

<b>STN</b>	<b>Konektory pre elektrické a elektronické zariadenia Požiadavky na výrobok Časť 2-111: Kruhové konektory Podrobná špecifikácia na konektory so závitovým zaistením M12</b>	<b>STN EN IEC 61076-2-111</b>  35 4621
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Connectors for electrical and electronic equipment - Product requirements - Part 2-111: Circular connectors - Detail specification for power connectors with M12 screw-locking

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 04/26

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EUROPEAN STANDARD

**EN IEC 61076-2-111**

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English Version

**Connectors for electrical and electronic equipment - Product requirements - Part 2-111: Circular connectors - Detail specification for power connectors with M12 screw-locking (IEC 61076-2-111:2025)**

Connecteurs pour équipements électriques et électroniques  
- Exigences de produit - Partie 2-111: Connecteurs  
circulaires - Spécification particulière pour les connecteurs  
d'alimentation à vis M12  
(IEC 61076-2-111:2025)

Steckverbinder für elektrische und elektronische  
Einrichtungen - Produktanforderungen - Teil 2-111:  
Rundsteckverbinder - Bauartspezifikation für Leistungs-  
Steckverbinder mit Schraubverriegelung M12  
(IEC 61076-2-111:2025)

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**EN IEC 61076-2-111:2026 (E)****European foreword**

The text of document 48B/3169/FDIS, future edition 2 of IEC 61076-2-111, prepared by SC 48B "Electrical connectors" of IEC/TC 48 "Electrical connectors and mechanical structures for electrical and electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61076-2-111:2026.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2027-01-31 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2029-01-31 document have to be withdrawn

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The text of the International Standard IEC 61076-2-111:2025 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60998-2-1	NOTE	Approved as EN 60998-2-1
IEC 61076-2	NOTE	Approved as EN 61076-2
IEC 61076-2-010	NOTE	Approved as EN IEC 61076-2-010
IEC 61076-2-109	NOTE	Approved as EN 61076-2-109
IEC 61076-2-012	NOTE	Approved as EN IEC 61076-2-012
IEC 61076-2-109	NOTE	Approved as EN 61076-2-109
IEC 61076-2-101	NOTE	Approved as EN IEC 61076-2-101
IEC 61076-2-107	NOTE	Approved as EN 61076-2-107
IEC 61076-2-109	NOTE	Approved as EN 61076-2-109
IEC 61076-2-113	NOTE	Approved as EN 61076-2-113
ISO 11469	NOTE	Approved as EN ISO 11469

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cencenelec.eu](http://www.cencenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-581	-	International Electrotechnical Vocabulary - Part 581: Electromechanical components for electronic equipment	-	-
IEC 60068-1	-	Environmental testing - Part 1: General and guidance	EN 60068-1	-
IEC 60068-2-20	-	Environmental testing - Part 2-20: Tests - Test Ta and Tb: Test methods for solderability and resistance to soldering heat of devices with leads	EN IEC 60068-2-20	-
IEC 60068-2-60	-	Environmental testing - Part 2-60: Tests - Test Ke: Flowing mixed gas corrosion test	EN 60068-2-60	-
IEC 60352-2	-	Solderless connections - Part 2: Crimped connections - General requirements, test methods and practical guidance	EN IEC 60352-2	-
IEC 60352-3	-	Solderless connections - Part 3: Accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance	EN IEC 60352-3	-
IEC 60352-4	-	Solderless connections - Part 4: Non-accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance	EN IEC 60352-4	-
IEC 60352-5	-	Solderless connections - Part 5: Press-in connections - General requirements, test methods and practical guidance	EN IEC 60352-5	-
IEC 60352-6	-	Solderless connections - Part 6: Insulation piercing connections - General requirements, test methods and practical guidance	EN IEC 60352-6	-
IEC 60352-7	-	Solderless connections - Part 7: Spring clamp connections - General requirements, test methods and practical guidance	EN IEC 60352-7	-

**EN IEC 61076-2-111:2026 (E)**

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60352-9	-	Solderless connections - Part 9: Ultrasonically welded connections - General requirements, test methods and practical guidance	EN IEC 60352-9	-
IEC 60512-1	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification	EN IEC 60512-1	-
IEC 60512-1-2	-	Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass	EN 60512-1-2	-
IEC 60512-2-1	-	Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method	EN 60512-2-1	-
IEC 60512-3-1	-	Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance	EN 60512-3-1	-
IEC 60512-4-1	-	Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof	EN 60512-4-1	-
IEC 60512-5-1	-	Connectors for electronic equipment - Tests and measurements - Part 5-1: Current-carrying capacity tests - Test 5a: Temperature rise	EN 60512-5-1	-
IEC 60512-6-3	-	Connectors for electronic equipment - Tests and measurements - Part 6-3: Dynamic stress tests - Test 6c: Shock	EN 60512-6-3	-
IEC 60512-6-4	-	Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)	EN 60512-6-4	-
IEC 60512-9-1	-	Connectors for electronic equipment - Tests and measurements - Part 9-1: Endurance tests - Test 9a: Mechanical operation	EN 60512-9-1	-
IEC 60512-9-2	-	Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature	EN 60512-9-2	-
IEC 60512-11-3	-	Connectors for electronic equipment - Tests and measurements - Part 11-3: Climatic tests - Test 11c: Damp heat, steady state	EN 60512-11-3	-
IEC 60512-11-4	-	Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature	EN 60512-11-4	-

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<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60512-11-7	-	Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test	EN 60512-11-7	-
IEC 60512-11-9	-	Connectors for electronic equipment - Tests and measurements - Part 11-9: Climatic tests - Test 11i: Dry heat	EN 60512-11-9	-
IEC 60512-11-10	-	Connectors for electronic equipment - Tests and measurements - Part 11-10: Climatic tests - Test 11j: Cold	EN 60512-11-10	-
IEC 60512-11-12	-	Connectors for electronic equipment - Tests and measurements - Part 11-12: Climatic tests - Test 11m: Damp heat, cyclic	EN 60512-11-12	-
IEC 60512-12-1	-	Connectors for electronic equipment - Tests and measurements - Part 12-1: Soldering tests - Test 12a: Solderability, wetting, solder bath method	EN 60512-12-1	-
IEC 60512-12-2	-	Connectors for electronic equipment - Tests and measurements - Part 12-2: Soldering tests - Test 12b: Solderability, wetting, soldering iron method	EN 60512-12-2	-
IEC 60512-12-3	-	Connectors for electronic equipment - Tests and measurements - Part 12-3: Soldering tests - Test 12c: Solderability, de-wetting	EN 60512-12-3	-
IEC 60512-13-2	-	Connectors for electronic equipment - Tests and measurements - Part 13-2: Mechanical operation tests - Test 13b: Insertion and withdrawal forces	EN 60512-13-2	-
IEC 60512-13-5	-	Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operation tests - Test 13e: Polarizing and keying method	EN 60512-13-5	-
IEC 60512-14-7	-	Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 14: Sealing tests - Section 7: Test 14g: Impacting water	EN 60512-14-7	-
IEC 60512-16-5	-	Connectors for electronic equipment - Tests and measurements - Part 16-5: Mechanical tests on contacts and terminations - Test 16e: Gauge retention force (resilient contacts)	EN 60512-16-5	-
IEC 60512-19-3	-	Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 19: Chemical resistance tests - Section 3: Test 19c - Fluid resistance	EN 60512-19-3	-

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<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60512-23-3	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 23-3: Screening and filtering tests - Test 23c: Shielding effectiveness of connectors and accessories - Line injection method	EN IEC 60512-23-3	-
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	EN 60529	-
IEC 60664-1	2020	Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests	EN IEC 60664-1	2020
IEC 60999-1	-	Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm <sup>2</sup> up to 35 mm <sup>2</sup> (included)	EN 60999-1	-
IEC 61076-1	-	Connectors for electronic equipment - Product requirements - Part 1: Generic specification	EN 61076-1	-
IEC 61984	2008	Connectors - Safety requirements and tests	EN 61984	2009
IEC 62197-1	-	Connectors for electronic equipment - Quality assessment requirements - Part 1: Generic specification	EN 62197-1	-
IEC/TR 63040	-	Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm - Test results of research on influencing parameters	-	-
ISO 21920-1	-	Geometrical product specifications (GPS) - Surface texture: Profile - Part 1: Indication of surface texture	EN ISO 21920-1	-



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Edition 2.0 2025-12

# INTERNATIONAL STANDARD

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**Connectors for electrical and electronic equipment - Product requirements -  
Part 2-111: Circular connectors - Detail specification for power connectors with  
M12 screw-locking**



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## CONTENTS

FOREWORD .....	5
1 Scope .....	8
2 Normative references .....	8
3 Terms and definitions .....	11
4 Technical information .....	11
4.1 Methods of termination .....	11
4.2 Connector coding, number of contacts, ratings and characteristics .....	11
4.3 Systems of levels .....	12
4.3.1 Performance level .....	12
4.3.2 Compatibility levels, according to IEC 61076-1 .....	12
4.4 Classification into climatic categories .....	13
4.5 Creepage and clearance distances .....	13
4.6 Current-carrying capacity .....	13
4.7 Marking .....	13
4.8 Safety aspects .....	13
5 Dimensional information .....	13
5.1 General .....	13
5.2 Fixed connectors .....	14
5.2.1 General .....	14
5.2.2 Style EM .....	14
5.2.3 Style FM .....	15
5.2.4 Style EF .....	17
5.2.5 Style FF .....	17
5.2.6 Style IM .....	18
5.2.7 Style IF .....	19
5.3 Free connectors .....	20
5.3.1 General .....	20
5.3.2 Style JM .....	21
5.3.3 Style KM .....	21
5.3.4 Style LM .....	22
5.3.5 Style MM .....	22
5.3.6 Style JF .....	24
5.3.7 Style KF .....	24
5.3.8 Style LF .....	25
5.3.9 Style MF .....	26
5.4 Interface dimensions .....	27
5.4.1 F-coding .....	27
5.4.2 K-coding .....	30
5.4.3 L-coding .....	32
5.4.4 M-coding .....	37
5.4.5 S-coding .....	40
5.4.6 T-coding .....	42
5.5 Engagement (mating) information .....	45
5.6 Sizing gauges and retention force gauges .....	48
6 Characteristics .....	49
6.1 General .....	49

## IEC 61076-2-111:2025 © IEC 2025

6.2	Pin assignment and other definitions .....	49
6.3	Classification into climatic categories.....	49
6.4	Electrical characteristics.....	50
6.4.1	Rated insulation voltage – Rated impulse withstand voltage – Pollution degree .....	50
6.4.2	Voltage proof.....	50
6.4.3	Current-carrying capacity.....	51
6.4.4	Contact resistance .....	52
6.4.5	Insulation resistance .....	52
6.5	Mechanical characteristics.....	52
6.5.1	Mechanical operation .....	52
6.5.2	Insertion and withdrawal forces .....	53
6.5.3	Contact retention in insert.....	53
6.5.4	Polarizing and coding method .....	53
6.6	Other characteristics.....	53
6.6.1	Vibration (sinusoidal).....	53
6.6.2	Shock .....	54
6.6.3	Degree of protection provided by enclosures (IP code) .....	54
6.6.4	Shielding properties .....	54
6.7	Marking of insulation material (plastics) .....	54
7	Test schedule.....	54
7.1	General .....	54
7.1.1	General.....	54
7.1.2	Climatic category .....	54
7.1.3	Creepage and clearance distances .....	54
7.1.4	Arrangement for contact resistance measurement .....	55
7.1.5	Arrangement for dynamic stress tests .....	55
7.1.6	Wiring of specimens.....	56
7.2	Test schedules .....	57
7.2.1	Basic (minimum) test schedule.....	57
7.2.2	Full test schedule.....	57
Annex A (informative)	Recommended outer diameter of the female connector body.....	65
Annex B (informative)	Orientation of cable outlet in relation to coding .....	66
Bibliography	.....	67
Figure 1	– Fixed connector, male contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5.....	15
Figure 2	– Fixed connector, male contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M20 × 1,5.....	16
Figure 3	– Fixed connector, female contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5.....	17
Figure 4	– Fixed connector, female contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M20 × 1,5.....	18
Figure 5	– Fixed connector, male contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5, rear mounting.....	19
Figure 6	– Fixed connector, female contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5, rear mounting.....	20
Figure 7	– Rewirable connector, male contacts, straight version, with locking nut.....	21
Figure 8	– Rewirable connector, male contacts, right angled version, with locking nut .....	21

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Figure 9 – Non-rewirable connector, male contacts, straight version, with locking nut.....	22
Figure 10 – Non-rewirable connector, male contacts, right angled version, with locking nut.....	23
Figure 11 – Rewirable connector, female contacts, straight version, with locking nut .....	24
Figure 12 – Rewirable connector, female contacts, right angled version with locking nut.....	25
Figure 13 – Non-rewirable connector, female contacts, straight version with locking nut .....	25
Figure 14 – Non-rewirable connector, female contacts, right angled version, with locking nut.....	26
Figure 15 – F-coding male side.....	27
Figure 16 – F-coding female side .....	28
Figure 17 – Contact position for F-coding front view.....	29
Figure 18 – K-coding male side.....	30
Figure 19 – K-coding female side.....	31
Figure 20 – Contact position K-coding front view .....	32
Figure 21 – L-coding male side with one female contact .....	33
Figure 22 – L-coding female side with one male contact .....	34
Figure 23 – Contact position L-coding front view.....	36
Figure 24 – M-coding male side .....	37
Figure 25 – M-coding female side .....	38
Figure 26 – Contact position M-coding front view.....	39
Figure 27 – S-coding male side.....	40
Figure 28 – S-coding female side .....	41
Figure 29 – Contact position S-coding front view .....	42
Figure 30 – T-coding male side.....	43
Figure 31 – Contact position T-coding front view.....	45
Figure 32 – Engagement (mating) information .....	46
Figure 33 – Gauge requirements.....	49
Figure 34 – Contact resistance arrangement .....	55
Figure 35 – Dynamic stress test arrangement.....	56
Figure A.1 – Diameter of the female connector body .....	65
Figure B.1 – Orientation of cable outlet for angled connectors in relation to the coding .....	66
Table 1 – Ratings of connectors.....	12
Table 2 – Styles of fixed connectors .....	14
Table 3 – Dimensions of style EM, Figure 1.....	15
Table 4 – Dimensions of style FM, Figure 2.....	16
Table 5 – Dimensions of style EF, Figure 3 .....	17
Table 6 – Dimensions of style FF, Figure 4 .....	18
Table 7 – Dimensions of style IM, Figure 5.....	19
Table 8 – Dimensions of style IF, Figure 6 .....	20
Table 9 – Styles of free connectors .....	20
Table 10 – Dimensions of style JM, Figure 7 .....	21
Table 11 – Dimensions of style KM, Figure 8.....	22
Table 12 – Dimensions of style LM, Figure 9.....	22

## IEC 61076-2-111:2025 © IEC 2025

Table 13 – Dimensions of style MM, Figure 10.....	23
Table 14 – Dimensions of style JF, Figure 11 .....	24
Table 15 – Dimensions of style KF, Figure 12.....	25
Table 16 – Dimensions of style LF, Figure 13.....	26
Table 17 – Dimensions of style MF, Figure 14 .....	26
Table 18 – Dimensions for Figure 15 .....	28
Table 19 – Dimensions for Figure 16 .....	29
Table 20 – Dimensions for Figure 18 .....	31
Table 21 – Dimensions for Figure 19 .....	32
Table 22 – Dimensions for Figure 21 .....	34
Table 23 – Dimensions for Figure 22 .....	35
Table 24 – Dimensions for Figure 24 .....	38
Table 25 – Dimensions for Figure 25 .....	39
Table 26 – Dimensions for Figure 27 .....	41
Table 27 – Dimensions for Figure 28 .....	42
Table 28 – Dimensions for Figure 30 .....	44
Table 29 – Connectors dimensions in mated and locked position.....	46
Table 30 – Gauges .....	49
Table 31 – Climatic category .....	49
Table 32 – Rated insulation voltage – Rated impulse withstand voltage – Pollution degree .....	50
Table 33 – Voltage proof.....	51
Table 34 – Current-carrying capacity .....	52
Table 35 – Number of mechanical operations .....	52
Table 36 – Insertion and withdrawal forces.....	53
Table 37 – Polarizing Insertion forces.....	53
Table 38 – Number of test specimens.....	57
Table 39 – Test group P.....	58
Table 40 – Test group AP.....	59
Table 41 – Test group BP.....	61
Table 42 – Test group CP.....	62
Table 43 – Test group DP.....	63
Table 44 – Test group EP.....	64
Table 45 – Test group NP.....	64
Table A.1 – Diameter of the female connector body, dimension x, coding F, K, L, M, S, and T .....	65

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**Connectors for electrical and electronic equipment -  
Product requirements -  
Part 2-111: Circular connectors -  
Detail specification for power connectors with M12 screw-locking**

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IEC 61076-2-111 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

This second edition cancels and replaces the first edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) The structure of this document has been adapted to the new IEC template for standards. New subclauses have been added. In Clause 5 and Clause 6, technical specifications have been updated.
- b) This document no longer includes the mating faces for M12 E-coded connectors.

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c) Annex B (informative) Orientation of cable outlet in relation to coding has been added.

The text of this International Standard is based on the following documents:

Draft	Report on voting
48B/3169/FDIS	48B/3180/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

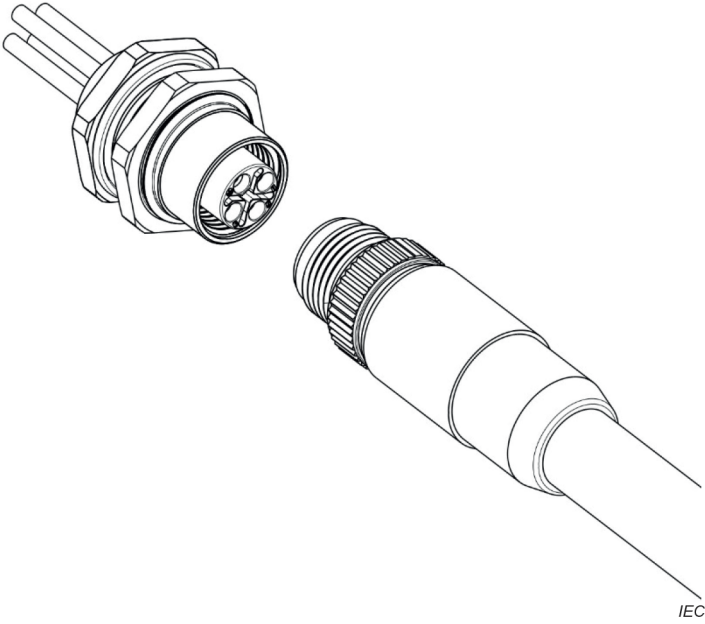
This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

A list of all parts in the IEC 61076 series, published under the general title *Connectors for electrical and electronic equipment – Product requirements*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

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<p>IEC SC 48B – Electrical connectors                  Specification available from: IEC General secretariat or from the addresses shown on the inside cover.</p>	<p>IEC 61076-2-111 Ed 2</p>
<p>DETAIL SPECIFICATION in accordance with IEC 61076-1</p>	
 <p style="text-align: right; font-size: small;">IEC</p>	<p>Circular connectors                  Power connectors with M12 screw-locking                  Male and female connectors                  Male and female contacts                  Rewirable – Non-rewirable</p> <p>Free cable connectors                  Straight and right-angled connectors                  Fixed connectors                  Flange mounting                  Single hole mounting</p>

## IEC 61076-2-111:2025 © IEC 2025

## 1 Scope

This part of IEC 61076-2 describes 4- to 6-way circular connectors with M12 screw-locking with current ratings 8, 12 or 16 A per contact and voltage ratings of 50 V AC / 60 V DC or 630 V according to their coding, that are typically used for power supply and power applications in industrial premises.

These connectors consist of both fixed and free connectors, either rewirable or non-rewirable. Male connectors have round contacts Ø1,0 mm and Ø1,5 mm.

The different codings provided by this document prevent the mating of differently coded male or female connectors to any other similarly sized interfaces, covered by other standards and the cross-mating between the different codings provided by this document.

NOTE 1 M12 is the dimension of the thread of the screw locking mechanism of these circular connectors.

NOTE 2 Several other IEC standards are available covering additional styles of circular connectors with M12 × 1 screw-locking, see Bibliography.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *Advance edition of the International Electrotechnical Vocabulary - Chapter 581: Electromechanical components for electronic equipment*

IEC 60068-1, *Environmental testing - Part 1: General and guidance*

IEC 60068-2-20, *Environmental testing – Part 2-20: Tests – Test Ta and Tb: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60068-2-60, *Environmental testing - Part 2: Tests - Test Ke: Flowing mixed gas corrosion test*

IEC 60352-2, *Solderless connections - Part 2: Crimped connections - General requirements, test methods and practical guidance*

IEC 60352-3, *Solderless connections - Part 3: Accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance*

IEC 60352-4, *Solderless connections - Part 4: Non-accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance*

IEC 60352-5, *Solderless connections - Part 5: Press-in connections - General requirements, test methods and practical guidance*

IEC 60352-6, *Solderless connections - Part 6: Insulation piercing connections - General requirements, test methods and practical guidance*

IEC 60352-7, *Solderless connections - Part 7: Spring clamp connections - General requirements, test methods and practical guidance*

IEC 60352-9, *Solderless connections - Part 9: Ultrasonically welded connections - General requirements, test methods and practical guidance*

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IEC 60512-1, *Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification*

IEC 60512-1-2, *Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass*

IEC 60512-2-1, *Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method*

IEC 60512-3-1, *Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance*

IEC 60512-4-1, *Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof*

IEC 60512-5-1, *Connectors for electronic equipment - Tests and measurements - Part 5-1: Current-carrying capacity tests - Test 5a: Temperature rise*

IEC 60512-6-3, *Connectors for electronic equipment - Tests and measurements - Part 6-3: Dynamic stress tests - Test 6c: Shock*

IEC 60512-6-4, *Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)*

IEC 60512-9-1, *Connectors for electronic equipment - Tests and measurements - Part 9-1: Endurance tests - Test 9a: Mechanical operation*

IEC 60512-9-2, *Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature*

IEC 60512-11-3, *Connectors for electronic equipment - Tests and measurements - Part 11-3: Climatic tests - Test 11c: Damp heat, steady state*

IEC 60512-11-4, *Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature*

IEC 60512-11-7, *Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test*

IEC 60512-11-9, *Connectors for electronic equipment - Tests and measurements - Part 11-9: Climatic tests - Test 11i: Dry heat*

IEC 60512-11-10, *Connectors for electronic equipment - Tests and measurements - Part 11-10: Climatic tests - Test 11j: Cold*

IEC 60512-11-12, *Connectors for electronic equipment - Tests and measurements - Part 11-12: Climatic tests – Test 11m: Damp heat, cyclic*

IEC 60512-12-1, *Connectors for electronic equipment - Tests and measurements - Part 12-1: Soldering tests - Test 12a: Solderability, wetting, solder bath method*

IEC 60512-12-2, *Connectors for electronic equipment - Tests and measurements - Part 12-2: Soldering tests - Test 12b: Solderability, wetting, soldering iron method*

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IEC 60512-12-3, *Connectors for electronic equipment – Tests and measurements – Part 12-3: Soldering tests – Test 12c: Solderability, de-wetting*

IEC 60512-13-2, *Connectors for electronic equipment - Tests and measurements - Part 13-2: Mechanical operation tests - Test 13b: Insertion and withdrawal forces*

IEC 60512-13-5, *Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operation tests - Test 13e: Polarizing and keying method*

IEC 60512-14-7, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 14: Sealing tests - Section 7: Test 14g: Impacting water*

IEC 60512-16-5, *Connectors for electronic equipment - Tests and measurements - Part 16-5: Mechanical tests on contacts and terminations - Test 16e: Gauge retention force (resilient contacts)*

IEC 60512-19-3, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 19: Chemical resistance tests - Section 3: Test 19c - Fluid resistance*

IEC 60512-23-3, *Connectors for electrical and electronic equipment - Tests and measurements - Part 23-3: Screening and filtering tests - Test 23c: Shielding effectiveness of connectors and accessories - Line injection method*

IEC 60529, *Degrees of protection provided by enclosures (IP code)*

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests*

IEC 60999-1, *Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General Requirements and particular requirements for clamping units for conductors from 0,2 mm<sup>2</sup> up 35 mm<sup>2</sup> (included)*

IEC 61076-1, *Connectors for electrical and electronic equipment - Product requirements - Part 1: Generic specification*

IEC 61984:2008, *Connectors - Safety requirements and tests*

IEC 62197-1, *Connectors for electronic equipment - Quality assessment requirements - Part 1: generic specification*

IEC TR 63040, *Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm - Test results of research on influencing parameters*

ISO 21920-1, *Geometrical product specifications (GPS) - Surface texture: Profile - Part 1: Indication of surface texture*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**