved by CEN on 4 July 2025.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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European foreword

This document (EN ISO 1183-1:2025) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 “Plastics” the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2026, and conflicting national standards shall be withdrawn at the latest by January 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 1183-1:2025 has been approved by CEN as EN ISO 1183-1:2025 without any modification.

International Standard

ISO 1183-1

Plastics — Methods for determining the density of non-cellular plastics —

Part 1: Immersion method, liquid pycnometer method and titration method

Plastiques — Méthodes de détermination de la masse volumique des plastiques non alvéolaires —

Partie 1: Méthode par immersion, méthode du pycnomètre en milieu liquide et méthode par titrage

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 5, *Physical-chemical properties,* in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics,* in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 1183-1:2019), which has been technically revised.

The main changes are as follows.

— In Clause 4, the temperature specifications of the immersion liquid and air have been added.

— In 5.1, an alternate version of the immersion method has been introduced which does not need a wire to suspend the specimen.

— In 5.1, the technical requirements for the pycnometer, the thermometer and the immersion liquids have been revised.

— In 5.1, the (classic) procedure using a wire to suspend the specimen has been clarified.

— In 5.1.4, the formulae for the calculation of the density have been revised to include the buoyancy in air.

— Clause 6 has been deleted, the buoyancy correction has been moved to 5.1.4.4 and the calculation of the density of air has been moved to Annex B.

— Annex B (changed from informative to normative) has been shortened to cover the calculation of air only. The method of correction for buoyancy of air has been revised and is now included in Formulae (3) and (4) in 5.1.4.4.

— Annex C has been added to present formulae for the determination of the volume of specimens measured by the immersion method.

— Annex D has been added to explain the updated formulae in 5.1 and Annex C.

— Precision data has been added in Annex E.

A list of all parts in the ISO 1183 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

International Standard **ISO 1183-1:2025(en)**

Plastics — Methods for determining the density of non-cellular plastics —

Part 1: Immersion method, liquid pycnometer method and titration method

WARNING — The use of this document can involve hazardous materials, operations or equipment. This document does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this document to establish appropriate health and safety practices prior to its use.

1 Scope

This document specifies three methods for the determination of the density of non-cellular plastics in the form of void-free moulded or extruded objects, as well as powders, flakes and granules.

— Method A: Immersion method, for solid plastics (except for powders) in void-free form.

— Method B: Liquid pycnometer method, for particles, powders, flakes, granules or small pieces of finished parts.

— Method C: Titration method, for plastics in any void-free form.

NOTE Density is frequently used to follow variations in physical structure or composition of plastic materials. Density can also be useful in assessing the uniformity of samples or specimens. Often, the density of plastic materials depend upon the choice of specimen preparation method. When this is the case, precise details of the specimen preparation method are intended to be included in the appropriate material specification. This note is applicable to all three methods.

Annex C provides further information for calculating the volume of the specimen used for the determination of the density in the case that method A (the immersion method) is applied.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 472, *Plastics — Vocabulary*