

STN	Letectvo a kozmonautika Oceľ 40CrMoV12 (1.8523) Pretavovanie elektródy Kalené a popúšťané výkovky, $D_e \leq 50$ mm, $1\,250\text{ MPa} \leq R_m \leq 1\,400\text{ MPa}$	STN EN 4098 31 2180
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Aerospace series - Steel 40CrMoV12 (1.8523) - Consumable electrode remelted - Hardened and tempered - Forgings - $D_e \leq 50$ mm
 $-1\,250\text{ MPa} \leq R_m \leq 1\,400\text{ MPa}$

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/26

Obsahuje: EN 4098:2026

Oznámením tejto normy sa ruší
STN EN 4098 (31 2180) z januára 2008

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EUROPEAN STANDARD**EN 4098****NORME EUROPÉENNE****EUROPÄISCHE NORM**

January 2026

ICS 49.025.10

Supersedes EN 4098:2007

English Version

**Aerospace series - Steel 40CrMoV12 (1.8523) -
Consumable electrode remelted - Hardened and tempered
- Forgings - $D_e \leq 50$ mm - $1\ 250$ MPa \leq Rm \leq $1\ 400$ MPa**

Série aérospatiale - Acier 40CrMoV12 (1.8523) -
Refondu à l'électrode consommable - Trempé et
revenu - Pièces forgées ou matricées - $D_e \leq 50$ mm - $1\ 250$ MPa \leq Rm \leq $1\ 400$ MPa

Luft- und Raumfahrt - Stahl 40CrMoV12 (1.8523) - Mit
selbstverzehrender Elektrode umgeschmolzen -
Gehärtet und angelassen - Schmiedestücke - $D_e \leq 50$
mm - $1\ 250$ MPa \leq Rm \leq $1\ 400$ MPa

This European Standard was approved by CEN on 26 October 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 4098:2026 (E)

Contents	Page
European foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Requirements	5
Bibliography	9

European foreword

This document (EN 4098:2026) has been prepared by ASD-STAN.

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2026, and conflicting national standards shall be withdrawn at the latest by July 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 4098:2007.

EN 4098:2026 includes the following significant technical changes with respect to EN 4098:2007:

- update of the material designation;
- correction of the French title;
- correction of the format of Table 1 to comply with the requirements of the EN 4500 series;
- update of Clause 2; and
- addition of a Bibliography.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

EN 4098:2026 (E)**Introduction**

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-005.

1 Scope

This document specifies the requirements relating to:

Steel 40CrMoV12 (1.8523)
Consumable electrode remelted
Hardened and tempered
Forgings
 $D_e \leq 50 \text{ mm}$
 $1\,250 \text{ MPa} \leq R_m \leq 1\,400 \text{ MPa}$

for aerospace applications.

W.nr: 1.8523.

ASD-STAN designation: FE-PL1507.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 3971, *Aerospace series — Steel FE-PL1507 (40CrMoV12) — Consumable electrode remelted — Annealed — Forging stock — a or D ≤ 350 mm*

EN 4700-006, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 006: Pre-production and production forgings*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN