

STN P	Potrubné systémy z plastov na kanalizácie vnútri konštrukcie budov (s nízkou a vysokou teplotou) Nemäkčený polyvinylchlorid (PVC-U) Časť 2: Posudzovanie zhody	STN P CEN/TS 1329-2 64 3224
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Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 2: Assessment of conformity

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/26

Táto predbežná slovenská technická norma je určená na overenie. Prípadné pripomienky pošlite do mája 2028 Úradu pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky.

Obsahuje: CEN/TS 1329-2:2026

Oznámením tejto normy sa ruší

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2026

Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii v znení neskorších predpisov.

TECHNICAL SPECIFICATION

CEN/TS 1329-2

SPÉCIFICATION TECHNIQUE

TECHNISCHE SPEZIFIKATION

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Supersedes CEN/TS 1329-2:2021

English Version

Plastics piping systems for soil and waste discharge (low
and high temperature) within the building structure -
Unplasticized poly(vinyl chloride) (PVC-U) - Part 2:
Assessment of conformity

Systèmes de canalisations en plastique pour
l'évacuation des eaux-vannes et des eaux usées (à
basse et à haute température) à l'intérieur de la
structure des bâtiments - Poly(chlorure de vinyle) non
plastifié (PVC-U) - Partie 2 : Évaluation de la
conformité

Kunststoff-Rohrleitungssysteme zum Ableiten von
Abwasser (niedriger und hoher Temperatur) innerhalb
der Gebäudestruktur - Weichmacherfreies
Polyvinylchlorid (PVC-U) - Teil 2: Beurteilung der
Konformität

This Technical Specification (CEN/TS) was approved by CEN on 27 March 2026 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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CEN/TS 1329-2:2026 (E)

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European foreword

This document (CEN/TS 1329-2:2026) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 1329-2:2021.

This document includes the following significant technical changes with respect to CEN/TS 1329-2:2026:

- alignment with the new template of AoC;
- in 6.2.2, general review and clarification that two TT are required if recyclates are used, one with the virgin formulation and one with a second formulation with the maximum content of recyclate;
- in 6.3.1, addition of BRT for recyclates;
- in 6.3.2 and 6.4: specification of minimum sampling frequencies for BRT and PVT if recyclates are used.

EN 1329 consists of the following parts, under the general title *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Unplasticized poly(vinyl chloride) (PVC-U)*:

- *Part 1: Specifications for pipes, fittings and the system;*
- *Part 2: Assessment of conformity.*

This edition of Part 2 covers products according to Part 1.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

CEN/TS 1329-2:2026 (E)**Introduction**

This document details the applicable characteristics to be assessed for type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), as well as the frequency and sampling for testing.

The concept of testing and organization of those tests used for the AoC is shown, without or with certification, in Figures 1 and 2.

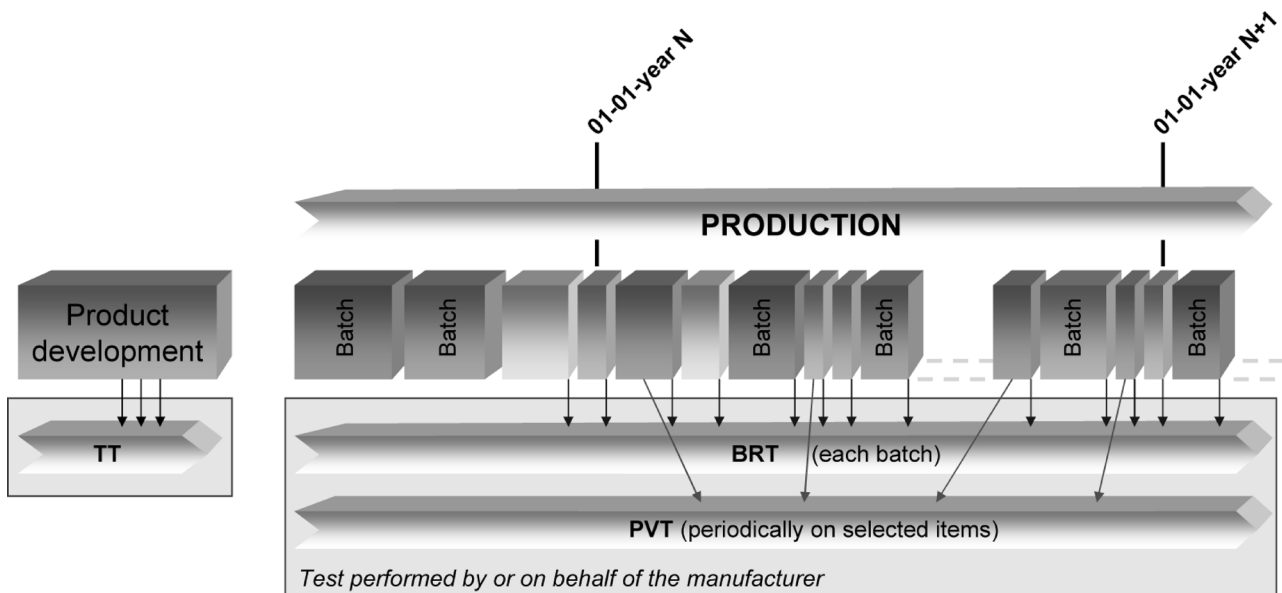


Figure 1 — Typical scheme for the AoC by a manufacturer, without certification

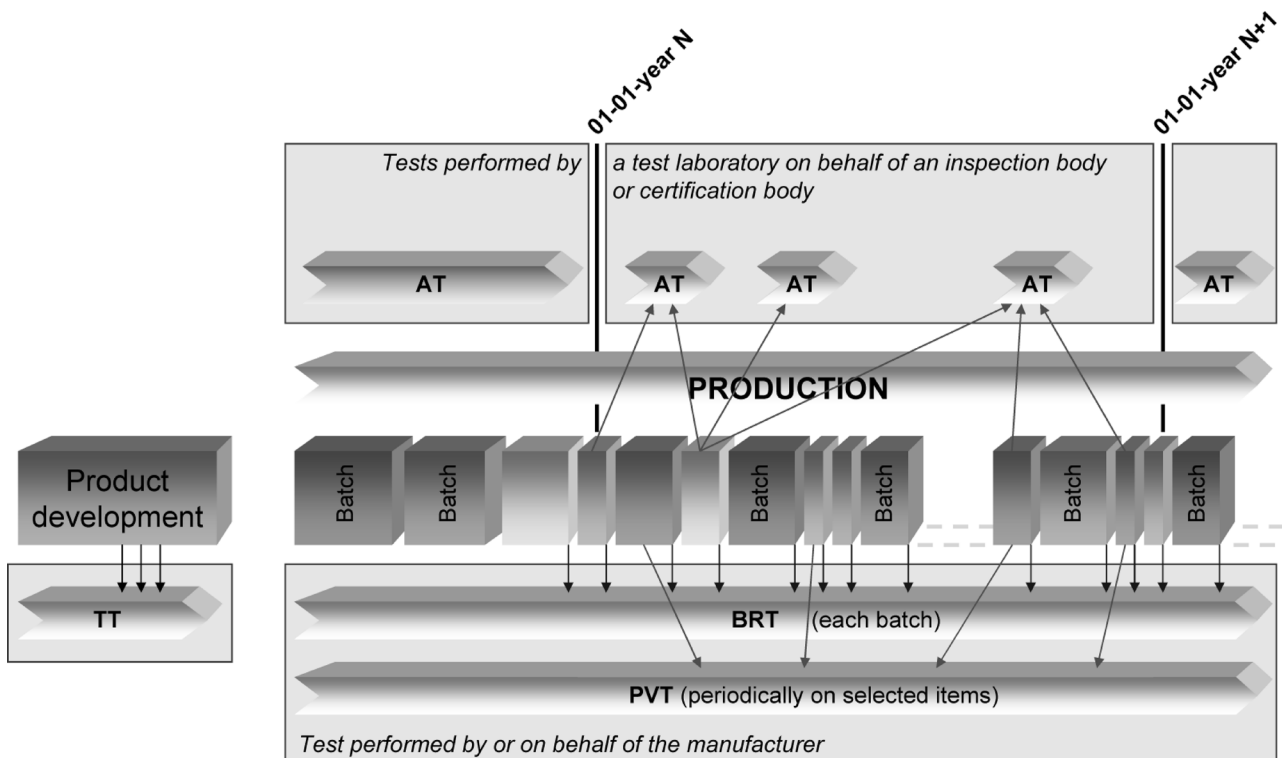


Figure 2 — Typical scheme for the AoC by a manufacturer, including certification

1 Scope

This document gives guidance and requirements for the assessment of conformity of formulations, products and assemblies in accordance with EN 1329-1:2026 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

NOTE 1 A basic test matrix provides an overview of the testing scheme in Annex A, Table A.1.

NOTE 2 If certification is involved, the certification body operating in accordance with EN ISO/IEC 17065^[1] and EN ISO/IEC 17020^[2] is considered to be competent.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1329-1:2026, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN