

STN	Dielensky vyrábané ocelové nádrže Časť 4: Vertikálne valcové jednoplášťové a dvojplášťové nádrže na nadzemné uskladňovanie horľavých a nehorľavých kvapalín znečisťujúcich vodu, ktoré neslúžia na vykurovanie a chladenie budov	STN EN 12285-4 69 8047
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Workshop fabricated steel tanks - Part 4: Vertical cylindrical single skin and double skin tanks for the aboveground storage of flammable and nonflammable water polluting liquids other than for heating and cooling of buildings

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/26

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EUROPEAN STANDARD

EN 12285-4

NORME EUROPÉENNE

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English Version

Workshop fabricated steel tanks - Part 4: Vertical cylindrical single skin and double skin tanks for the aboveground storage of flammable and nonflammable water polluting liquids other than for heating and cooling of buildings

Réservoirs en acier fabriqués en atelier - Réservoirs verticaux cylindriques à simple et double paroi pour le stockage aérien de liquides inflammables et non inflammables polluant l'eau, en dehors du chauffage et du refroidissement des bâtiments

Werksgefertigte Tanks aus Stahl - Teil 4: Vertikale zylindrische Metalltanks mit ein- und doppelwandiger Hülle zur oberirdischen Lagerung von brennbaren und nicht brennbaren wassergefährdenden Flüssigkeiten, die nicht zum Heizen oder Kühlen von Gebäuden bestimmt sind

This European Standard was approved by CEN on 20 November 2023.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 12285-4:2025 (E)**Contents**

Page

European foreword	4
1 Scope	5
2 Normative references	6
3 Terms, definitions, symbols, and abbreviations	7
3.1 Terms and definitions	7
3.2 Symbols and abbreviations	10
4 Product characteristics	11
4.1 General	11
4.2 Welding	11
4.2.1 Types of joints	11
4.2.2 Shell plate arrangement	13
4.2.3 Consumables	14
4.2.4 Interstitial space	14
4.3 Load bearing capacity	15
4.4 Additional requirements	15
4.4.1 Manways	15
4.4.2 Structural bolts	17
4.4.3 Tank fittings, pipes and nozzles	17
4.4.4 Lifting lugs	20
4.4.5 Tank leg construction	20
4.5 Tank compartments	21
4.6 Tank pipes	21
4.6.1 General	21
4.6.2 Vent pipes	21
4.6.3 Suction pipes	21
4.6.4 Fill pipes	21
4.7 Mechanical resistance and stability	22
4.7.1 Materials for shell, dished ends and manways	22
4.7.2 Wall thickness	22
4.7.3 Stiffening resistance	23
4.8 Internal pressure	24
4.9 Tightness (gas and liquid)	24
4.10 Release of dangerous substances	25
4.11 Coating	25
5 Testing and sampling methods	25
5.1 Mechanical resistance and stability	25
5.1.1 Materials for shell, dished ends and manways	25
5.1.2 Wall thickness	25
5.1.3 Welding	25
5.1.4 Stiffening resistance	25
5.1.5 Tank leg construction	25
5.2 Tightness test (gas or liquid)	25
5.3 Testing of additional requirements	26
5.3.1 Manways and inspection covers	26

5.3.2	Structural bolts	26
5.3.3	Tank fittings, pipes and nozzles	26
5.3.4	Lifting lugs	26
5.4	Durability	26
6	Classification	26
6.1	Tank type	26
6.2	Tank classes	27
6.3	Designation and purchaser's specification	27
7	Marking and labelling	27
7.1	Marking of the tank	27
7.2	Documentation	28
8	Environmental aspects	28
Annex A (informative) Tank installation and use		29
A.1	Transport	29
A.2	Installation procedure	29
A.2.1	Planning	29
A.2.2	Lifting	29
A.2.3	Mounting to ground	30
A.3	Maintenance	30
Annex B (informative) Environmental aspects		31
Bibliography		34

EN 12285-4:2025 (E)**European foreword**

This document (EN 12285-4:2025) has been prepared by Technical Committee CEN/TC 265 “Metallic tanks for the storage of liquids”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2026, and conflicting national standards shall be withdrawn at the latest by June 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies the requirements for metallic shop fabricated cylindrical vertical steel tanks, single and double skin for the aboveground storage of water polluting liquids (both flammable and non-flammable) within the following limits:

- from Ø 1250 mm up to Ø 4 000 mm inner tank nominal diameter and,
- up to maximum overall length of 6 times the nominal inner tank diameter and
- tank possible to be divided from 1 to 5 compartments
- for liquids with maximum density of up to 1,9 kg/l and,
- with an operating pressure (P_0) of maximum 50kPa (0,5 bar (g)) and minimum – 5 kPa (- 50 mbar (g)) and,
- where double skin tanks with vacuum leak detection system are used, the cinematic viscosity of the stored media does not exceed $5 \times 10^{-3} \text{ m}^2/\text{s}$

This document is applicable for normal ambient temperature conditions (-40 °C to + 50 °C). Where temperatures are outside this range, additional requirements are taken into account.

This document is not applicable to tanks used for storage and/or supply of fuel/gas for building heating/cooling systems, and of hot or cold water not intended for human consumption, nor to loads and special measures necessary in areas subject to risk of earthquakes.

This document is not applicable for the storage of liquids having dangerous goods classes listed in Table 1 because of the special dangers involved.

Table 1 — List of dangerous goods which are not covered by this standard

UN-classification	Type of dangerous goods
Class 1	Explosives
Class 4.2	Substances liable to spontaneous combustion
Class 4.3	Substances which in contact with water emit flammable gases
Class 5.2	Organic peroxides
Class 6.2	Infectious substances
Class 7	Radioactive substances, hydrocyanic or hydrocyanic solvent liquids, metal carbons, hydrofluoric acid, bromide liquids

NOTE The classifications referred to are those adopted by the United Nations Committee of Experts on the Transport of Dangerous Goods (not to be interpreted as tank classes described in 6.2).

EN 12285-4:2025 (E)**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10025-2:2004, *Hot rolled products of structural steels – Part 2: Technical delivery conditions for non-alloy structural steels*

EN 10204:2004, *Metallic products - Types of inspection documents*

EN 12285-1:2018, *Workshop fabricated steel tanks - Part 1: Horizontal cylindrical single skin and double skin tanks for the underground storage of flammable and nonflammable water polluting liquids other than for heating and cooling of buildings*

EN 13160-1, *Leak detection systems - Part 1: General Principles*

EN 13160-2, *Leak detection systems - Part 2: Requirements and test/assessment methods for pressure and vacuum systems*

EN 13160-3, *Leak detection systems - Part 3: Requirements and test/assessment methods for liquid systems for tanks*

EN 13160-4, *Leak detection systems - Part 4: Requirements and test/assessment methods for sensor based leak detection systems*

EN 22768 (all parts), *General tolerances (ISO 2768 series)*

EN ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel - Part 1: Bolts, screws and studs with specified property classes - Coarse thread and fine pitch thread (ISO 898-1:2013)*

EN 13616-1, *Overfill prevention devices for static tanks for liquid fuels - Part 1: Overfill prevention devices with closure device*

EN 13616-2, *Overfill prevention devices for static tanks for liquid fuels - Part 2: Overfill prevention devices without a closure device*

EN ISO 13920, *Welding - General tolerances for welded constructions - Dimensions for lengths and angles - Shape and position (ISO 13920)*

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