

STN	Potrúbné systémy z plastov na beztlakové kanalizačné potrubia a stoky uložené v zemi Polyetylén (PE) Časť 1: Špecifikácie rúr, tvaroviek a systému	STN EN 12666-1 64 3047
------------	---	--

Plastics piping systems for non-pressure underground drains and sewers - Polyethylene (PE) - Part 1: Specifications for pipes, fittings and the system

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/26

Obsahuje: EN 12666-1:2026

Oznámením tejto normy sa ruší

STN EN 12666-1+A1 (64 3047) z marca 2012

142877

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2026

Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii v znení neskorších predpisov.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 12666-1

May 2026

ICS 93.030

Supersedes EN 12666-1:2005+A1:2011

English Version

**Plastics piping systems for non-pressure underground
drains and sewers - Polyethylene (PE) - Part 1:
Specifications for pipes, fittings and the system**

Systèmes de canalisations en plastique pour les
branchements et les collecteurs d'assainissement
enterrés sans pression - Polyéthylène (PE) - Partie 1 :
Spécifications pour les tubes, les raccords et le système

Kunststoff-Rohrleitungssysteme für erdverlegte
Abwasserkanäle und -leitungen - Polyethylen (PE) -
Teil 1: Anforderungen an Rohre, Formstücke und das
Rohrleitungssystem

This European Standard was approved by CEN on 20 April 2026.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 12666-1:2026 (E)

Contents	Page
European foreword	4
1 Scope.....	6
2 Normative references.....	7
3 Terms and definitions	8
4 Symbols and abbreviations	12
4.1 Symbols	12
4.2 Abbreviations.....	12
5 Material	12
5.1 General.....	12
5.2 Compound characteristics of pipe and injection moulded fittings.....	13
5.3 Sealing ring retaining components	14
5.4 Fused or welded joints.....	14
6 Appearance and colour	14
6.1 Appearance	14
6.2 Colour	14
7 Geometrical characteristics	14
7.1 General.....	14
7.2 Dimensions of pipes.....	15
7.2.1 Outside diameter	15
7.2.2 Length of pipes.....	15
7.2.3 Wall thickness.....	16
7.3 Dimensions of fittings	17
7.3.1 Outside diameter for spigots	17
7.3.2 Outside diameter for spigots with close tolerances (Type CT)	17
7.3.3 Design lengths.....	18
7.3.4 Wall thicknesses of the body of a fitting.....	18
7.4 Dimensions of sockets and spigots.....	19
7.4.1 Elastomeric ring seal sockets and spigots	19
7.4.2 Butt fusion spigot ends	22
7.4.3 Electrofusion sockets	22
7.4.4 Flange joints.....	23
7.5 Types of fittings	24
8 Mechanical characteristics	27
8.1 Mechanical characteristics of pipes	27
8.2 Mechanical characteristics of fittings.....	27
8.2.1 Ring stiffness class.....	27
8.2.2 Additional requirements.....	28
9 Physical characteristics	28
9.1 Physical characteristics of pipes	28
9.2 Physical characteristics of fittings.....	29
10 Performance requirements.....	30
11 Sealing rings.....	31

12	Marking	31
12.1	General	31
12.2	Minimum required marking of pipes	31
12.3	Minimum required marking of fittings.....	32
12.4	Additional marking.....	32
Annex A	(normative) Utilization of PE recyclates.....	33
A.1	General	33
A.2	Agreed specification	33
A.3	Additional specifications for recycle and agreed specification	34
Annex B	(informative) General characteristics of PE pipes and fittings.....	36
B.1	General	36
B.2	Material characteristics	36
B.3	Creep ratio.....	36
B.4	Chemical resistance	36
B.5	Abrasion resistance	36
B.6	Hydraulic roughness	37
B.7	Diametric deflection.....	37
Annex C	(informative) Product standards of components that can be connected to components conforming to this document.....	38
Bibliography		39

EN 12666-1:2026 (E)**European foreword**

This document (EN 12666-1:2026) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2026, and conflicting national standards shall be withdrawn at the latest by November 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12666-1:2005+A1:2011.

This revision of the EN 12666 series is proposed by CEN/TC 155/WG 13 members in order to improve the "level of sustainability" and the "environmental impact" of PE piping systems, whilst improving the recommendations and safe use of recycled material.

Compared to the previous version EN 12666-1:2005+A1:2011, the main changes are listed below:

- the title has been changed;
- the document follows a new template;
- definitions for waste water and surface water have been added;
- material definitions have been updated in line with EN 14541-1:2022;
- the material Clause 5 has been rewritten;
- Annex A, utilization of PE recyclates has been added;
- in 12.2, the maximum marking interval has been changed.

This document is a part of a System Standard for plastics piping systems of particular materials for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

System Standards are supported by separate standards on test methods to which references are made throughout the System Standard.

System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 12666:2026 consists of the following parts under the general Plastics piping systems for non-pressure underground drains and sewers — Polyethylene (PE)

- Part 1: Specifications for pipes, fittings and the system (this document);
- Part 2: Assessment of conformity (CEN/TS).

This part of EN 12666 includes Annex B (informative) “General characteristics of PE pipes and fittings”.

For guidance for installation, see CEN/TS 1046 ^[11], and for guidance for design, see CEN/TS 15223:2025 ^[10].

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

EN 12666-1:2026 (E)**1 Scope**

This document specifies definitions and requirements for solid-wall pipes with or without internal skin and smooth internal and external surfaces extruded from the same compound throughout the wall, fittings and the system of polyethylene (PE) piping systems to be intended for use in non-pressure underground drains and sewers for wastewater.

NOTE 1 Products complying with this document can also be used in non-pressure underground drains and sewers for surface water.

This document is applicable to:

- a) non-pressure drains and sewers, which are intended to be used buried underground outside the building structure, reflected in the marking of products by “U”;
- b) non-pressure drains and sewers, which are intended to be used buried underground both outside (application area code “U”) and within the building structure, reflected in the marking of products by “UD”.

This document specifies test methods referred to in this document and test parameters.

This document is applicable to pipes and fittings with or without an integral socket.

This document covers a range of pipe and fitting sizes, stiffness classes, tolerance classes and gives recommendations concerning colours.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

In conjunction with CEN/TS 12666-2 ^[1] it is applicable to PE pipes and fittings, their joints and to joints with components of other plastics and non-plastics materials intended to be used for buried piping systems for non-pressure drains and sewers.

The fittings can be manufactured by injection moulding or can be fabricated from pipes and/or mouldings.

This document is applicable to PE pipes and fittings for the following types of joints:

- elastomeric ring seal joints;
- butt fused joints;
- electrofusion joints;
- mechanical joints.

NOTE 3 Pipes, fittings and other components conforming to any of the plastics product standards listed in the Annex C (informative) can be used with pipes and fittings conforming to this document, provided they conform to the requirements for joint dimensions given in Clause 7 and to the requirements of Clause 7 and Table 13.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 12099, *Plastics piping systems — Polyethylene piping materials and components — Determination of volatile content*

EN 15346:2024, *Plastics — Recycled plastics — Characterization of poly(vinylchloride) (PVC) recyclates*

EN ISO 472:2013, *Plastics — Vocabulary (ISO 472:2013)*

EN ISO 527-2, *Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics (ISO 527-2)*

EN ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580)*

EN ISO 1043-1, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics (ISO 1043-1)*

EN ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method (ISO 1133-1)*

EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1)*

EN ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces (ISO 1167-2)*

EN ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1)*

EN ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method (ISO 1183-2)*

EN ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters (ISO 2505)*

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*

EN ISO 3451-1, *Plastics — Determination of ash — Part 1: General methods (ISO 3451-1)*

EN ISO 9969:2016, *Thermoplastics pipes — Determination of ring stiffness (ISO 9969:2016)*

EN ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN 12666-1:2026 (E)

EN ISO 13254, *Thermoplastics piping systems for non-pressure applications — Test method for watertightness (ISO 13254)*

EN ISO 13257:2018, *Thermoplastics piping systems for non-pressure applications — Test method for resistance to elevated temperature cycling (ISO 13257:2018)*

EN ISO 13259, *Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints (ISO 13259)*

EN ISO 13263, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for impact strength (ISO 13263)*

EN ISO 13264, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for mechanical strength or flexibility of fabricated fittings (ISO 13264)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN