

STN	Žeriavy Vežové žeriavy	STN EN 14439
		27 0003

Cranes - Tower cranes

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 11/25

Obsahuje: EN 14439:2025

Oznámením tejto normy sa od 30.06.2027 ruší
STN EN 14439+A2 (27 0003) z novembra 2009

141483

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2025
Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii
v znení neskorších predpisov.



EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 14439

June 2025

ICS 53.020.20

Supersedes EN 14439:2006+A2:2009

English Version

Cranes - Tower cranes

Appareils de levage à charge suspendue - Grues à tour

Krane - Turmdrehkrane

This European Standard was approved by CEN on 11 May 2025.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European foreword

This document (EN 14439:2025) has been prepared by Technical Committee CEN/TC 147 "Cranes - Safety", the secretariat of which is held by SFS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2025, and conflicting national standards shall be withdrawn at the latest by June 2027.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14439:2006+A2:2009.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

CEN/TC 147/WG 12 "Tower cranes" has developed a revision of this document, which differs from EN 14439:2006+A2:2009 as follows:

- integration and rules for application of EN 13001 series of standards;
- revision of 4.2, Design requirements on the load bearing structure;
- revision of 4.6.2, Access;
- integration and rules for application of EN ISO 13849-1:2023;
- integration and requirements for mobile self-erecting tower cranes, including introduction of a new dedicated Annex B;
- revision of Annex E, Additional and specific requirements for climbing systems.

To select a suitable set of crane standards for a given application see Annex G.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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Introduction

This is a harmonized European standard to provide one means for tower cranes to conform with the relevant Essential Health and Safety Requirements of the Machinery Directive 2006/42/EC modified.

This document is a type C standard as stated in EN ISO 12100:2010.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e.g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations and hazardous events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for cranes that have been designed and built according to the provisions of this type C standard.

1 Scope

This document specifies safety requirements:

- for tower cranes;
- for climbing systems for tower cranes erected from parts.

This document applies to tower cranes for construction works, which are either erected by parts or self-erecting cranes, including mobile self-erecting tower cranes. Tower cranes for construction works are exclusively equipped with a hook as load-handling device.

This document is applicable to tower cranes to be operated outdoors at ambient temperature between -20 °C and +40 °C.

This document is not applicable to tower cranes, which are permanently installed on a yard or integrated in a manufacturing process, resulting in a significantly different classification of the crane and its mechanisms, or which are equipped with a grab or when a sudden release of the load is intended, resulting in significantly different load actions and number of stress cycles.

This document is not applicable to mobile cranes, mobile harbour cranes, crawler cranes, slewing jib cranes, bridge and gantry cranes, offshore cranes, floating cranes, loader cranes, hand operated cranes or railway cranes.

This document deals with significant hazards, hazardous situations and events relevant to tower cranes, it is used as intended and under conditions of misuse which are reasonably foreseeable by the manufacturer. This document specifies the appropriate technical measures to eliminate or reduce risks arising from the significant hazards (see Annex A).

The significant hazards covered by this document are identified in Annex A.

This document covers hazards related to the lifting of persons using a climbing system for tower cranes as defined in 3.6, 3.6.1 and 3.6.2. The lifting of persons by a tower crane itself is not included.

The requirements related to Electromagnetic compatibility (EMC), the specific hazards due to external influence on electrical equipment, potentially explosive atmospheres and ionising radiation are not covered by this document.

To improve readability, additional requirements for climbing systems are given in Annex E of this document. Additional requirements for mobile self-erecting tower cranes are given in Annex B of this document.

This document is not applicable to tower cranes and climbing systems which are manufactured before the date of publication by CEN of this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 795:2012, *Personal fall protection equipment — Anchor devices*

EN 12077-2:2024, *Cranes safety — Requirements for health and safety — Part 2: Limiting and indicating devices*

EN 13000:2010+A1:2014, *Cranes — Mobile cranes*

EN 13001-1:2015, *Cranes — General design — Part 1: General principles and requirements*

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EN 13001-2:2021, *Crane safety — General design — Part 2: Load actions*

EN 13001-3-1:2012+A2:2018, *Cranes — General Design — Part 3-1: Limit States and proof of competence of steel structures*

EN 13001-3-3:2014, *Cranes — General design — Part 3-3: Limit states and proof of competence of wheel/rail contacts*

EN 13001-3-4:2018, *Cranes — General design — Part 3-4: Limit states and proof of competence of machinery — Bearings*

EN 13001-3-5:2016+A1:2021, *Cranes — General design — Part 3-5: Limit states and proof of competence of forged hooks*

EN 13001-3-6:2018+A1:2021, *Cranes — General design — Part 3-6: Limit states and proof of competence of machinery — Hydraulic cylinders*

EN 13135:2013+A1:2018, *Cranes — Safety — Design — Requirements for equipment*

EN 13557:2024, *Cranes — Controls and control stations*

EN 13586:2020, *Cranes — Access*

EN 14502-2:2005+A1:2008, *Cranes — Equipment for the lifting of persons — Part 2: Elevating control stations*

EN 17076:2020, *Tower cranes — Anti-collision systems — Safety requirements*

EN 60204-32:2008, *Safety of machinery — Electrical equipment of machines — Part 32: Requirements for hoisting machines (IEC 60204-32:2008)*

EN IEC 61496-1:2020, *Safety of machinery — Electro-sensitive protective equipment — Part 1: General requirements and tests (IEC 61496-1:2020)*

EN IEC 61496-2:2020, *Safety of machinery — Electro-sensitive protective equipment — Part 2: Particular requirements for equipment using active opto-electronic protective devices (AOPDs) (IEC 61496-2:2020)*

EN IEC 61496-3:2019, *Safety of machinery — Electro-sensitive protective equipment — Part 3: Particular requirements for active opto-electronic protective devices responsive to diffuse Reflection (AOPDDR) (IEC 61496-3:2019)*

EN 62745:2017¹, *Safety of machinery — Requirements for cableless control systems of machinery (IEC 62745:2017)*

EN ISO 3744:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for an essentially free field over a reflecting plane (ISO 3744:2010)*

EN ISO 4413:2010, *Hydraulic fluid power — General rules and safety requirements for systems and their components (ISO 4413:2010)*

¹ As impacted by EN 62745:2017/A11:2020.

EN ISO 4871:2009, *Acoustics — Declaration and verification of noise emission values of machinery and equipment (ISO 4871:1996)*

EN ISO 7010:2020, *Graphical symbols — Safety colours and safety signs — Registered safety signs (ISO 7010:2019, Corrected version 2020-06)*

EN ISO 11201:2010, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions in an essentially free field over a reflecting plane with negligible environmental corrections (ISO 11201:2010)*

EN ISO 11203:2009, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions from the sound power level (ISO 11203:1995)*

EN ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction (ISO 12100:2010)*

EN ISO 13849-1:2023, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design (ISO 13849-1:2023)*

EN ISO 13849-2:2012, *Safety of machinery — Safety-related parts of control systems — Part 2: Validation (ISO 13849-2:2012)*

EN ISO 13856-1:2013, *Safety of machinery — Pressure-sensitive protective devices — Part 1: General principles for design and testing of pressure-sensitive mats and pressure-sensitive floors (ISO 13856-1:2013)*

EN ISO 13856-2:2013, *Safety of machinery — Pressure-sensitive protective devices — Part 2: General principles for design and testing of pressure-sensitive edges and pressure-sensitive bars (ISO 13856-2:2013)*

EN ISO 13856-3:2013, *Safety of machinery — Pressure-sensitive protective devices — Part 3: General principles for design and testing of pressure-sensitive bumpers, plates, wires and similar devices (ISO 13856-3:2013)*

EN ISO 13857:2019, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857:2019)*

EN ISO 14119:2013, *Safety of machinery — Interlocking devices associated with guards — Principles for design and selection (ISO 14119:2013)*

EN ISO 14120:2015, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards (ISO 14120:2015)*

EN ISO 20607:2019, *Safety of machinery — Instruction handbook — General drafting principles (ISO 20607:2019)*

ISO 3864-1:2011, *Graphical symbols — Safety colours and safety signs — Part 1: Design principles for safety signs and safety markings*

ISO 3864-2:2016, *Graphical symbols — Safety colours and safety signs — Part 2: Design principles for product safety labels*

ISO 3864-3:2024, *Graphical symbols — Safety colours and safety signs — Part 3: Design principles for graphical symbols for use in safety signs*

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ISO 3864-4:2011, *Graphical symbols — Safety colours and safety signs — Part 4: Colorimetric and photometric properties of safety sign materials*

ISO 4301-1:2016, *Cranes — Classification — Part 1: General*

ISO 4301-3:2021, *Cranes — Classification — Part 3: Tower cranes*

ISO 4306-1:2007, *Cranes — Vocabulary — Part 1: General*

ISO 4306-3:2016, *Cranes — Vocabulary — Part 3: Tower cranes*

ISO 7296-3:2006, *Cranes — Graphical symbols — Part 3: Tower cranes*

ISO 7752-3:2013, *Cranes — Control layout and characteristics — Part 3: Tower cranes*

ISO 8566-3:2010, *Cranes — Cabins and control stations — Part 3: Tower cranes*

ISO 12488-1:2012, *Cranes — Tolerances for wheels and travel and traversing tracks — Part 1: General*

ISO 16625:2013, *Cranes and hoists — Selection of wire ropes, drums and sheaves*

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