

<b>STN</b>	<b>Výbušniny na civilné použitie Trhaviny, zosilňovacie náplne a výbušné látky Časť 13: Overenie hustoty</b>	<b>STN EN 13631-13</b>  66 8082
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Explosives for civil uses - Explosives for blasting, boosters and explosive substances - Part 13: Verification of density

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 01/26

Obsahuje: EN 13631-13:2025

Oznámením tejto normy sa ruší

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2026

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 13631-13**

October 2025

ICS 71.100.30

Supersedes EN 13631-13:2003

English Version

**Explosives for civil uses - Explosives for blasting, boosters  
and explosive substances - Part 13: Verification of density**

Explosifs à usage civil - Explosifs de mine,  
renforceurs, et substances explosives - Partie 13 :  
Vérification de la densité

Explosivstoffe für zivile Zwecke - Sprengstoffe,  
Verstärkungsladungen und Explosivstoffe - Teil 13:  
Überprüfung der Dichte

This European Standard was approved by CEN on 29 September 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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**EN 13631-13:2025 (E)**

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## European foreword

This document (EN 13631-13:2025) has been prepared by Technical Committee CEN/TC 321 “Explosives for civil uses”, the secretariat of which is held by UNE.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2026, and conflicting national standards shall be withdrawn at the latest by April 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13631-13:2003.

EN 13631-13:2025 includes the following significant technical changes with respect to EN 13631-13:2003:

- a) the document title has been changed from “Explosives for civil uses — High explosives — Part 13: Determination of density” to “Explosives for civil uses — Explosives for blasting, boosters and explosive substances — Part 13: Verification of density”;
- b) the Scope has been revised to clarify the covered and not covered explosives;
- c) the normative references have been updated;
- d) the terminology entry 3.1 has been removed;
- e) the Clause 4 “Principle” has been added;
- f) the Clause 5 “Apparatus” has been updated and extended;
- g) the Clause 6 “Preparation of test sample” has been added;
- h) the Clause “Procedure” has been revised completely to provide specification regarding the verification of the density only; the specifications of former Clause 6 have been integrated into the procedure;
- i) the Clause 8 “Expression of results” has been added;
- j) the Clause “Test report” does no longer require conformity with EN ISO/IEC 17025 and the information to be provided has been revised and enlarged;
- k) the former Annex A “Range of applicability of the test method” has been removed;
- l) the Annex ZA has been updated;
- m) the Bibliography has been added and lists EN ISO/IEC 17025:2017.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

**EN 13631-13:2025 (E)**

A list of all parts in the EN 13631 series, published under the general title *Explosives for civil uses — Explosives for blasting, boosters and explosive substances*, can be found on the CEN website.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## **1 Scope**

This document specifies a method for the verification of the density of explosives for blasting, boosters and explosive substances.

This document also applies to solid gun propellants, solid rocket propellants, black powder used as propellants, as covered by EN 13938-1:2025.

## **2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13857-1:2025, *Explosives for civil uses — Part 1: Vocabulary*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**